

# Service Manual

ORDER NO.  
**CRT2145**

MECHANISM ASSY

## CASSETTE MECHANISM

### NOTE:

- This service manual describes the operation of the cassette mechanism incorporated in the models listed below.
- When performing repairs, use this manual together with the specific manual for the model under repair.

Model	Service Manual	Mechanism Assy
KEH-1700/X1M/UC KEH-1750/X1M/ES	CRT2134	CZX3049
KEH-1700/X1M/EW KEH-1730/X1M/EW	CRT2133	CZX3050
KEH-1010QR/X1M/EE KEH-1050QR/X1M/ES KEH-1050QRS/X1M/ES	CRT2122	CZX2994
KEH-1030/X1M/ES KEH-1030SW/X1M/ES	CRT2123	

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# CASSETTE MECHANISM

## 4.3 AUTO REPLAY OPERATION

- (1) When the rotation of the Reel Spindle Assy (D) ⑮ stops, the detection mechanism operates. (For the operation of the detection mechanism, refer to 4.1 OPERATION OF THE DETECTION MECHANISM.)
- (2) After detection, the system operates in reverse. The FR Changing Arm Assy ④ moves and the linked Adjuster Link (X) ④⑥ taps the Lock Arm (A) ②⑦ to unlock the FF and REW Levers (AT) ③⑩ and ③⑪).
- (3) The FF and REW Levers (AT) ③⑩ and ③⑪ return to the given position by the pressure of the FF/REW Lever Spring ⑥④. Then the Head Plate Assy (S) ② is pushed out by the pressure of the Head Plate Spring ⑥⑨.

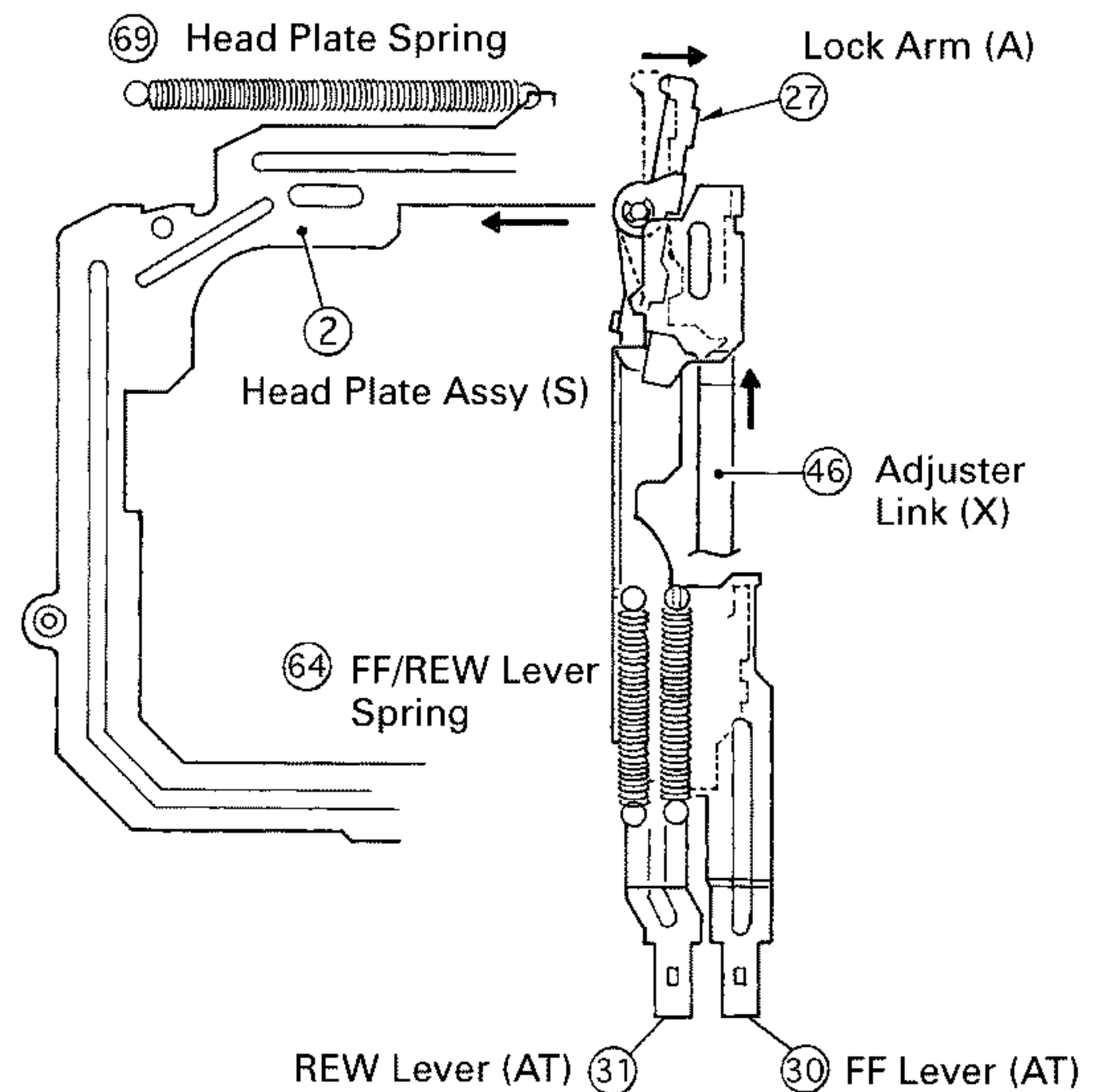


Fig. 7

## 4.4 CASSETTE INSERTION AND LOADING OPERATION

- (1) Inserting a cassette rotates the Center Plate Spring (B) ⑦⑧ in the reverse direction to activate pressure in the withdrawal direction.
- (2) The Tape Hooker ⑤② withdraws the cassette by the pressure of the Spring.
- (3) The Tape Hooker ⑤② taps the Eject Cam Lock Assy ⑥ to unlock the Eject Cam ②⑩. Then the Eject Cam ②⑩ moves in the direction shown by an arrow in the Fig.8.
- (4) The Eject Cam ②⑩ lowers the Cassette Hanger (X) ②②, and the Head Plate Assy (S) ② moves forward.
- (5) The tooth of the Cassette Hanger (X) ②② shifts the Power Switch(SW1) ⑨⑨ to ON.

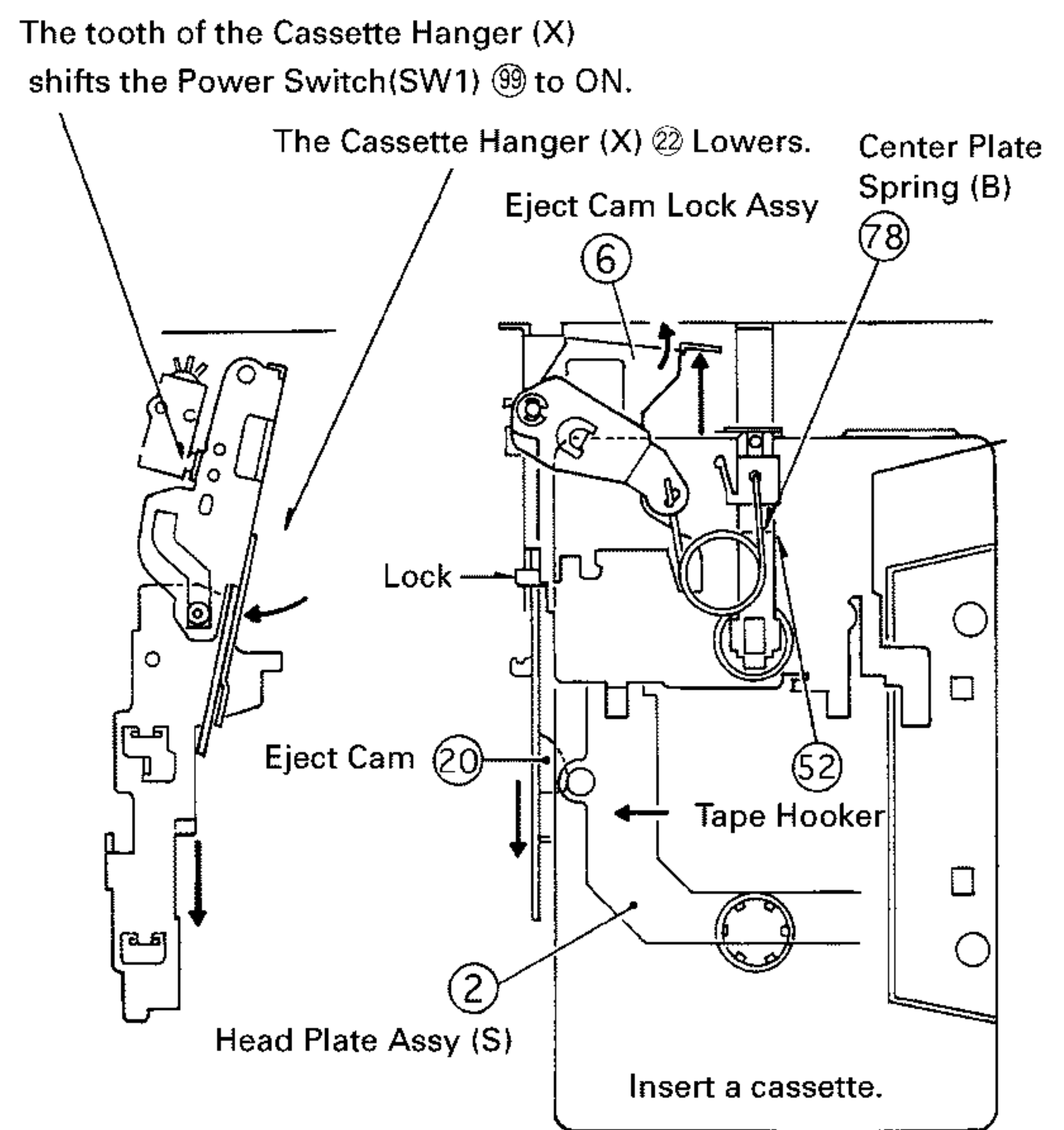


Fig. 8

## 4.5 MUTE MECHANISM

- (1) Pressing the FF Lever (AT) ③① or REW Lever (AT) ③② (FF/REW operation) retracts the Head Plate Assy (S) ②.
- (2) When the Head Plate Assy (S) ② retracts, the Mute Arm (N) ⑤① presses the Mute Switch(SW2) ①② to shift it to ON.

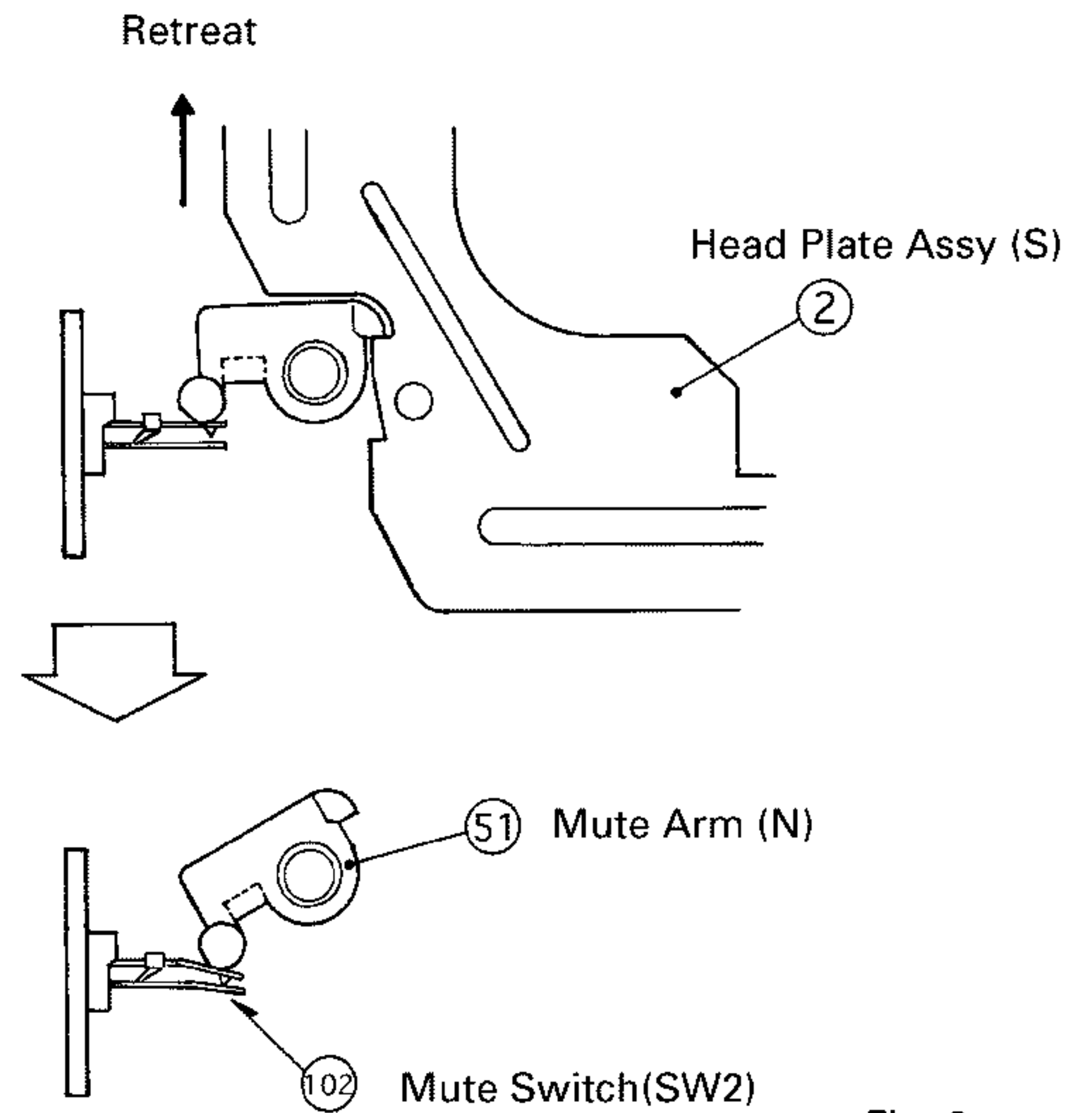


Fig. 9

## 4.6 FF OPERATION (IN THE FWD DIRECTION)

- (1) When the FF Lever (AT) ③① is pressed, it locks with the Lock Arm (A) ②⑦.
- (2) The tilted portion of the FF Lever (AT) ③① retracts the Head Plate Assy (S) ②. When the Head Plate Assy (S) ② moves backward, the Pinch Arm (F) Assy (PS) ①④ moves away from the Flywheel Assy (BF) ①②.
- (3) Then, the Reel Spindle Assy (D) ①⑤ rewinds the tape (with the clutch mechanism inactivated).

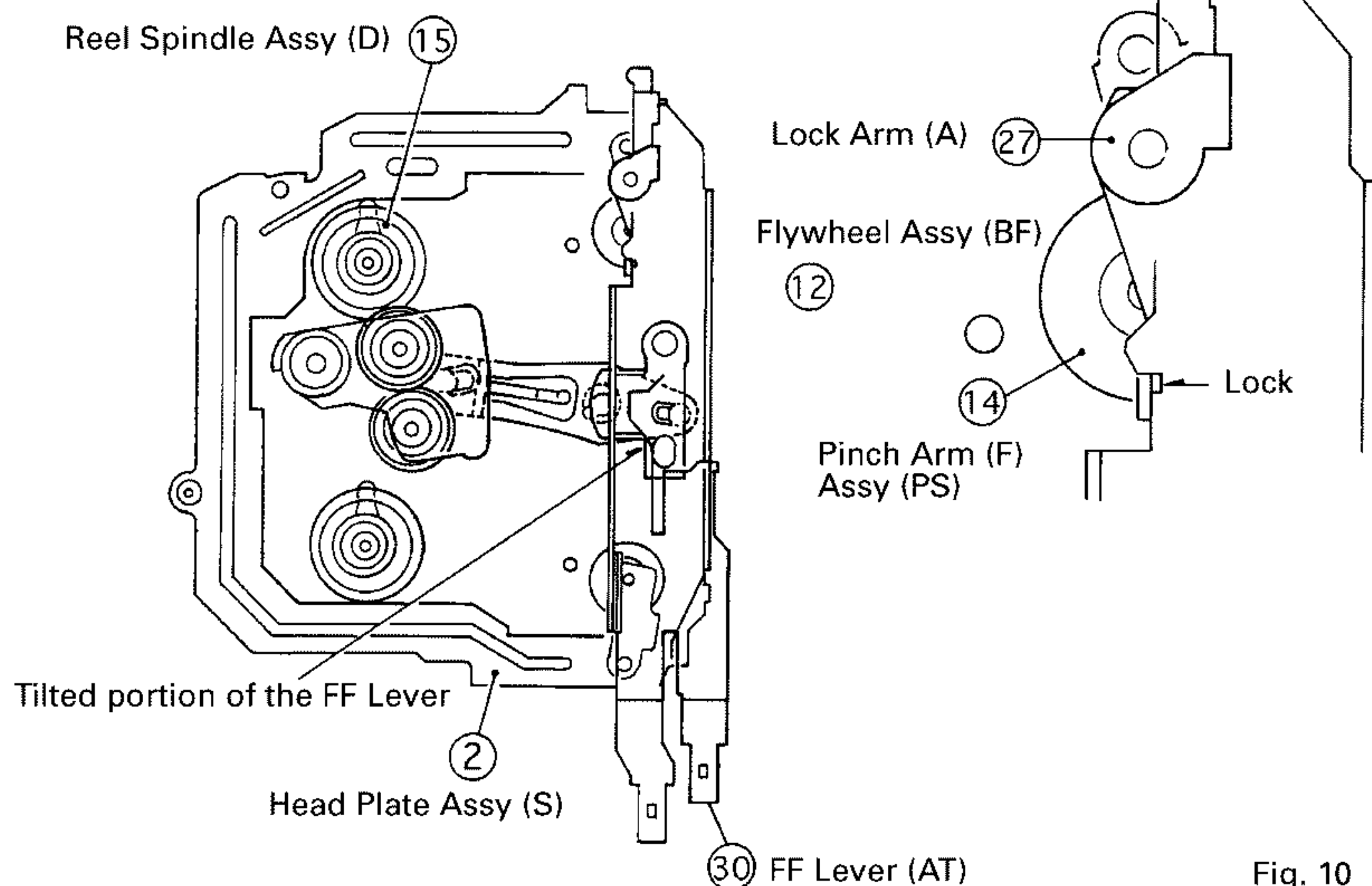


Fig. 10

## CASSETTE MECHANISM

### 4.7 REW OPERATION (IN THE FWD DIRECTION)

- (1) When the REW Lever (AT) ③① is pressed, it locks with the Lock Arm (A) ②⑦.
- (2) The tilted portion of the REW Lever (AT) ③① retracts the Head Plate Assy (S) ②. When the Head Plate Assy (S) ② moves backward, the Pinch Arm (F) Assy (PS) ①④ moves away from the Flywheel Assy (BF) ①②.
- (3) The tooth of the REW Lever (AT) ③① presses the Change Lever (B) ②⑧. The Change Lever (B) ②⑧ links to the FR Arm (B) ②⑨, FF Arm ④②, and then TU Gear Arm Assy ④⑨.
- (4) The TU Gear Arm Assy ④⑨ moves toward the opposite side of the Reel Spindle Assy (D) ①⑤ for the playback and engages with the other Reel Spindle Assy (D) ①⑤ to rewind the tape.

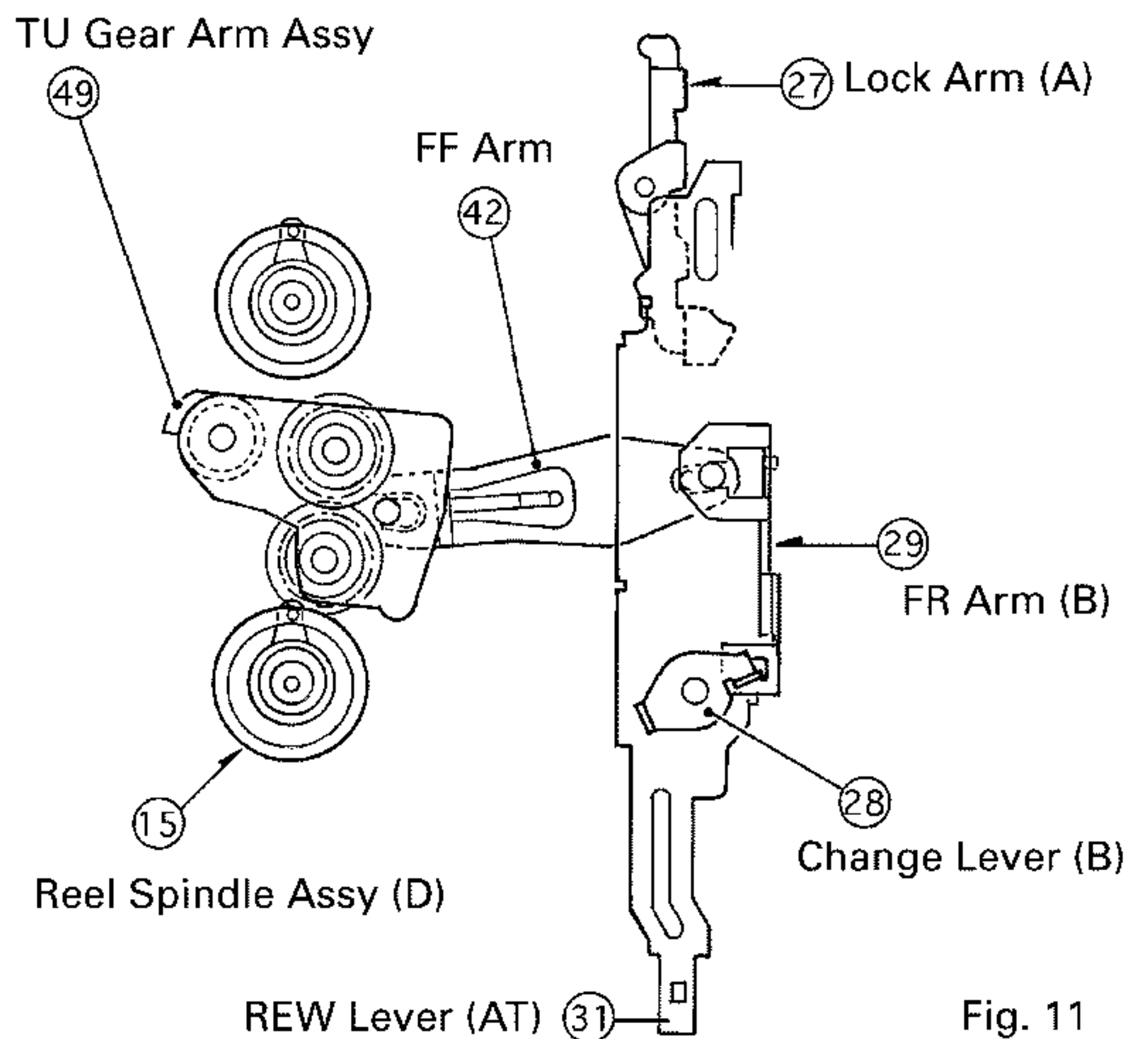


Fig. 11

### 4.8 AMS OPERATION

- (1) The FF and REW Levers (AT) ③⑩ and ③① are locked by the Lock Arm (A) ②⑦.
- (2) The Release Arm ③② is pulled by the Plunger(SO1) ①④④.
- (3) The Release Arm ③② strikes the Lock Arm (A) ②⑦ to unlock it.
- (4) The FF and REW Levers (AT) ③⑩ and ③① are returned by the pressure of the FF/REW Lever Spring ⑥④, the Head Plate Assy (S) ② is pushed out, and the system plays back.

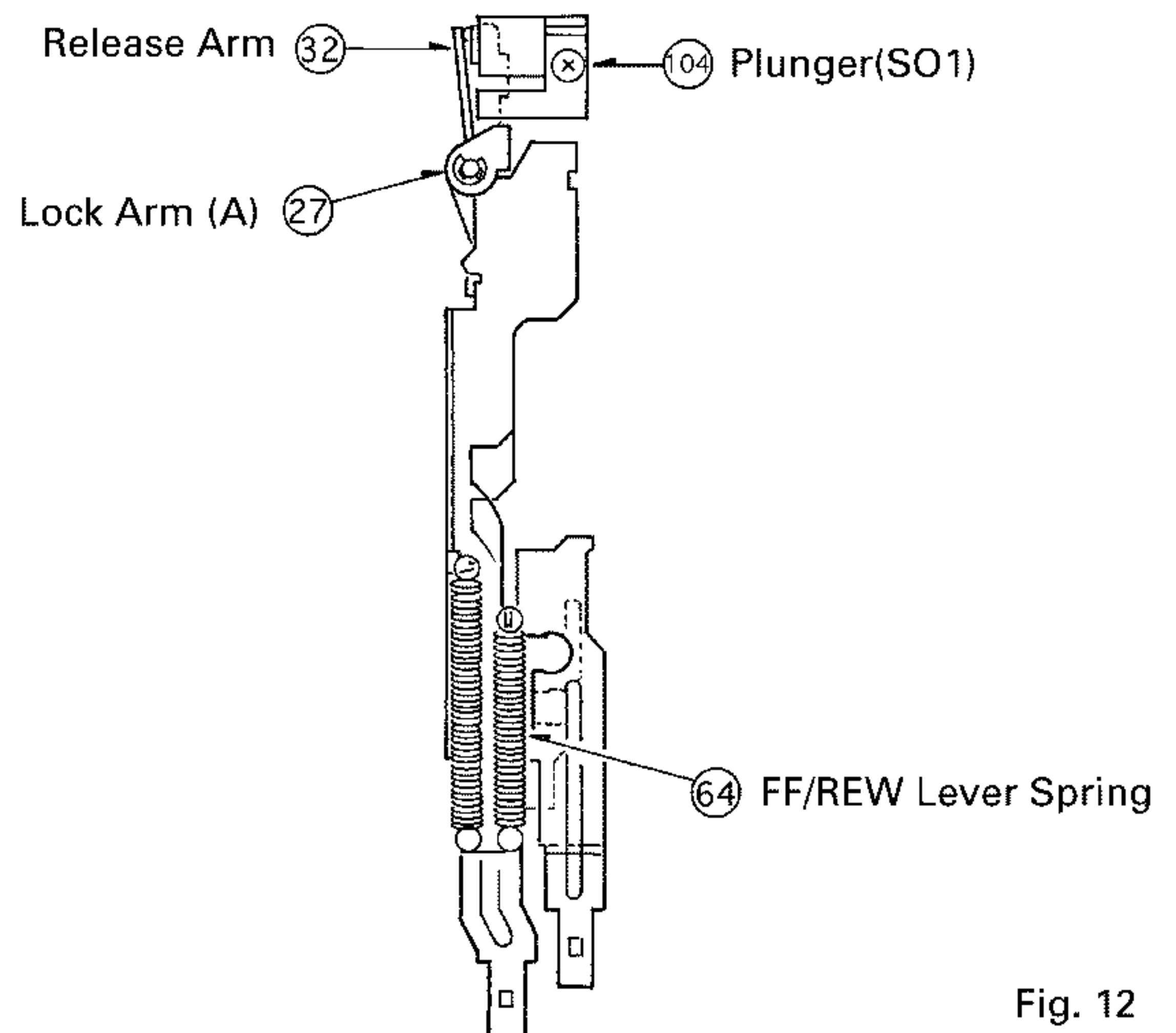


Fig. 12



## 4.9 EJ OPERATION (CASSETTE EJECTION)

- (1) Press the Eject Lever ②①. The Eject Lever ②① pushes the Eject Cam ②⑩. The cam (tilted portion) of the Eject Cam ②⑩ retracts the Head Plate Assy (S) ②.
- (2) Then, the Head Plate Assy (S) ② pushes the Pinch Arm (F) Assy (PS) and (R) Assy (PS) (①④ and ①③) to retract them.
- (3) The Cassette Hanger (X) ②② is lifted by the projected portion of the Eject Cam ②⑩. The lifted Cassette Hanger (X) ②② shifts the Power Switch (SW1) ②⑨ to OFF. At the same time, the Return Link ②⑨ pushes the Center Plate ②⑥ to rotate the Center Plate Spring (B) ②⑦ in the reverse direction.
- (4) The pressure of the Center Plate Spring (B) ②⑦ causes the Tape Hooker ②⑤ to move toward the ejection direction. The Tape Hooker ②⑤ moves the Eject Cam Lock Assy ⑥ to lock the Eject Cam ②⑩.
- (5) The cassette is ejected by the Tape Hooker ②⑤.

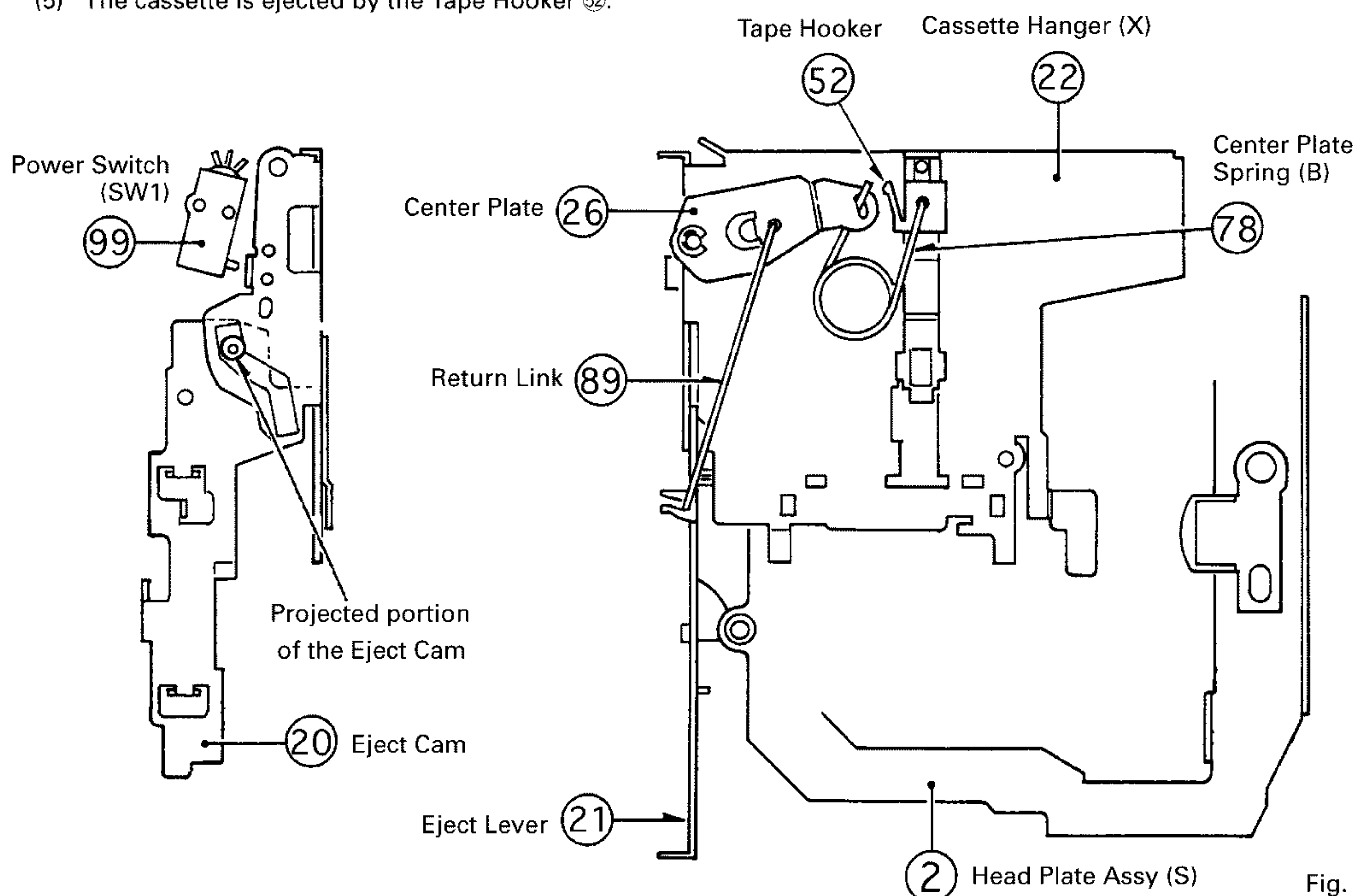
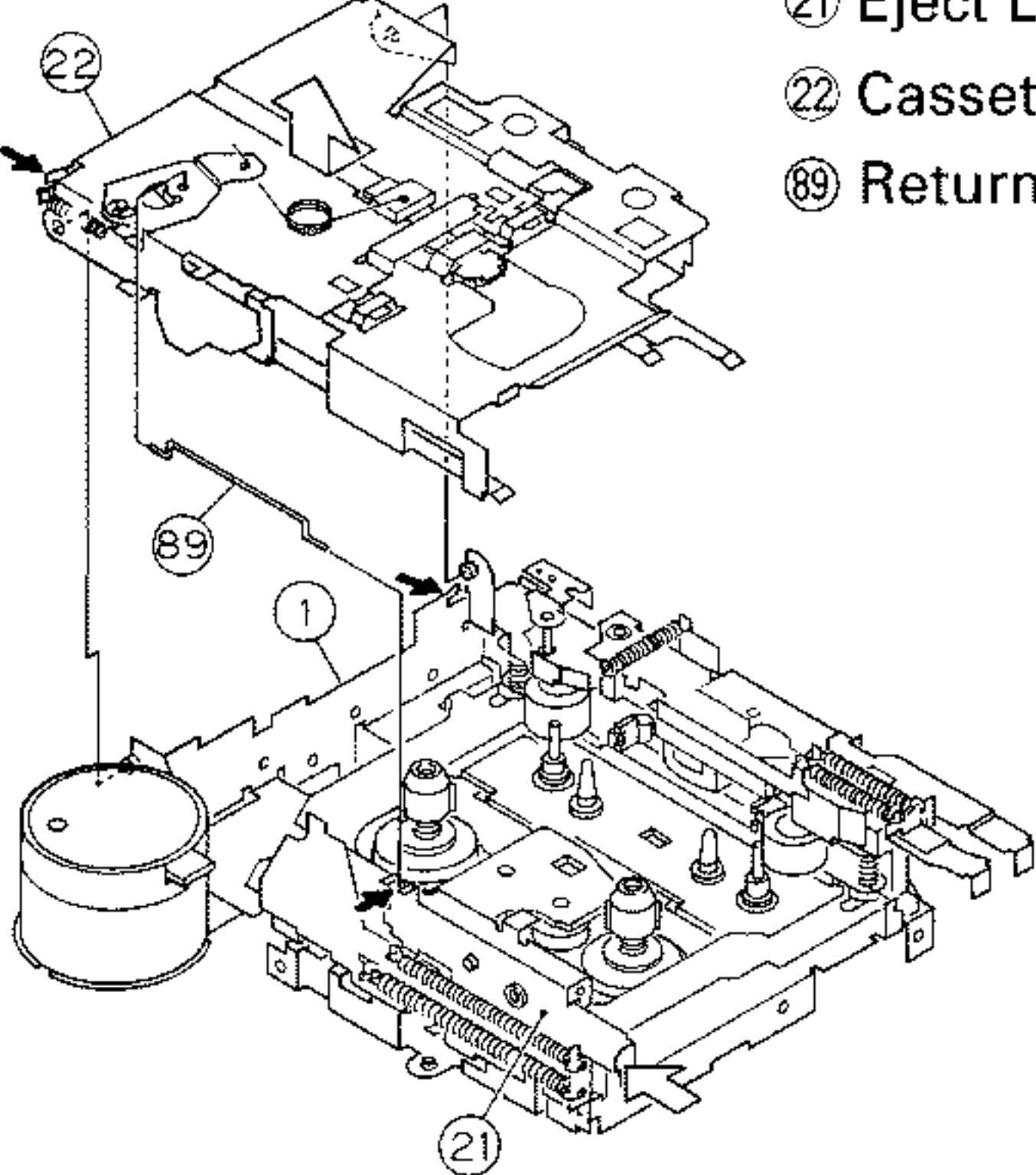
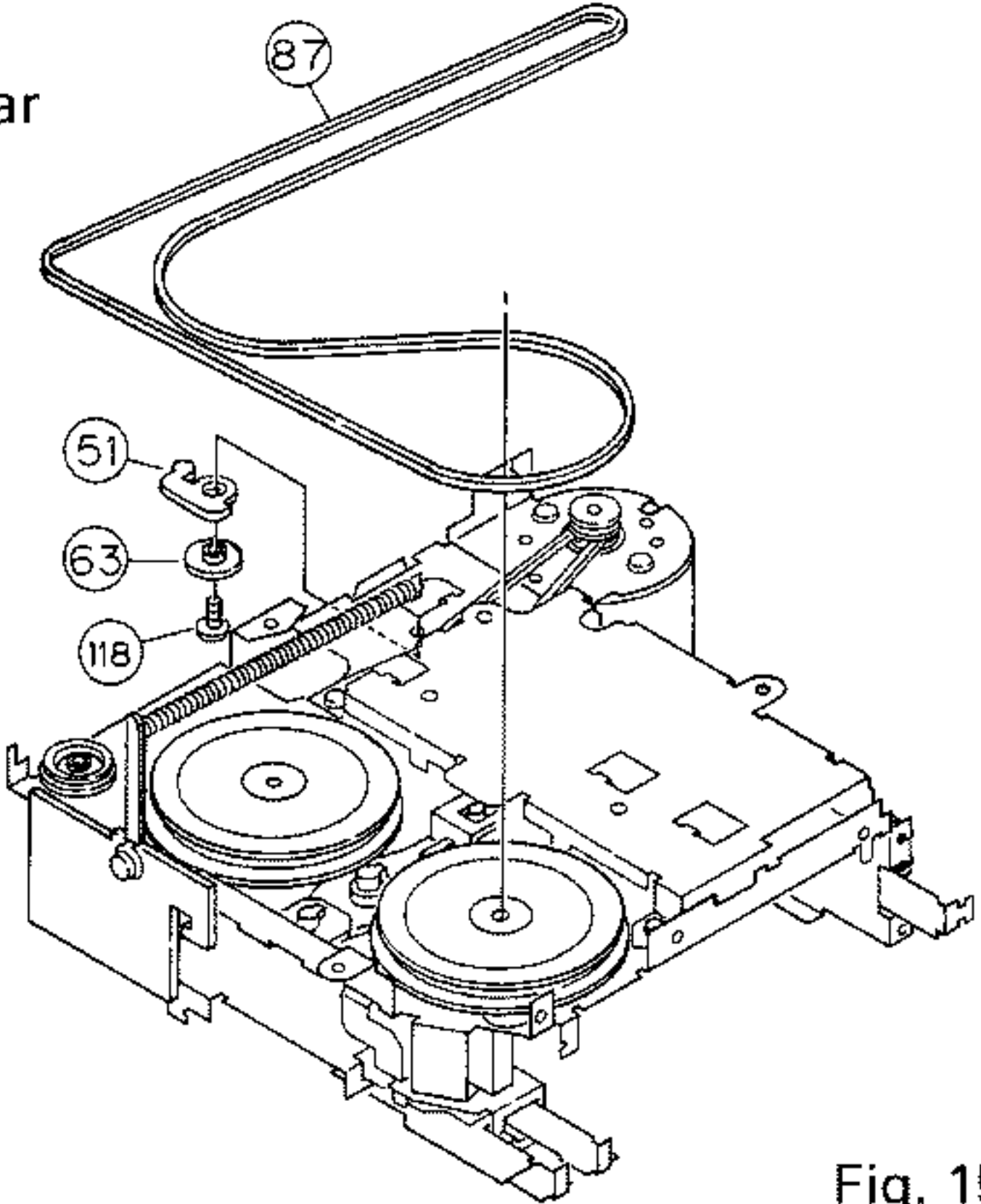
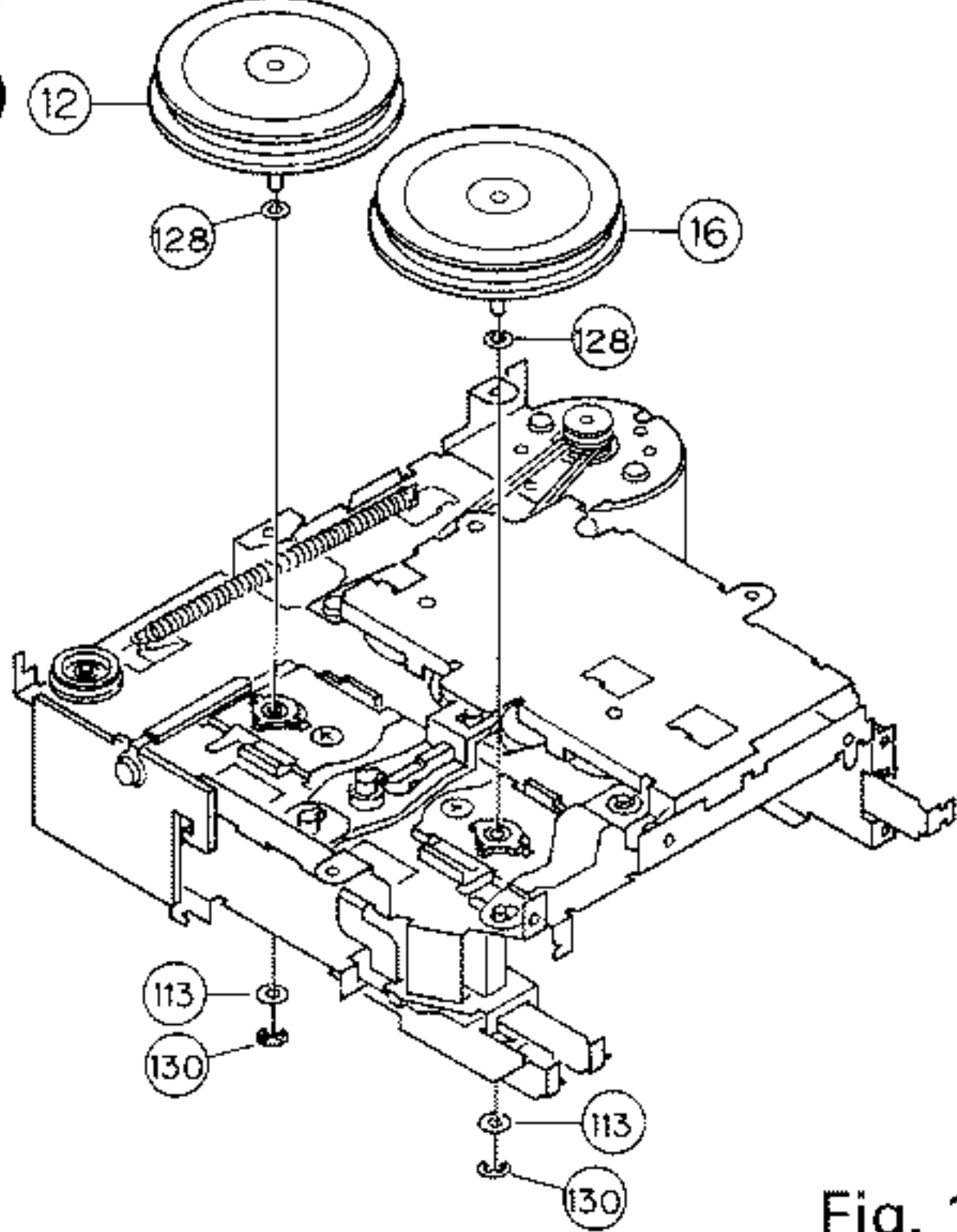
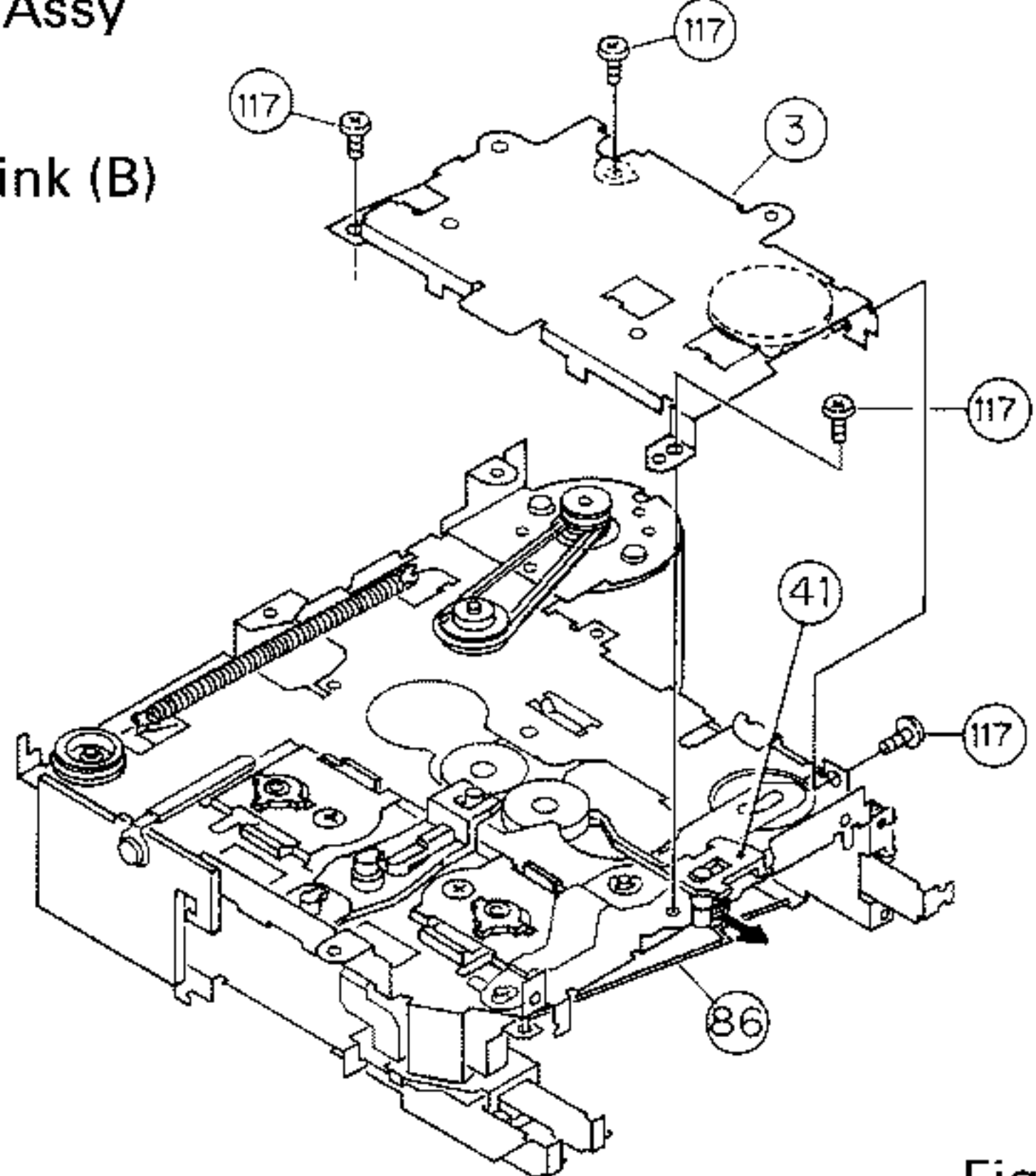
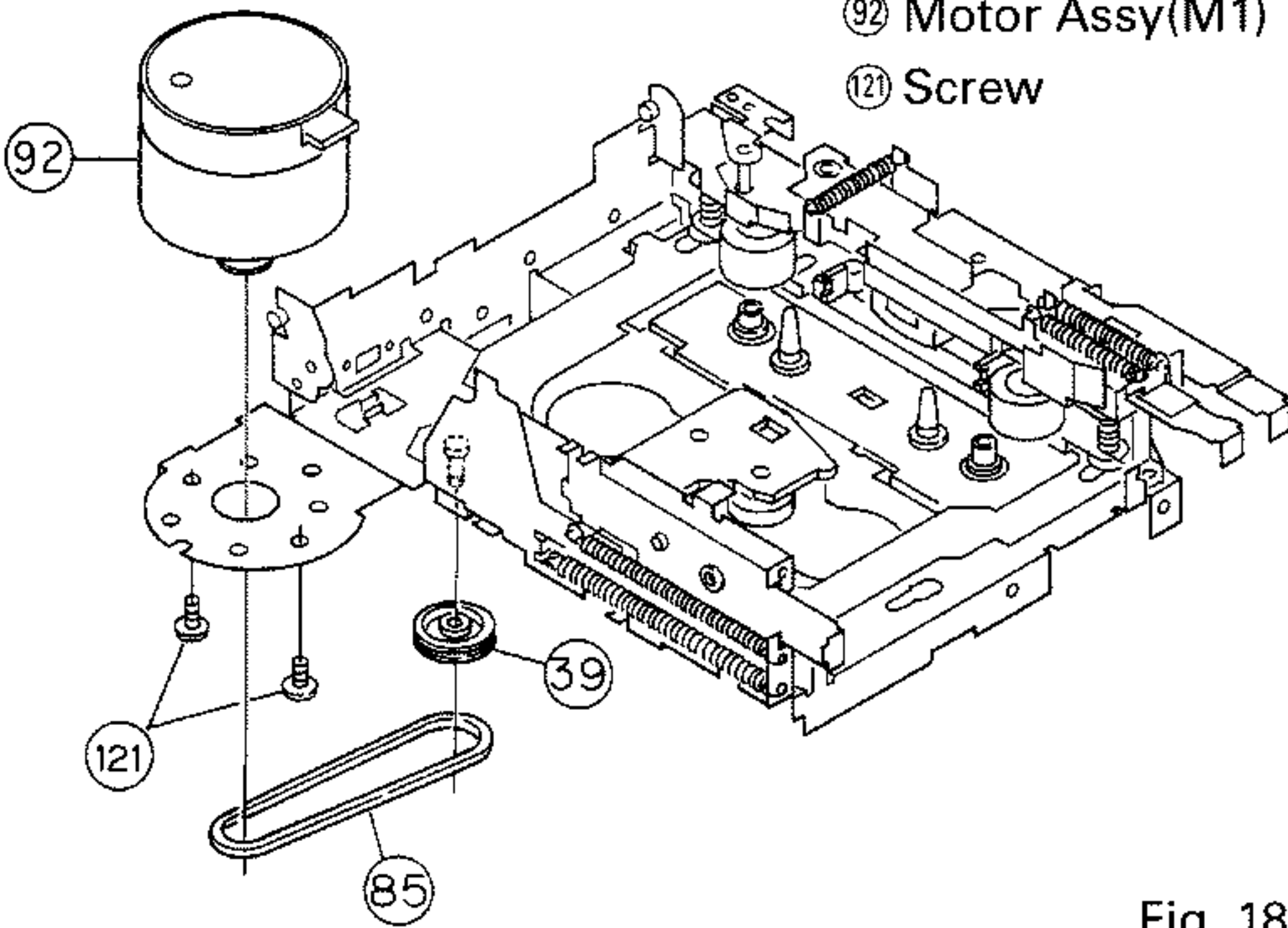
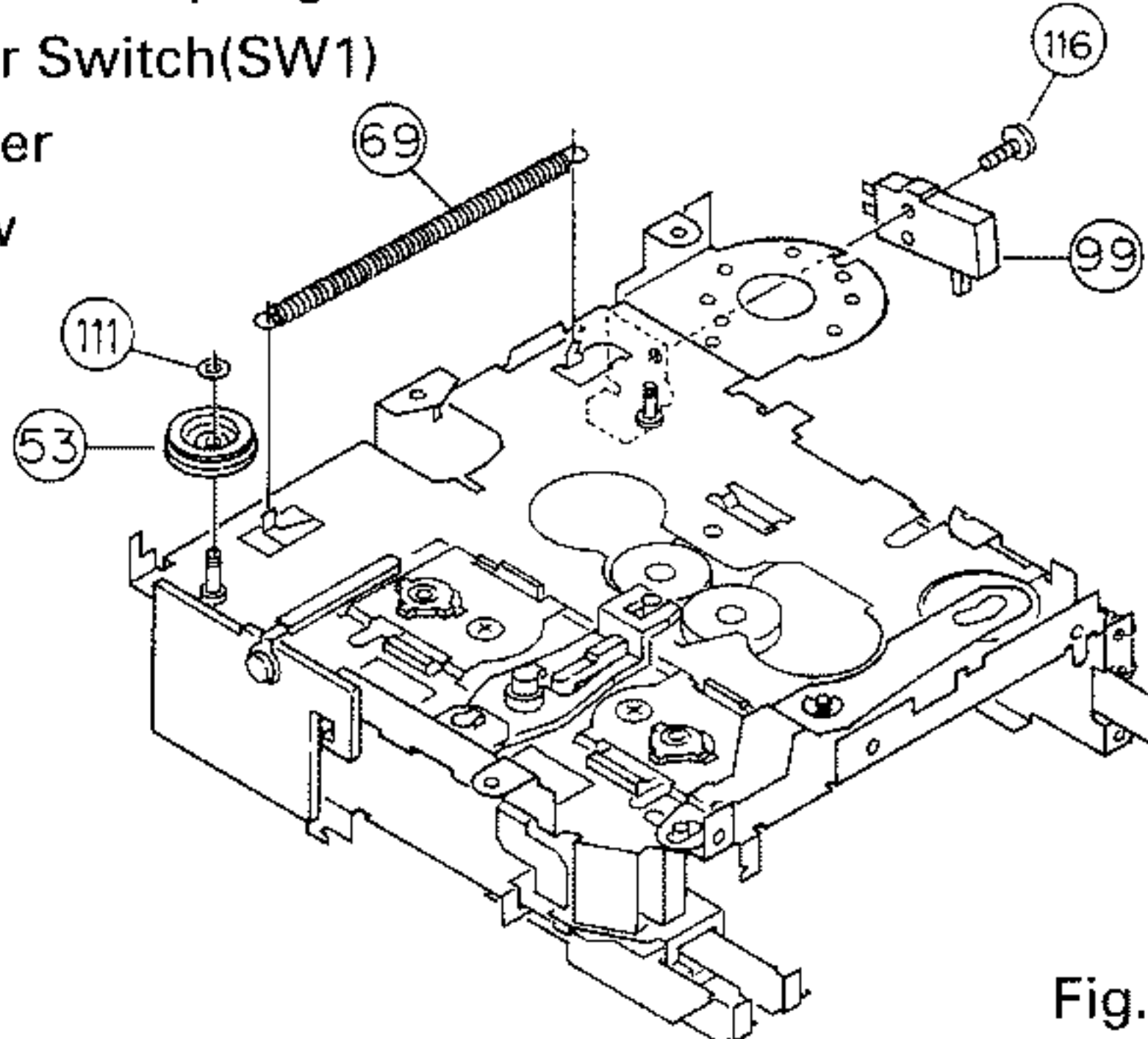


Fig. 13

CASSETTE MECHANISM

5. DISASSEMBLY PROCEDURES

1	<p>1-1 Open the teeth of the Eject Lever ②①, Cassette Hanger (X) ②② and Main Chassis Assy ①.</p> <p>1-2 While depressing the Eject Lever ②①, shift the Cassette Hanger (X) ②② toward the left side and remove it.</p>	<div><div><div>① Main Chassis Assy</div><div>②① Eject Lever</div><div>②② Cassette Hanger (X)</div><div>⑧⑨ Return Link</div></div></div> <div>Fig. 14</div>
2	<p>2-1 Remove the Main Belt ⑧⑦. Be careful not to damage or stain the belt with oil or grease.</p> <p>2-2 Remove the Screw ①①⑧ to remove the Mute Arm Collar ⑥③ and Mute Arm (N) ⑤①.</p>	<div><div><div>⑤① Mute Arm (N)</div><div>⑥③ Mute Arm Collar</div><div>⑧⑦ Main Belt</div><div>①①⑧ Screw</div></div></div> <div>Fig. 15</div>
3	<p>3-1 Remove the washers ①③① and the washers ①①③.</p> <p>3-2 Remove the Flywheel Assys ①②, ①⑥.</p>	<div><div><div>①② Flywheel Assy (BF)</div><div>①⑥ Flywheel Assy (BR)</div><div>①①③ Washer</div><div>①②⑧ Washer</div><div>①③① Washer</div></div></div> <div>Fig. 16</div>

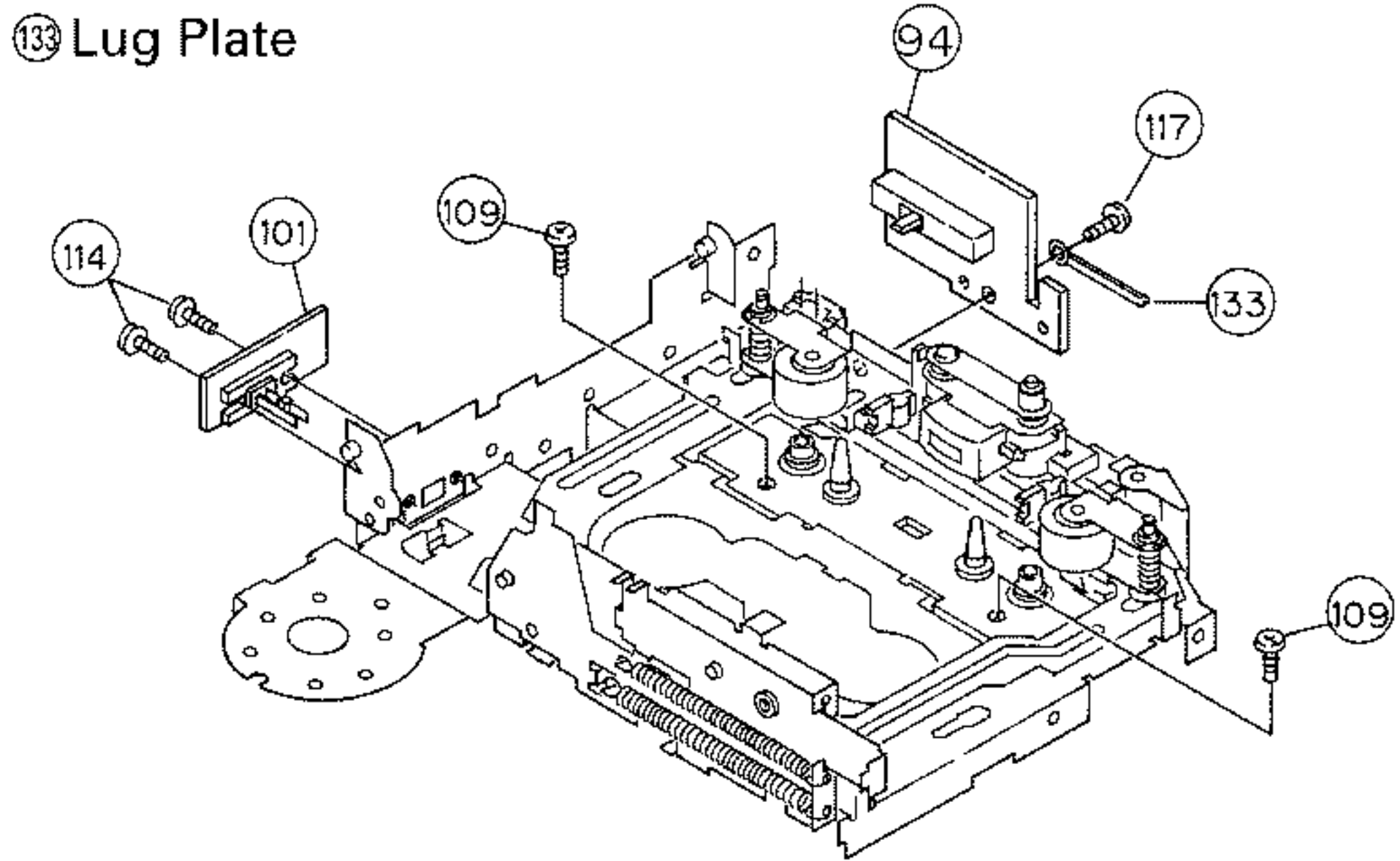
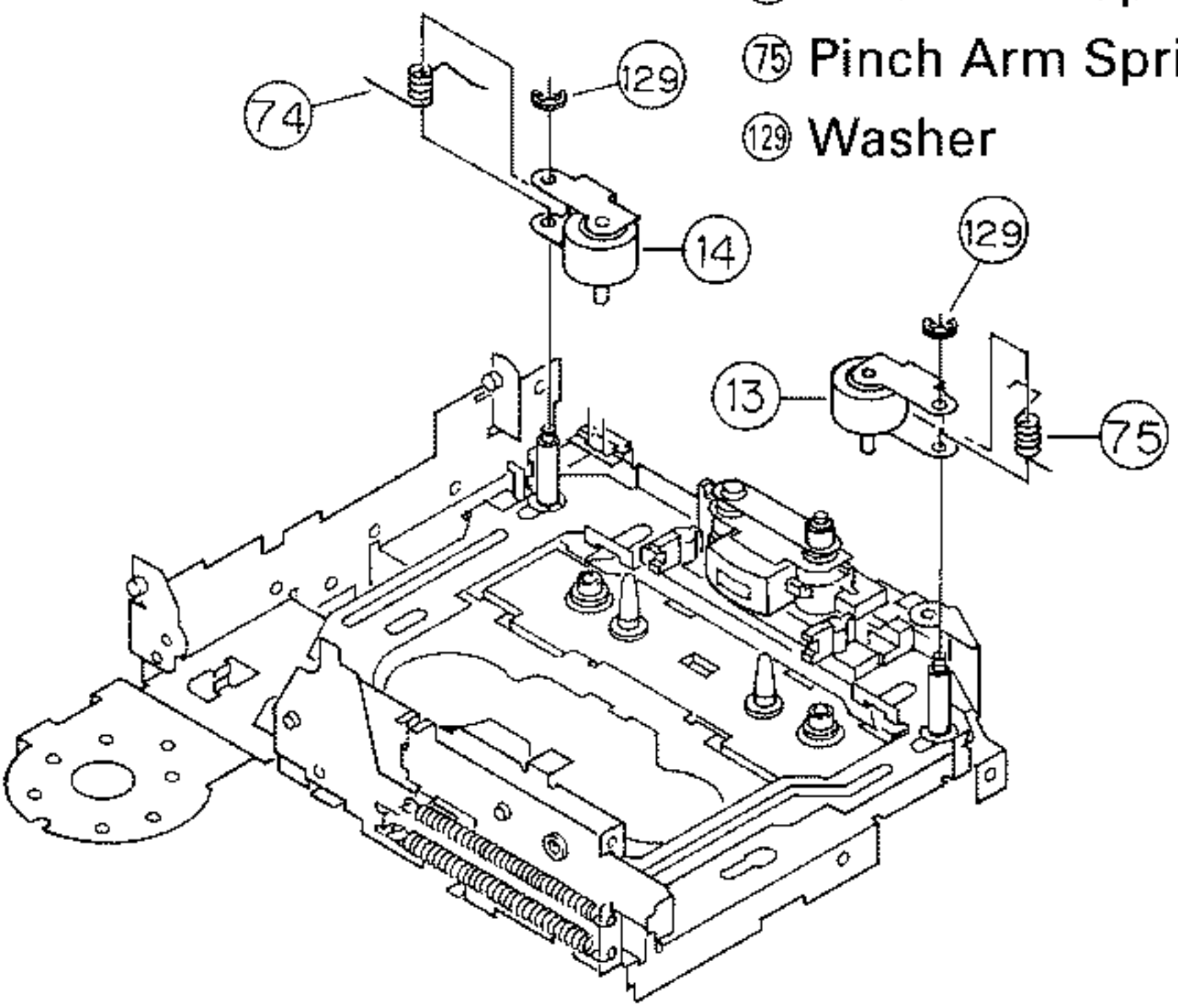
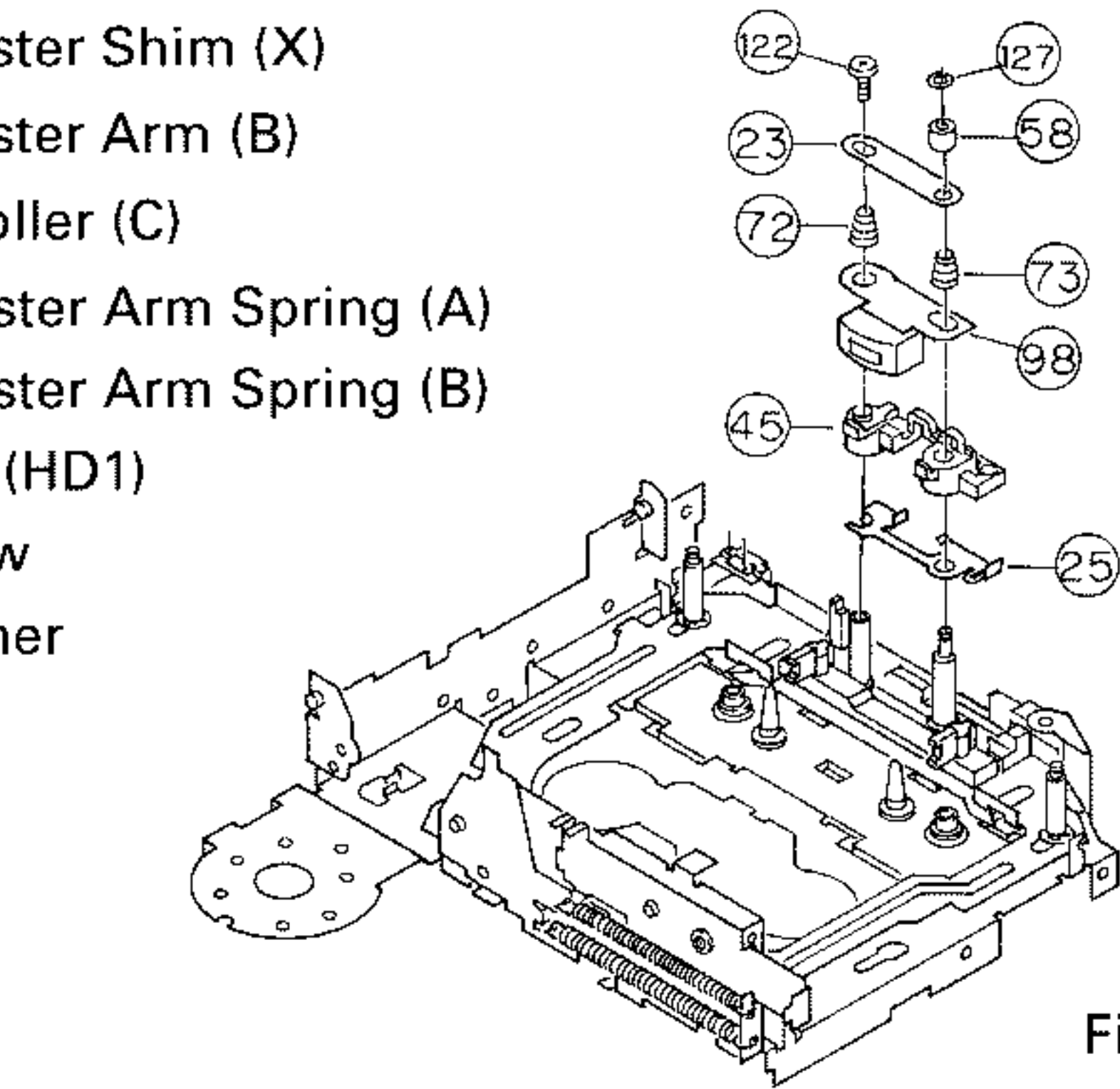
4	<p>4-1 Remove the Selector Link (B) ⑧⑥ from the tooth of the Ratchet ④①.</p> <p>4-2 Loosen the four Screws ⑪⑦ to remove the Reel Base Assy ③.</p>	<p>③ Reel Base Assy ④① Ratchet ⑧⑥ Selector Link (B) ⑪⑦ Screw</p>  <p>Fig. 17</p>
5	<p>5-1 Remove the Sub Belt (C) ⑧⑤, Be careful not to damage or stain the belt with oil or grease.</p> <p>5-2 Remove the Pulley Gear ③⑨.</p> <p>5-3 Loosen the Screws ⑫② and remove the Motor Assy(M1) ⑨③.</p>	<p>③⑨ Pulley Gear ⑧⑤ Sub Belt (C) ⑨② Motor Assy(M1) ⑫② Screw</p>  <p>Fig. 18</p>
6	<p>6-1 Loosen the Screw ⑪⑥ to remove the Power Switch(SW1) ⑨⑨.</p> <p>6-2 Remove the Idle Pulley (A) ⑤③.</p> <p>6-3 Remove the Head Plate Spring ⑥⑨.</p>	<p>⑤③ Idle Pulley (A) ⑥⑨ Head Plate Spring ⑨⑨ Power Switch(SW1) ⑪① Washer ⑪⑥ Screw</p>  <p>Fig. 19</p>



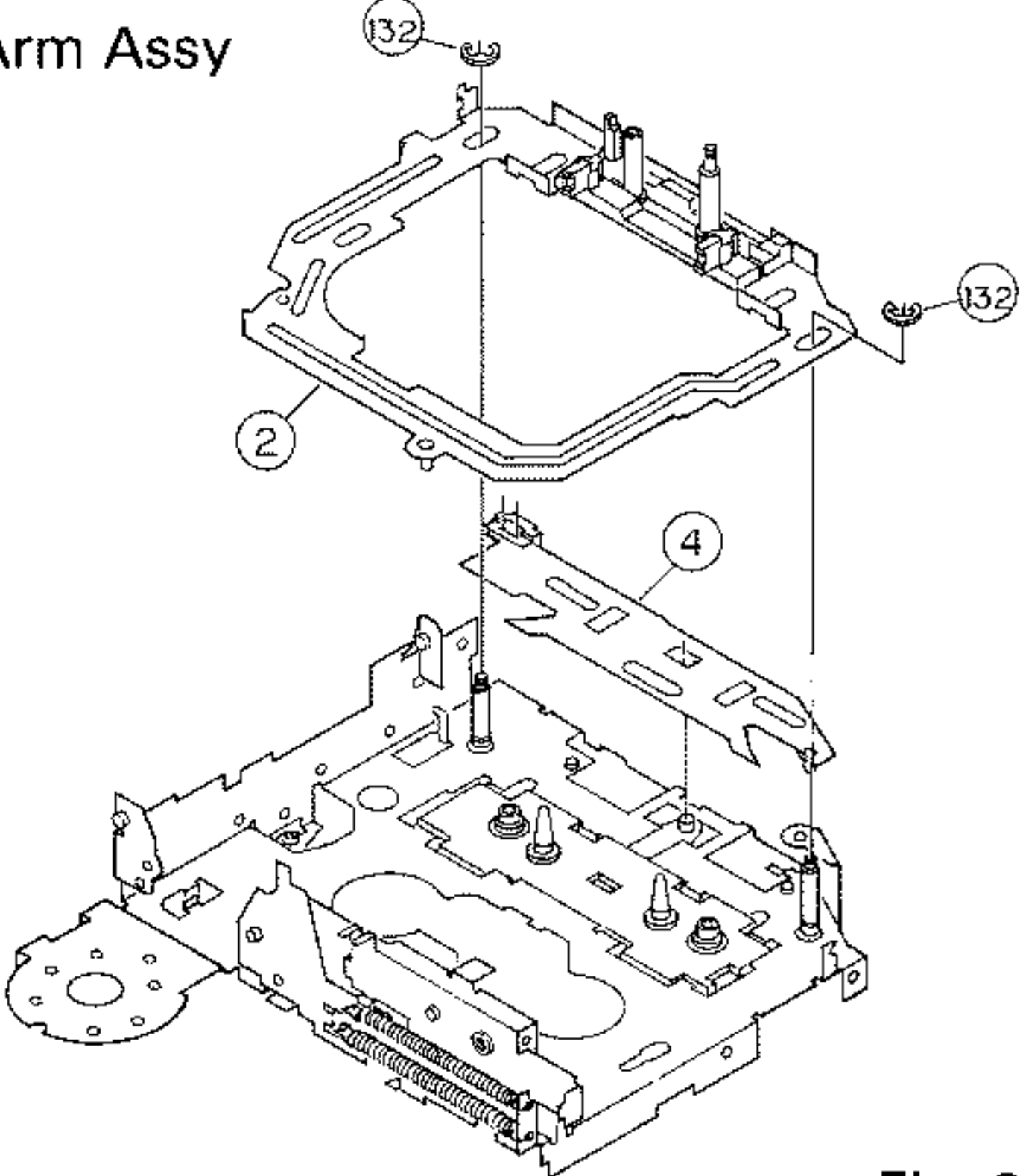
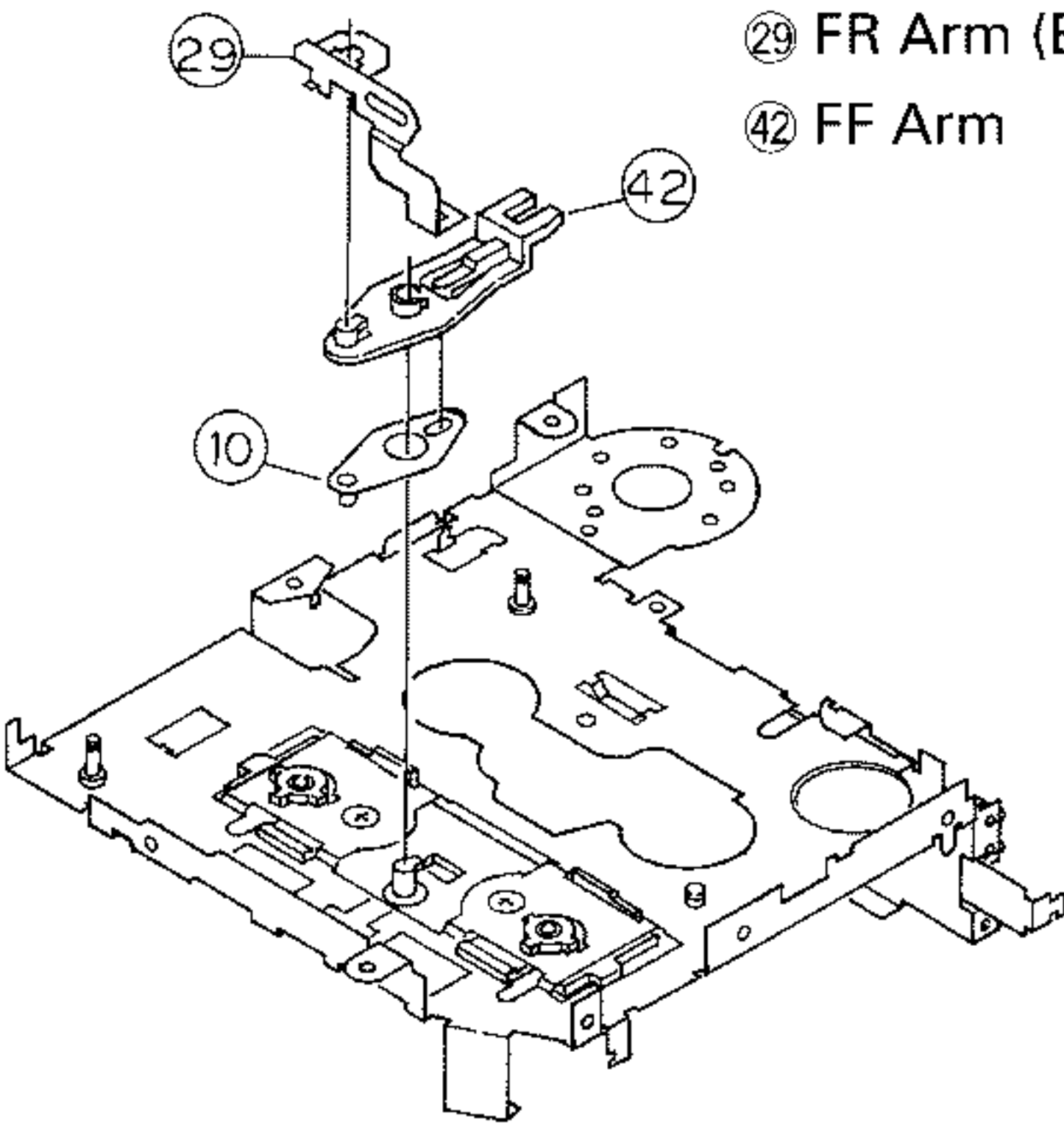
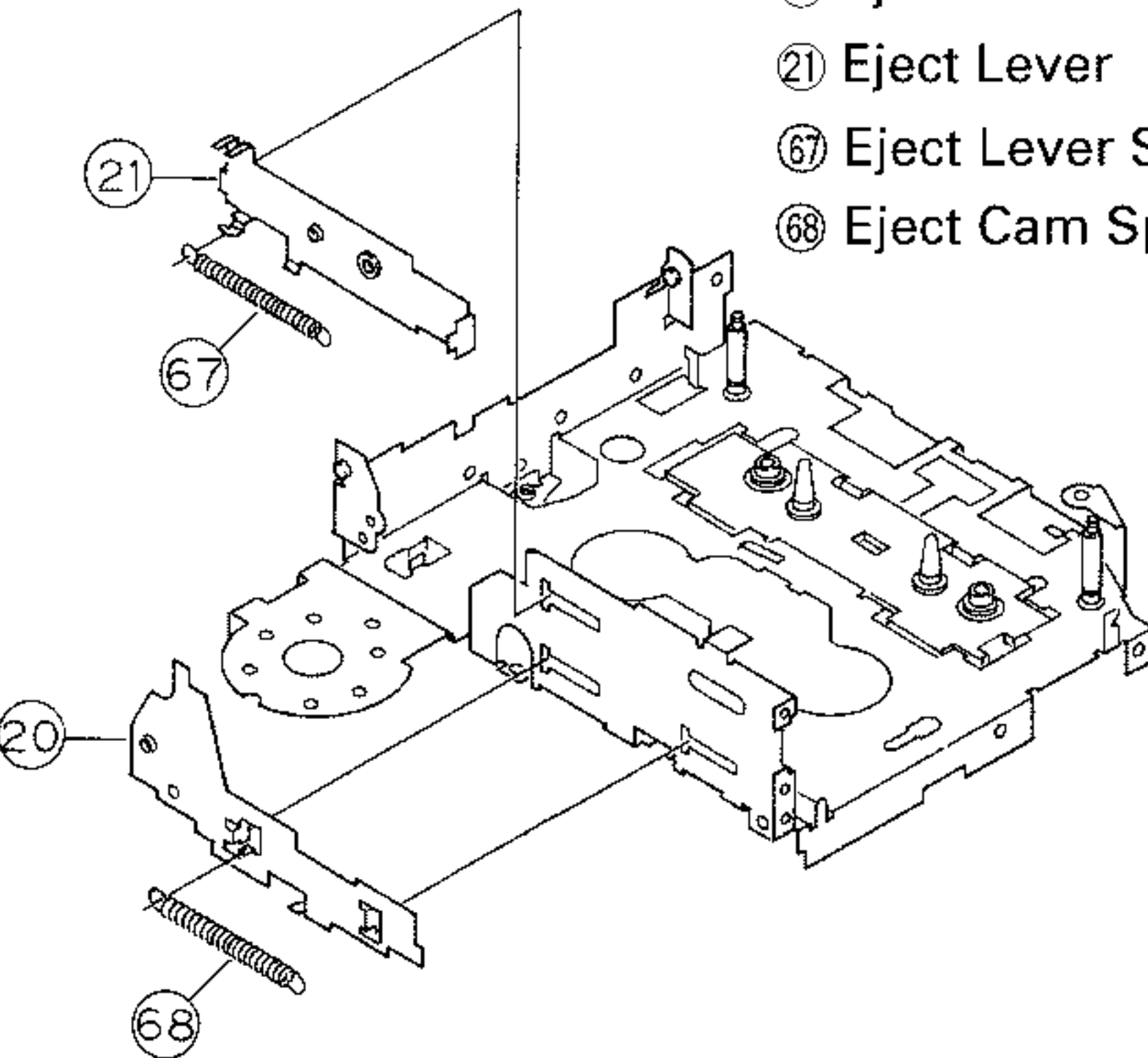
CASSETTE MECHANISM

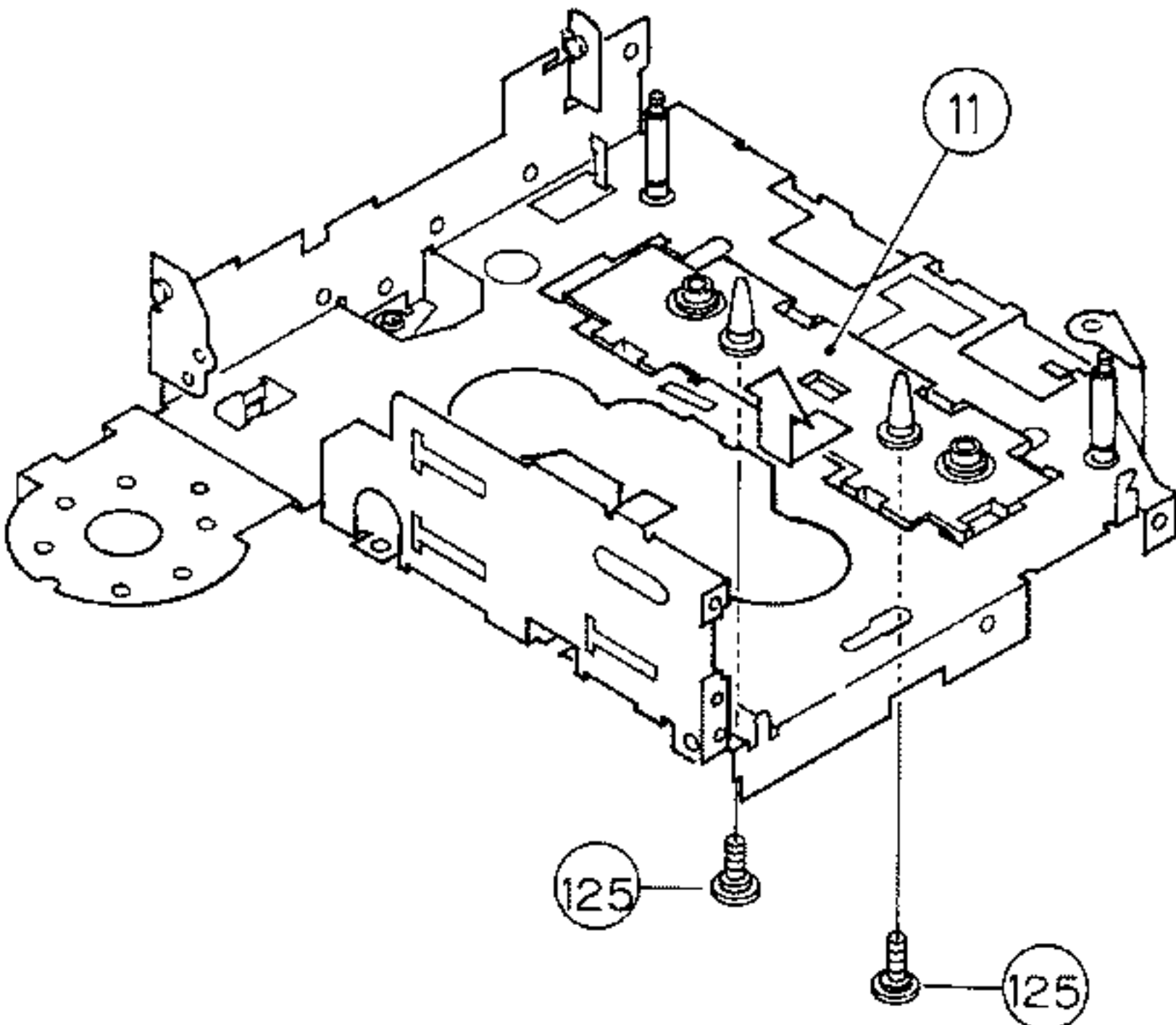
7	<p>7-1 Remove the TU Gear Arm Assy ④⑨.</p> <p>7-2 Remove the Washer ①① to remove the HP Roller (A) ⑥① and HP Roller (B) ⑤⑦.</p>	<div data-bbox="1066 468 1390 658"><p>④⑨ TU Gear Arm Assy</p><p>⑤⑦ HP Roller (B)</p><p>⑥① HP Roller (A)</p><p>①① Washer</p></div> <div data-bbox="1108 528 1864 1193"></div> <div data-bbox="1789 1151 1894 1193"><p>Fig. 20</p></div>
8	<p>8-1 Remove the Washer ⑬③ to remove the Conversion Lever ②④.</p>	<div data-bbox="1054 1252 1360 1341"><p>②④ Conversion Lever</p><p>⑬③ Washer</p></div> <div data-bbox="1255 1282 1864 1935"></div> <div data-bbox="1789 1905 1894 1947"><p>Fig. 21</p></div>
9	<p>9-1 Remove the Screws ⑪⑨, ⑫③ to remove the Lever Bracket Assy (D) ⑦.</p> <p>9-2 Remove the Selector Link (B) ⑧⑥.</p>	<div data-bbox="1066 1994 1444 2172"><p>⑦ Lever Bracket Assy (D)</p><p>⑧⑥ Selector Link (B)</p><p>⑪⑨ Screw</p><p>⑫③ Screw</p></div> <div data-bbox="1150 2024 1864 2588"></div> <div data-bbox="1789 2617 1894 2659"><p>Fig. 22</p></div>



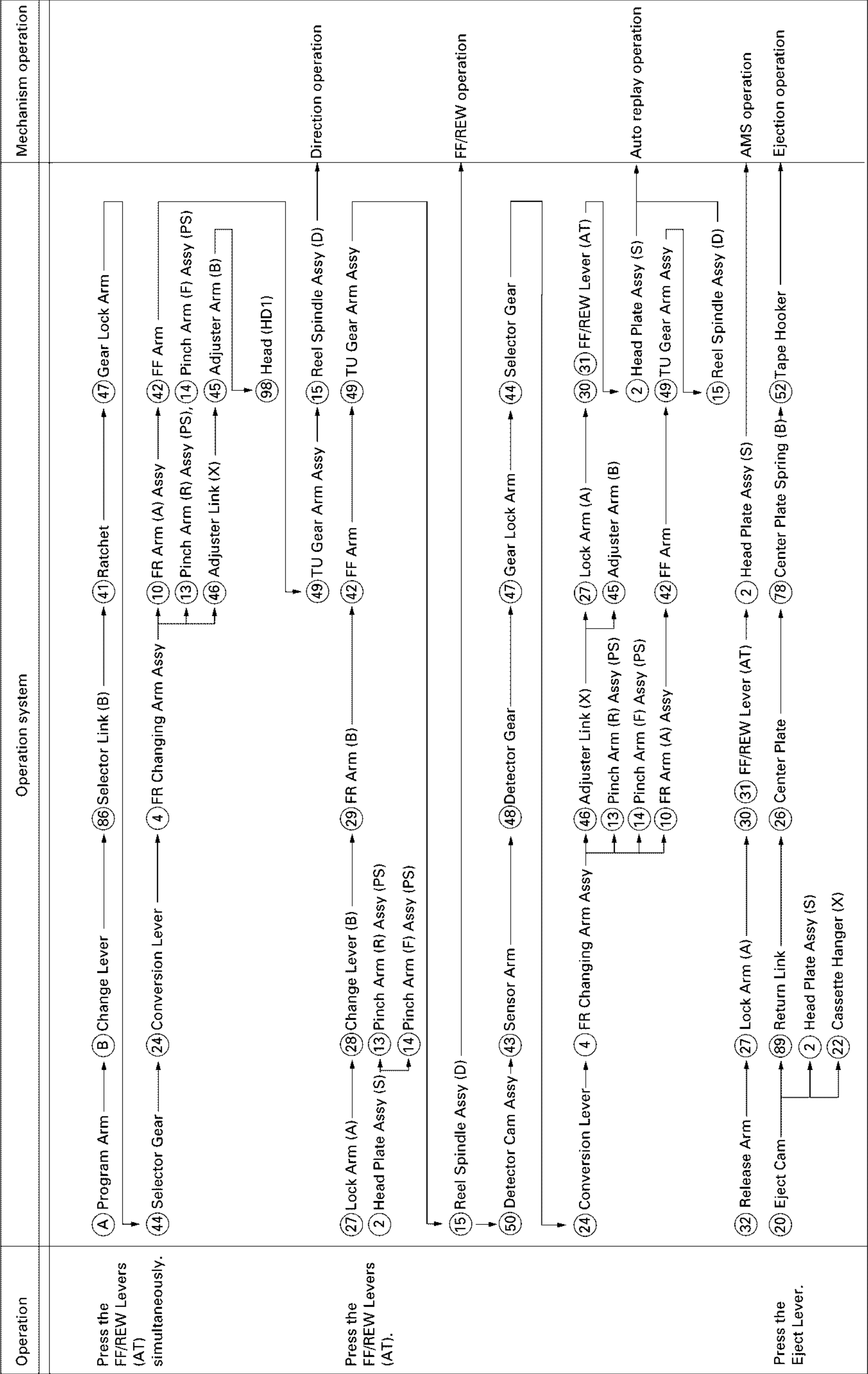
10	<p>10-1 Remove the two Screws ⑪⑭ to remove the Mute PWB ⑩①.</p> <p>10-2 Remove the Screw ⑪⑦ to remove the SW PWB ⑨④.</p> <p>10-3 Remove the two Screws ⑩⑨.</p>	<p>⑨④ SW PWB ⑩① Mute PWB ⑩⑨ ⑪⑭ ⑪⑦ Screw ⑬③ Lug Plate</p>  <p>Fig. 23</p>
11	<p>11-1 Remove the Washer ⑫⑨ to remove the Pinch Arm (F) Assy (PS) ⑭④ and Pinch Arm Spring (F) ⑦④.</p> <p>11-2 Remove the Washer ⑫⑨ to remove the Pinch Arm (R) Assy (PS) ⑬③ and Pinch Arm Spring (R) ⑦⑤.</p>	<p>⑬③ Pinch Arm (R) Assy (PS) ⑭④ Pinch Arm (F) Assy (PS) ⑦④ Pinch Arm Spring (F) ⑦⑤ Pinch Arm Spring (R) ⑫⑨ Washer</p>  <p>Fig. 24</p>
12	<p>12-1 Remove the Washer ⑫⑦ and Screw ⑫②. Remove the FF Roller (C) ⑤⑧, SPG Support Plate ②③, Adjuster Arm Spring ⑦②, ⑦③, Head(HD1) ⑨⑧, Adjuster Arm (B) ④⑤ and Adjuster Shim (X) ②⑤.</p>	<p>②③ SPG Support Plate ②⑤ Adjuster Shim (X) ④⑤ Adjuster Arm (B) ⑤⑧ FF Roller (C) ⑦② Adjuster Arm Spring (A) ⑦③ Adjuster Arm Spring (B) ⑨⑧ Head(HD1) ⑫② Screw ⑫⑦ Washer</p>  <p>Fig. 25</p>

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13	<p>13-1 Remove the two Washers ⑬② to remove the Head Plate Assy (S) ②.</p> <p>13-2 Remove the FR Changing Arm Assy ④.</p>	<p>② Head Plate Assy (S) ④ FR Changing Arm Assy ⑬② Washer</p>  <p>Fig. 26</p>
14	<p>14-1 Move the FR Arm (B) ②⑨ toward the Idle Pulley (A) Shaft, then remove it from the tooth of the FF Arm ④②.</p> <p>14-2 Move the FF Arm ④② to the FWD side. Disengage the projecting portion from the hole of the FR Arm (A) Assy ⑩ to remove the FF Arm ④②.</p> <p>14-3 Remove the FR Arm (A) Assy ⑩.</p>	<p>⑩ FR Arm (A) Assy ②⑨ FR Arm (B) ④② FF Arm</p>  <p>Fig. 27</p>
15	<p>15-1 Remove the Eject Lever Spring ⑥⑦ and Eject Cam Spring ⑥⑧.</p> <p>15-2 Remove the Eject Lever ②① and Eject Cam ②②.</p>	<p>②② Eject Cam ②① Eject Lever ⑥⑦ Eject Lever Spring ⑥⑧ Eject Cam Spring</p>  <p>Fig. 28</p>

16	<p>16-1 Remove the two Screws ⑫. Move the CM Bracket Assy (PH) ⑪ in the direction shown by the arrow, then remove the CM Bracket Assy(PH) ⑪.</p>	<p>⑪ CM Bracket Assy (PH) ⑫ Screw</p>  <p>Fig. 29</p>
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1. FLOWCHART OF OPERATIONAL PART MOVEMENT





## 2. NAMES OF PARTS

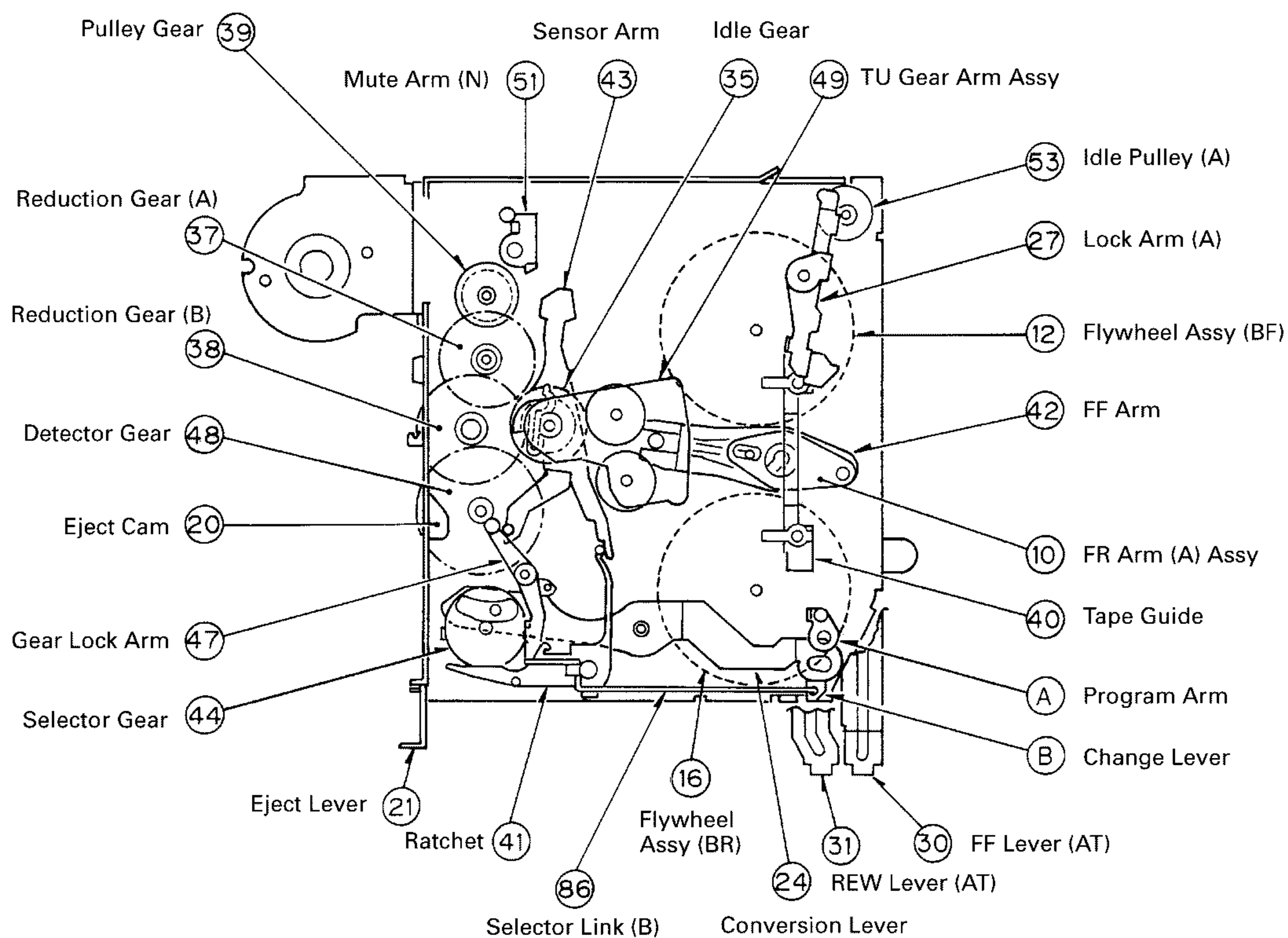


Fig. 1

CASSETTE MECHANISM

3. OUTLINE OF ELECTRIC-PART LINKAGE

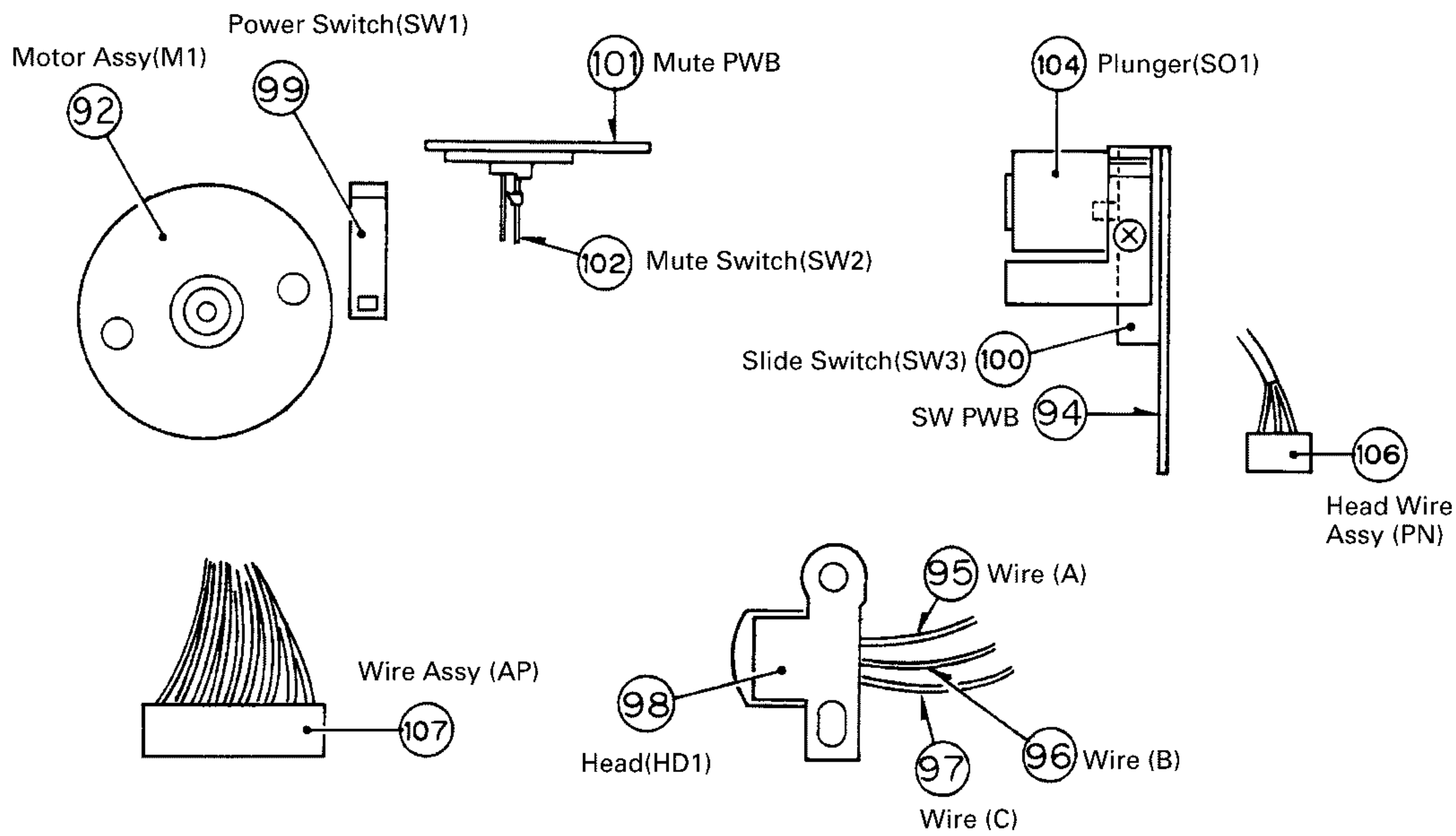


Fig. 2

## 4. MAIN OPERATIONS

### 4.1 OPERATION OF THE DETECTION MECHANISM

- (1) The Detector Cam Assy ⑤① generates rotational power in the direction B as shown by an arrow in the Fig.3 as the Reel Spindle Assy (D) ⑮ rotates.
- (2) The Sensor Arm ④③ turns as shown by the arrows C in the Fig. 3, on the fulcrum A by the rotational force of the Detector Cam Assy ⑤①.
- (3) The Detector Gear ④⑧ always rotates. The sensing pin of the Sensor Arm ④③ moves along the outer cam.

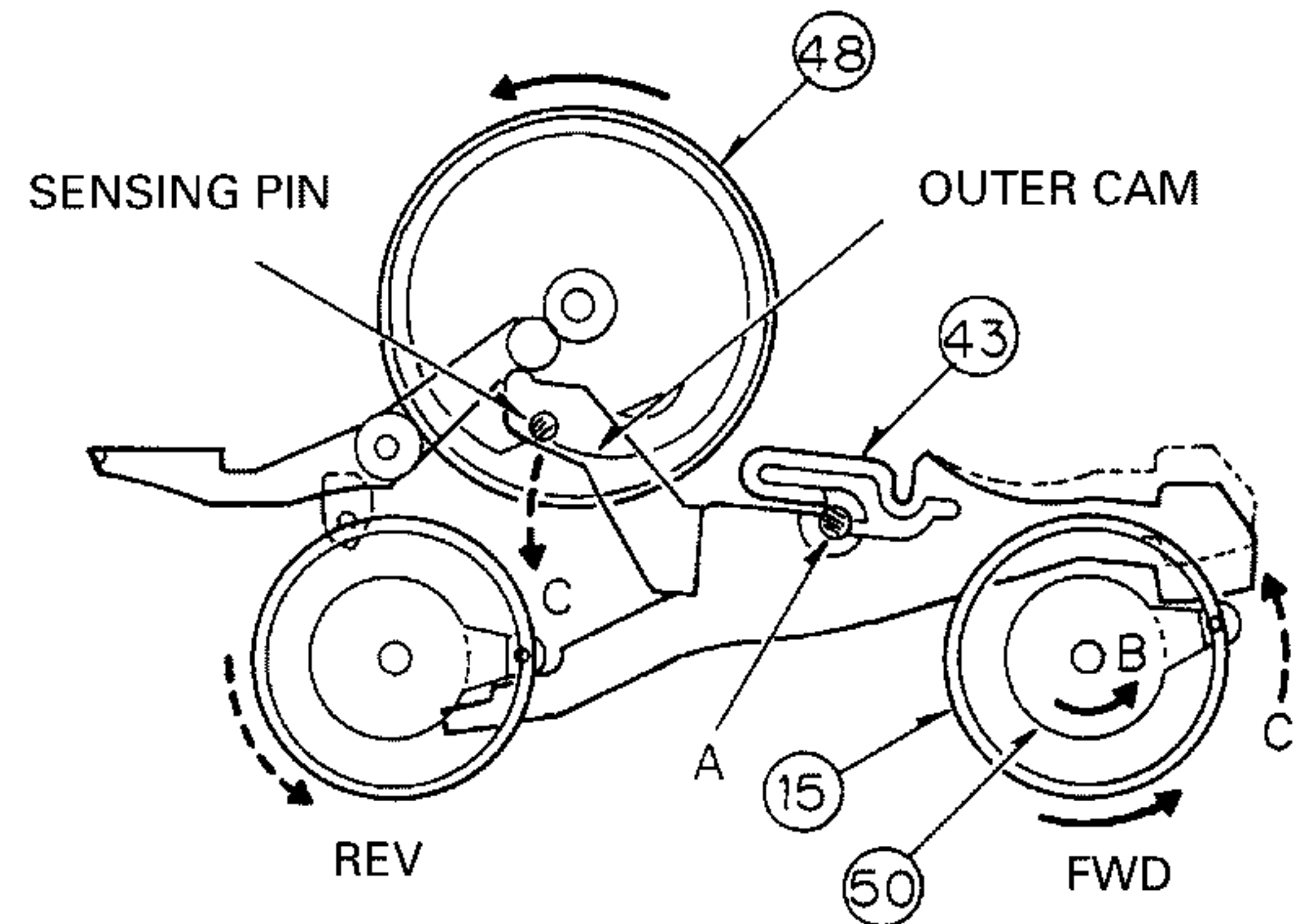


Fig. 3

- (4) When the Reel Spindle Assy (D) ⑮ stops (or tape rewinding is completed), the Detector Cam Assy ⑤① also stops.
- (5) When the Detector Cam Assy ⑤① stops, the Sensor Arm ④③ also stops turning in the direction C (Fig.3), and stands still.
- (6) The sensing pin of the Sensor Arm ④③ is pushed toward the fulcrum of the Detector Gear ④⑧ by the inside cam of the Detector Gear ④⑧. (Fig.4)
- (7) This movement unlocks the Gear Lock Arm ④⑦ from the Selector Gear ④④. The Selector Gear ④④ rushes toward the Detector Gear ④⑧ with the pressure of the Dash Spring ⑦⑦. When the Selector Gear ④④ gets engaged with the Detector Gear ④⑧, the Selector Gear ④④ starts rotating.

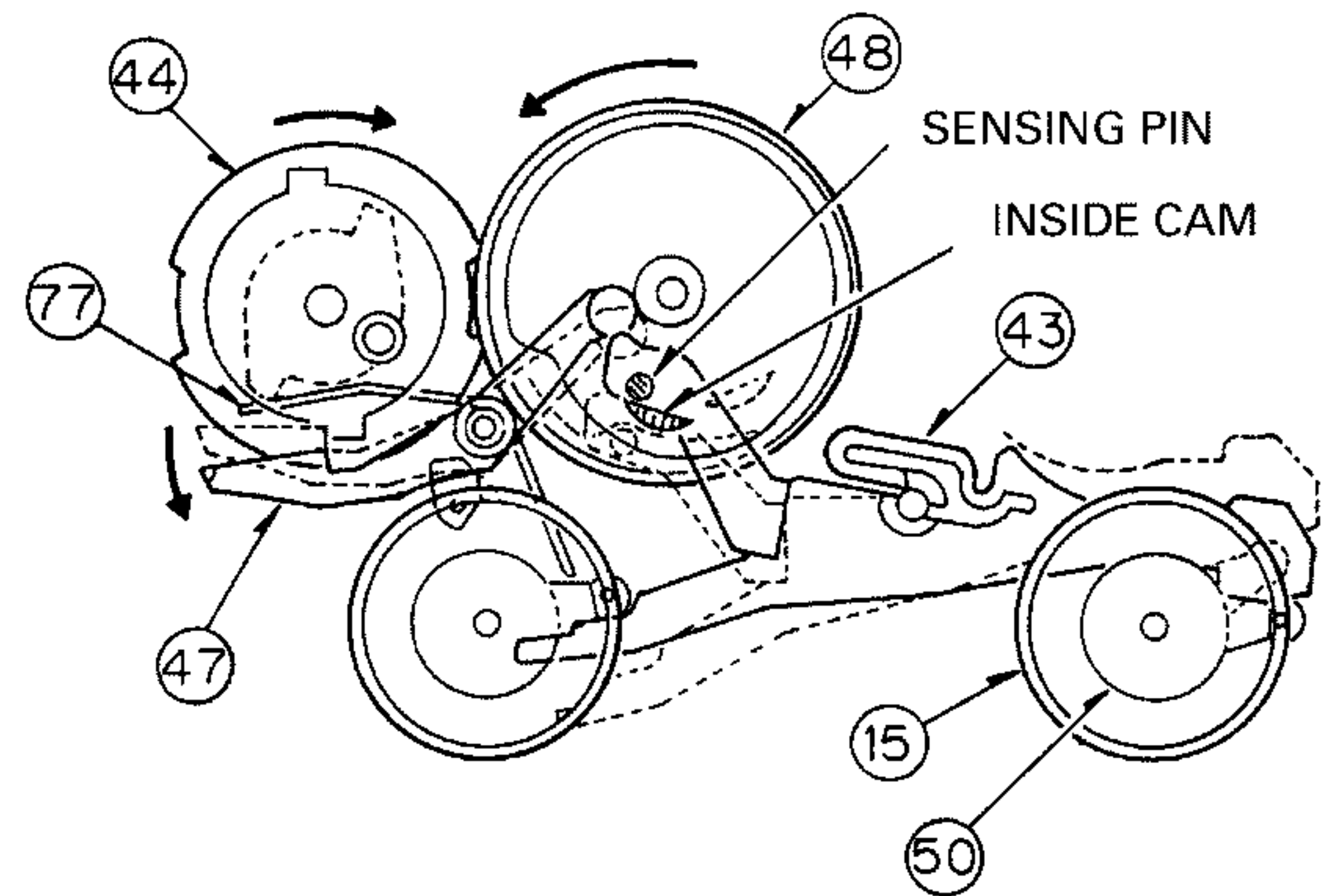


Fig. 4

## CASSETTE MECHANISM

- (8) The Selector Gear ④④ rotates by 180 degrees, and locks with the Gear Lock Arm ④⑦.
- (9) By a half rotation (180 degrees) of the Selector Gear ④④, the Conversion Lever ②④ and the FR Changing Arm Assy ④ move.
- (10) The Pinch Arms (F) Assy (PS) and (R) Assy (PS) (①④ and ①③) and the Slide Switch(SW3) ①①① are switched by the FR Changing Arm Assy ④. At the same time, the Head(HD1) ⑨⑧ is moved upward and downward by the linked Adjuster Link (X) ④⑥. The TU Gear Arm Assy ④⑨ is switched by the FR Arm (A) Assy ①⑩ and FF Arm ④② to change the direction (FWD and REV).

### FWD operation

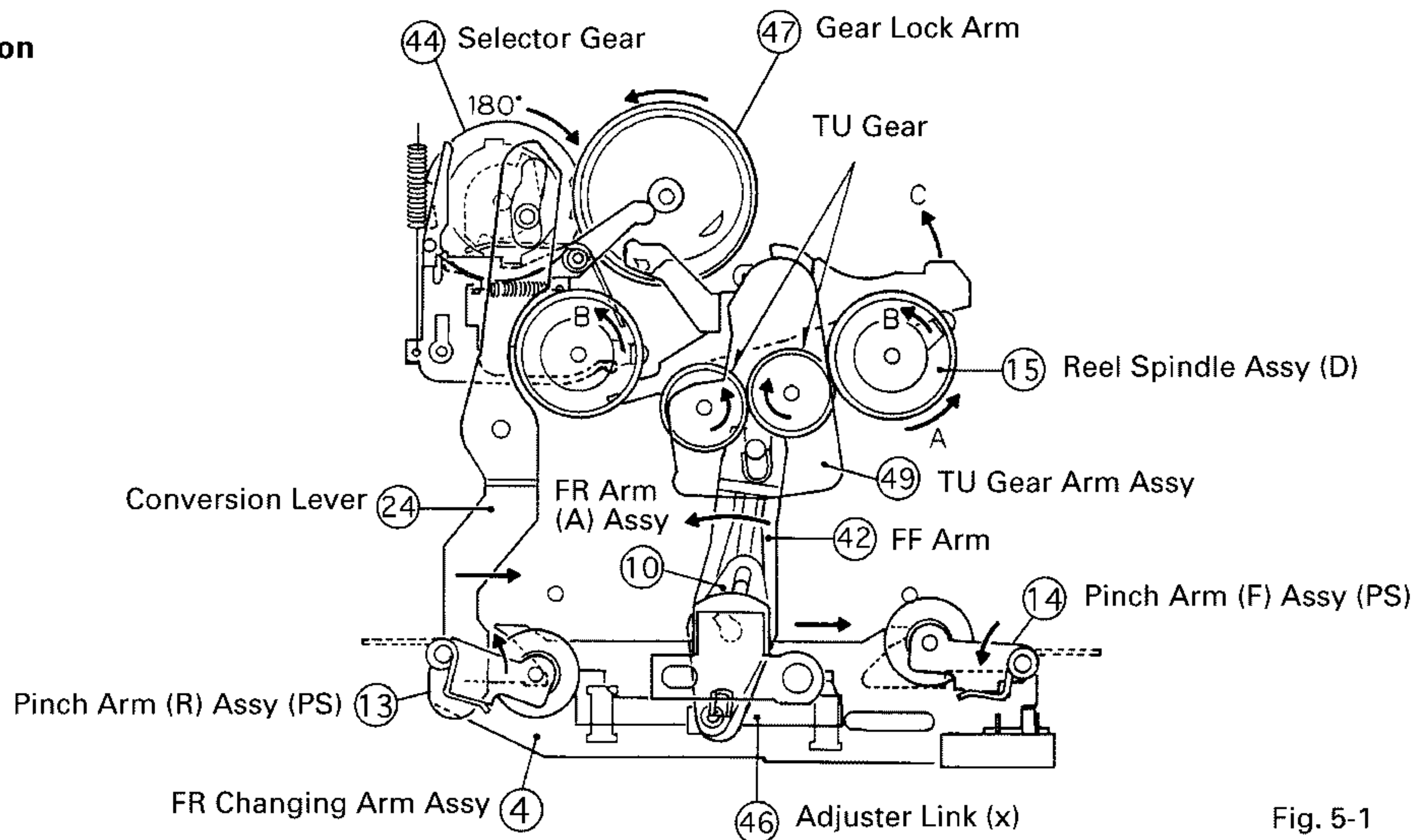


Fig. 5-1

### REV operation

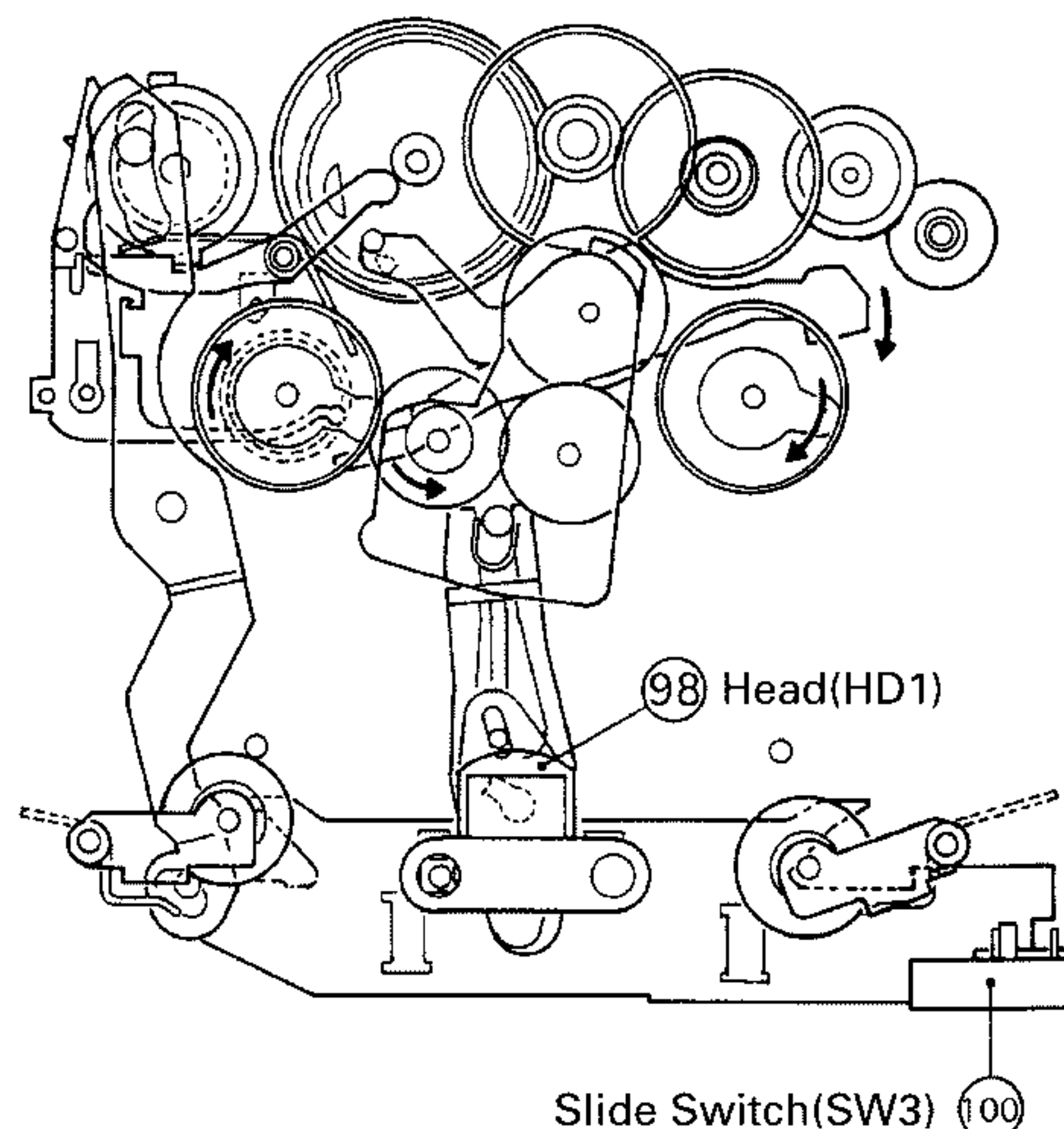


Fig. 5-2



## 4.2 MANUAL PROGRAM OPERATION

- (1) Pressing the FF and REW Lever (AT) (30 and 31) simultaneously moves the Program Arm (A) in the direction shown by the arrow, by the pressure of the Program Arm Spring (71). (Fig.6)
- (2) The Program Arm (A) is then moved further by the guiding hole of the lever.
- (3) The movement of the Program Arm (A) is conveyed to the Change Lever (B) (28), Selector Link (B) (86), Ratchet (41) and then Gear Lock Arm (47).
- (4) The Gear Lock Arm (47) is unlocked. The Dash Spring (77) causes the Selector Gear (44) to rush and engage with the Detector Gear (48). The Selector Gear (44) rotates.
- (5) The projecting portion of the cam of the Selector Gear (44) taps the Ratchet (41). The Gear Lock Arm (47) is released from the Ratchet (41), returns to the given position, and locks the Selector Gear (44).
- (6) Due to the Lock of the Gear Lock Arm (47), the Selector Gear (44) rotates by 180 degrees and stops.
- (7) By a half rotation (180 degrees) of the Selector Gear (44), the Conversion Lever (24) and the FR Changing Arm Assy (4) moves.
- (8) The Pinch Arm (F) Assy (PS) and (R) Assy (PS) (14 and 13) and the Slide Switch (SW3) (100) are switched by the FR Changing Arm Assy (4). At the same time, the Head (HD1) (98) is moved upward and downward by the linked Adjuster Link (X) (46). The TU Gear Arm Assy (49) is switched by the FR Arm (A) Assy (10) and FF Arm (42) to change the direction of rotation (FWD and REV) of the Reel Spindle Assy (D) (15).

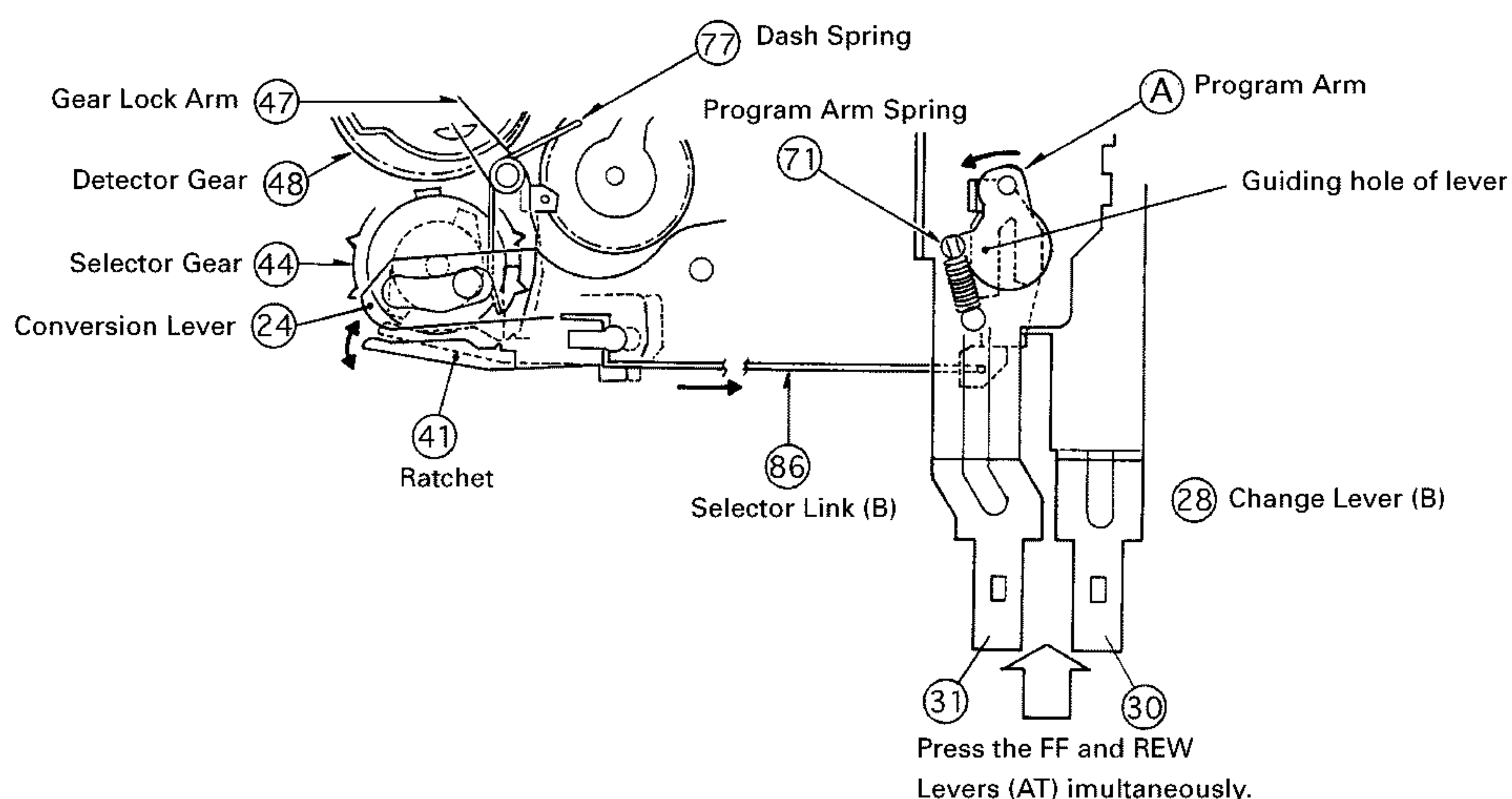


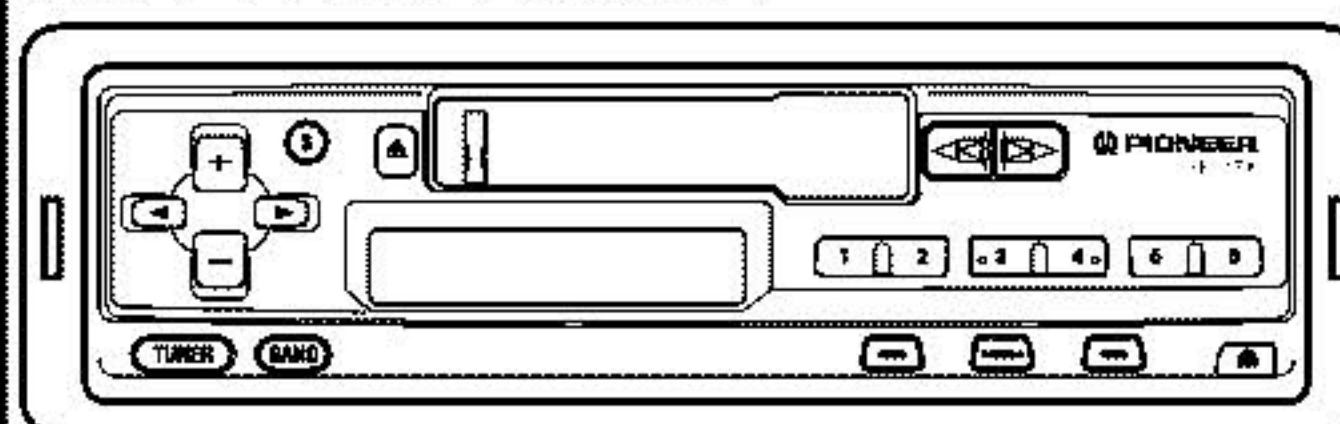
Fig. 6



# Service Manual

**PIONEER®**  
The Art of Entertainment

KEH-1700/X1M/EW



ORDER NO.  
CRT2134

HIGH POWER CASSETTE PLAYER WITH FM/MW/LW TUNER

# KEH-1700

**X1M/EW**

## NOTE:

- See the separate manual CRT2145 for the cassette mechanism description.

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K-ZEM. DEC.1997 Printed in Belgium



1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual. Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely, you should not risk trying to do so and refer the repair to a qualified service technician.

2. EXPLODED VIEWS AND PARTS LIST

2.1 PACKING

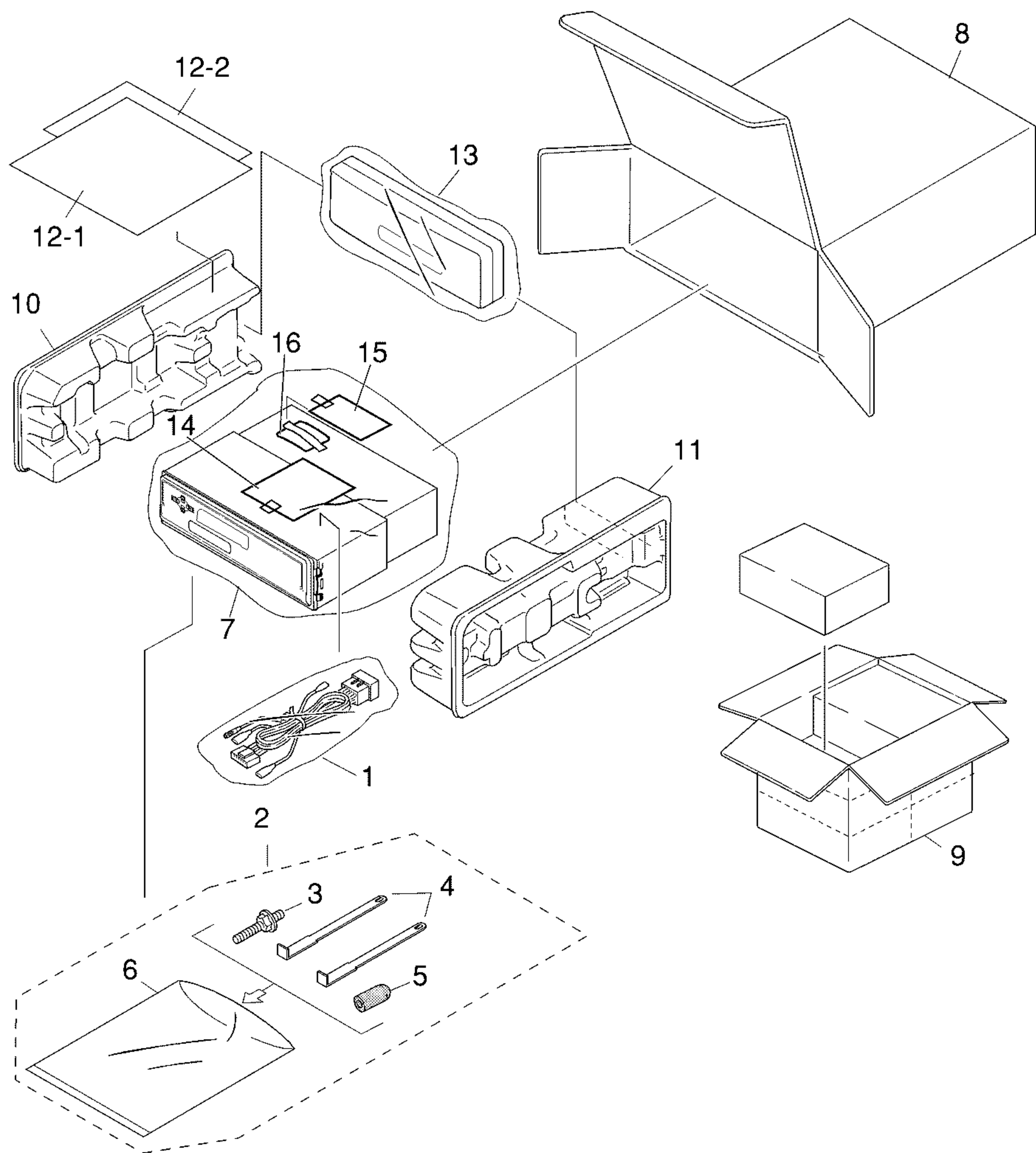


Fig. 1

NOTE:

- Parts marked by “\*” are generally unavailable because they are not in our Master Spare Parts List.
- Screws adjacent to ∇ mark on the product are used for disassembly.

● PACKING SECTION PARTS LIST

			Part No.	
Mark	No.	Description	KEH-1700/X1M/EW	KEH-1730/X1M/EW
	1	Cord Assy	CDE5498	CDE5498
	2	Accessory Assy	CEA2397	CEA2397
	3	Screw	CBA1002	CBA1002
	4	Handle(x2)	CNC5395	CNC5395
	5	Bush	CNV3930	CNV3930
*	6	Polyethylene Bag	E36-615	E36-615
	7	Polyethylene Bag	CEG-162	CEG-162
	8	Carton	CHG3452	CHG3453
	9	Contain Box	CHL3452	CHL3453
	10	Protector	CHP1622	CHP1622
	11	Protector	CHP1623	CHP1623
	12-1	Owner's Manual	CRD2552	CRD2552
*	12-2	Warranty Card	CRY1087	CRY1087
	13	Case Assy	CXB1063	CXB1063
*	14	Caution Card	CRP1174	CRP1174
*	15	Caution Card	CRP1176	CRP1176
*	16	Silica Gel	AEN7001	AEN7001

● Owner's Manual

Part No.	Language
CRD2552	English,Spanish,German French,Italian,Dutch



2. EXPLODED VIEWS AND PARTS LIST

2.1 EXTERIOR

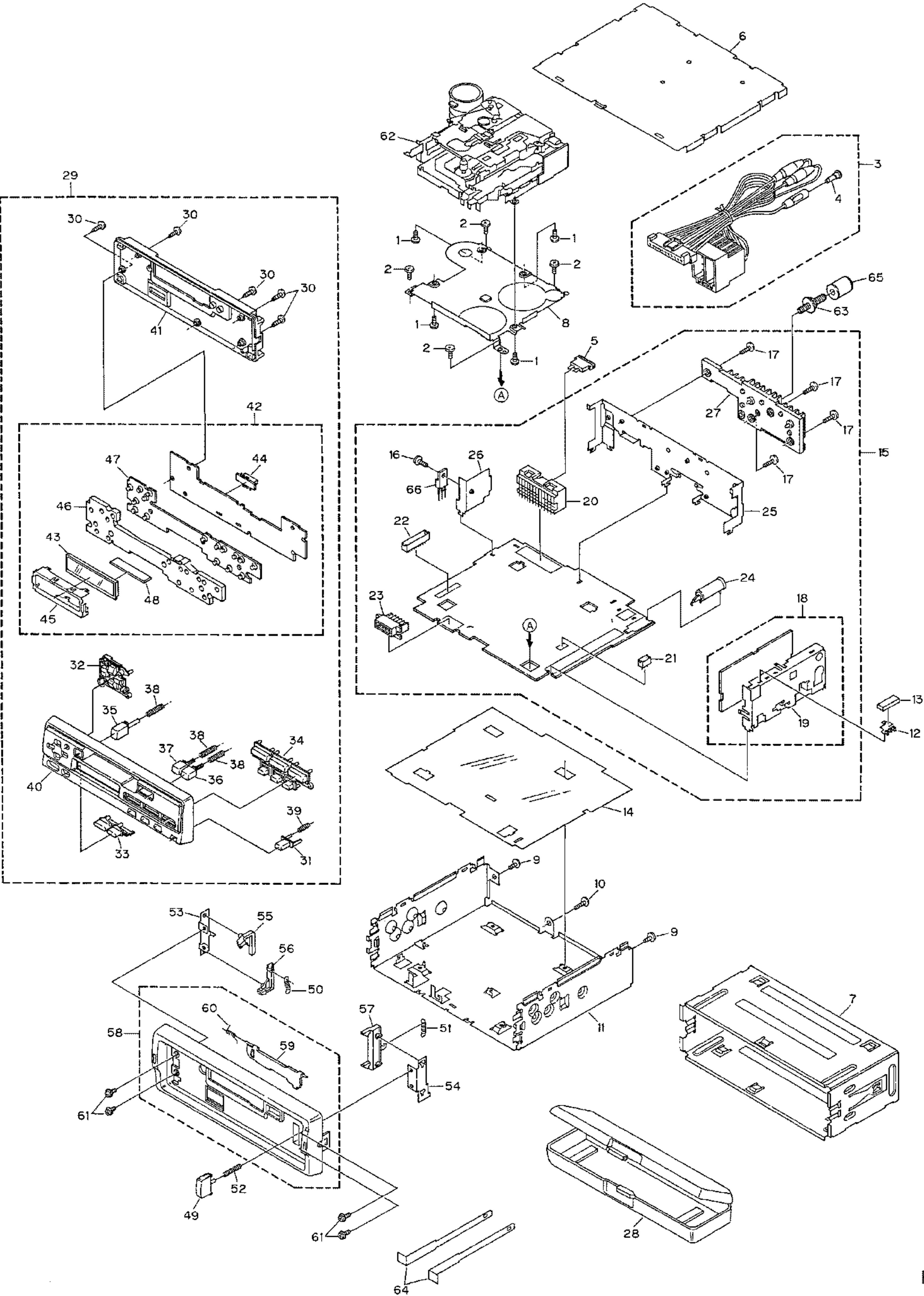




Fig. 2





## (1) EXTERIOR SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ26P040FMC	36	Button(FF)	See Contrast table(2)
2	Screw	BSZ30P050FMC	37	Button(REW)	See Contrast table(2)
3	Cord Assy	CDE5498	38	Spring	CBH2074
4	Terminal Cover	CKX-003	39	Spring	CBH2103
5	Fuse	CEK1136	40	Grille	See Contrast table(2)
6	Case	CNB2251	41	Cover	See Contrast table(2)
7	Holder	CNC6798	42	Keyboard Unit	See Contrast table(2)
8	Holder	CNC7450	43	LCD(LCD901)	CAW1462
9	Screw	BSZ30P050FMC	44	Connector(CN901)	CKS3580
10	Screw	BSZ30P120FMC	45	Holder	CNC7313
11	Chassis	CNA1978	46	Lighting Conductor	CNV5105
12	Holder	CNC5704	47	Rubber	CNV5194
13	Cushion	CNM4870	48	Connector	CNV5209
14	Insulator	CNM5564	49	Button	CAC4836
15	Tuner Amp Unit	CWM5703	50	Spring	CBH1834
16	Screw	BSZ30P080FMC	51	Spring	CBH1835
17	Screw	BSZ30P100FMC	52	Spring	CBH1996
18	FM/AM Tuner Unit	CWE1466	53	Bracket	CNC6135
19	Holder	CNC6554	54	Bracket	CNC6791
20	Plug(CN601)	CKM1270	55	Arm	CNV4692
21	Plug(CN604)	CKS-567	56	Arm	CNV4693
22	Plug(CN605)	CKS-572	57	Arm	CNV4728
23	Connector(CN902)	CKS3581	58	Panel Unit	See Contrast table(2)
24	Antenna Jack(CN501)	CKX1056	59	Door	CAT1765
25	Panel	CNB2252	60	Spring	CBH2126
26	Holder	CNC7470	61	Screw	IMS20P030FZK
27	Heat Sink	CNR1460	62	Mechanism Assy	CZX3050
28	Case Assy	CXB1063	63	Screw	CBA1002
29	Detach Grille Assy	See Contrast table(2)	64	Handle	CNC5395
30	Screw	BPZ20P120FZK	65	Bush	CNV3930
31	Button(  )	See Contrast table(2)	66	Transistor(Q959)	2SD2395
32	Button(+,-,<,>)	See Contrast table(2)			
33	Button(TUNER,BAND)	CAC5455			
34	Button(1,2,3,4,5,6)	See Contrast table(2)			
35	Button(  )	See Contrast table(2)			

**KEH-1700,1730**

**(2) CONTRAST TABLE**

**KEH-1700/X1M/EW and KEH-1730/X1M/EW are constructed the same except for the following:**

Mark No.	Description	Part No.	
		KEH-1700/X1M/EW	KEH-1730/X1M/EW
29	Detach Grille Assy	CXB1629	CXB1630
31	Button(  )	CAC4870	CAC4993
32	Button(+,-,<,>)	CAC5454	CAC5330
34	Button(1,2,3,4,5,6)	CAC5456	CAC5326
35	Button(  )	CAC5457	CAC5327
36	Button(FF)	CAC5458	CAC5328
37	Button(REW)	CAC5459	CAC5329
40	Grille	CNS4632	CNS4634
41	Cover	CNS4633	CNS4645
42	Keyboard Unit	CWM5710	CWM5711
58	Panel Unit	CXB2090	CXB2091



## 2.2 MECHANISM ASSY

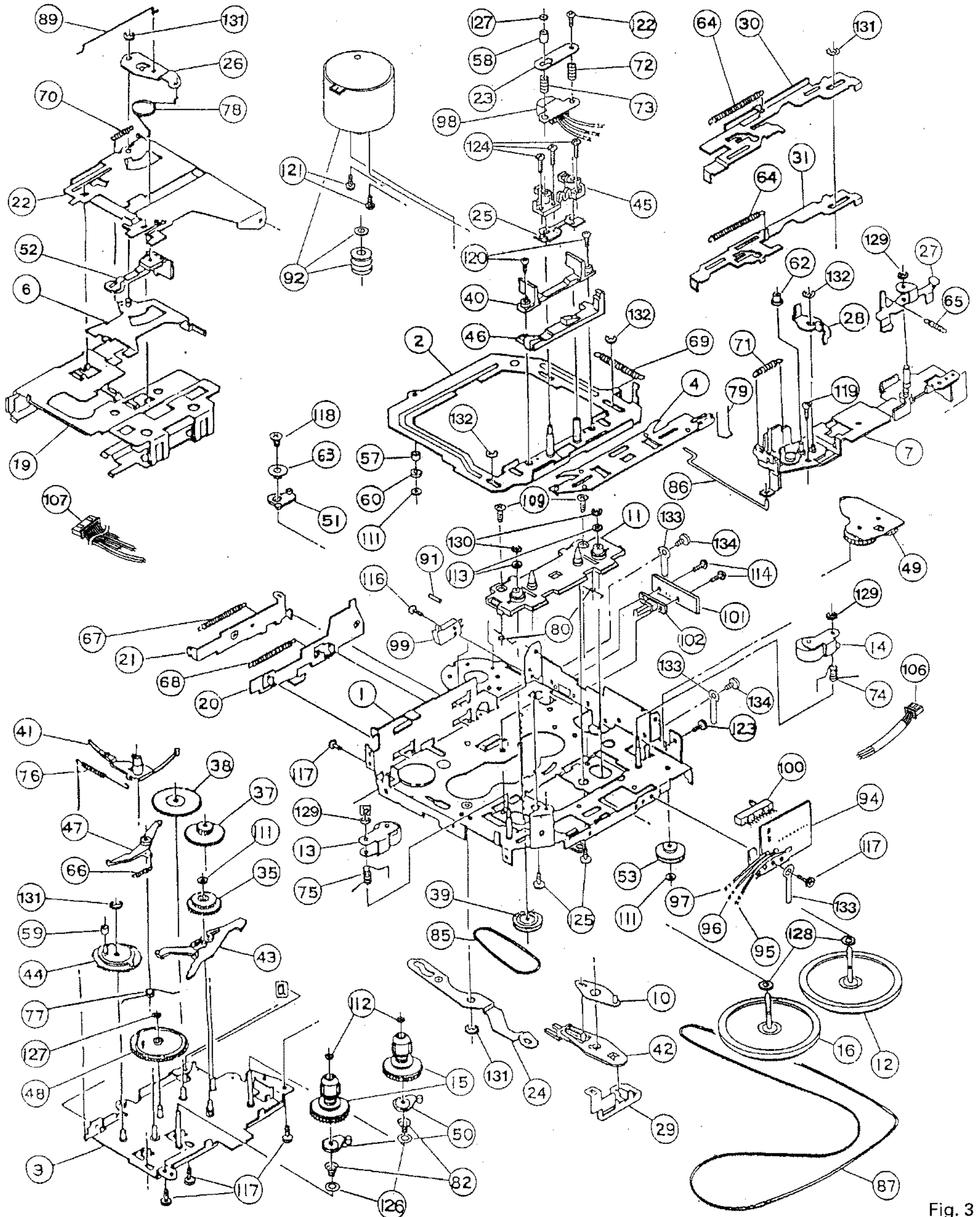


Fig. 3



## ● MECHANISM ASSY SECTION PARTS LIST

Mark No.	Description	Part No.
1	Main Chassis Assy	X-0036-1001
2	Head Plate Assy (S)	X-0036-6082
3	Reel Base Assy	X-0036-1009
4	FR Changing Arm Assy	X-0036-1010
5	.....	
6	Eject Cam Lock Assy	X-0036-1019
7	Lever Bracket Assy (D)	X-0036-6077
8	.....	
9	.....	
10	FR Arm (A) Assy	X-0036-1025
11	CM Bracket Assy (PH)	X0138-2006-5
12	Flywheel Assy (BF)	10036-6010-0
13	Pinch Arm (R) Assy (PS)	1-0036-6013
14	Pinch Arm (F) Assy (PS)	1-0036-6014
15	Reel Spindle Assy (D)	X-0036-6081
16	Flywheel Assy (BR)	10036-6010-1
17	.....	
18	.....	
19	Cassette Holder (X)	1-0138-1010
20	Eject Cam	1-0036-1006
21	Eject Lever	1-0036-1007
22	Cassette Hanger (X)	1-0138-1002
23	SPG Support Plate	1-0036-1015
24	Conversion Lever	1-0036-1016
25	Adjuster Shim (X)	1-0138-1006
26	Center Plate	1-0036-1018
27	Lock Arm (A)	1-0036-1029
28	Change Lever (B)	1-0036-1023
29	FR Arm (B)	1-0036-1026
30	FF Lever (AT)	1-0036-1051
31	REW Lever (AT)	1-0036-1053
32	.....	
33	.....	
34	.....	
35	Idle Gear	1-0036-2001
36	.....	
37	Reduction Gear (A)	10036-2004-0
38	Reduction Gear (B)	1-0036-2003
39	Pulley Gear	10036-2005-0
40	Tape Guide	1-0038-2018
41	Ratchet	1-0036-2007
42	FF Arm	1-0036-2008
43	Sensor Arm	1-0036-2009
44	Selector Gear	1-0036-2010
45	Adjuster Arm (B)	10138-2005-3

Mark No.	Description	Part No.
46	Adjuster Link (X)	1-0138-2004
47	Gear Lock Arm	1-0038-2014
48	Detector Gear	1-0036-2014
49	TU Gear Arm Assy	X-0036-2015
50	Detector Cam Assy	X-0136-2001
51	Mute Arm (N)	1-0038-2034
52	Tape Hooker	1-0058-2004
53	Idle Pulley (A)	10058-2021-5
54	.....	
55	.....	
56	.....	
57	HP Roller (B)	1-0036-3024
58	FF Roller (C)	1-0038-3071
59	Collar	1-0036-3018
60	HP Roller (A)	1-0036-3002
61	.....	
62	Program Roller	1-0038-3012
63	Mute Arm Collar	1-0038-3015
64	FF/REW Lever Spring	1-0036-4001
65	Lock Lever Spring (A)	1-0036-4022
66	Gear Lock Arm Spring	1-0036-4003
67	Eject Lever Spring	1-0036-4004
68	Eject Cam Spring	1-0036-4005
69	Head Plate Spring	1-0036-4006
70	Eject Cam Lock Spring	1-0036-4007
71	Program Arm Spring	1-0036-4008
72	Adjuster Arm Spring (A)	1-0036-4010
73	Adjuster Arm Spring (B)	1-0036-4011
74	Pinch Arm Spring (F)	1-0036-4012
75	Pinch Arm Spring (R)	1-0036-4013
76	Ratchet Spring	1-0038-4014
77	Dash Spring	1-0036-4015
78	Center Plate Spring (B)	1-0036-4023
79	Changing Arm Spring	1-0036-4017
80	Earth Spring (R)	1-0036-4018
81	.....	
82	Back Tension Spring	1-0138-4001
83	.....	
84	.....	
85	Sub Belt (C)	1-0036-5018
86	Selector Link (B)	1-0138-5001
87	Main Belt	1-0036-5020
88	.....	
89	Return Link	1-0036-5006
90	.....	

Mark No.	Description	Part No.
91	Insulate Tube	1-0058-5016
92	Motor Assy(M1)	X-0036-6075
93	.....	
94	SW PWB	1-0036-7001
95	Wire (A)	1-0036-7002
96	Wire (B)	1-0036-7003
97	Wire (C)	1-0036-7004
98	Head(HD1)	10036-7016-1
99	Power Switch(SW1)	1-0036-7034
100	Slide Switch(SW3)	1-0036-7007
101	Mute PWB	1-0138-7002
102	Mute Switch(SW2)	1-0138-7087
103	.....	
104	.....	
105	.....	
106	Head Wire Assy (PN)	1-0036-7107
107	Wire Assy (SP)	1-0036-7108
108	.....	
109	Screw(M1.7×3)	213317030-C2
110	.....	
111	Washer	WT12D030D025
112	Washer	1-0036-5023
113	Washer	WA21D032D025
114	Screw(M1.7×4)	213317040-C2
115	.....	

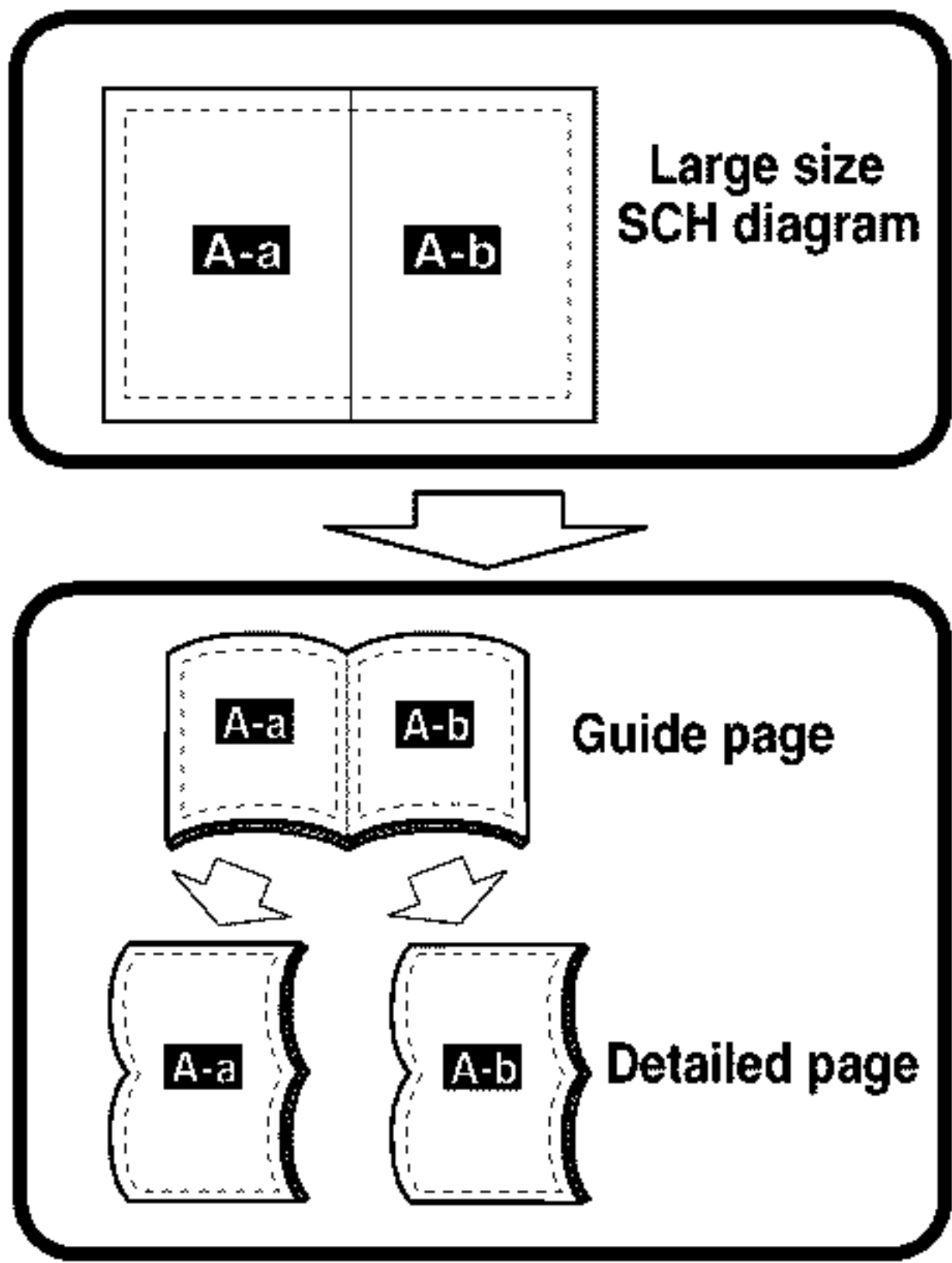
Mark No.	Description	Part No.
116	Screw(M1.7×6)	213317060-C2
117	Screw(M2×3)	213820030-C2
118	Screw(M2×4)	213620040-F2
119	Screw(M2×4)	213320040-C1
120	Screw	JGZ20P070FZK
121	Screw	JGZ20P025FZK
122	Screw	JFZ20P040FZK
123	Screw	UFZ20P030FZK
124	Screw(M2×5)	1-0138-5002
125	Screw(M2×5)	1-0036-5005
126	Washer	1-0136-5001
127	Washer	1-0036-5024
128	Washer	1-0036-5028
129	Washer	YE15FUC
130	Washer	217116032-96
131	Washer	YE20FUC
132	Washer	YE25FUC
133	Lug Plate	217326280-36
134	Screw(M2.6×2.5)	213326025-C2



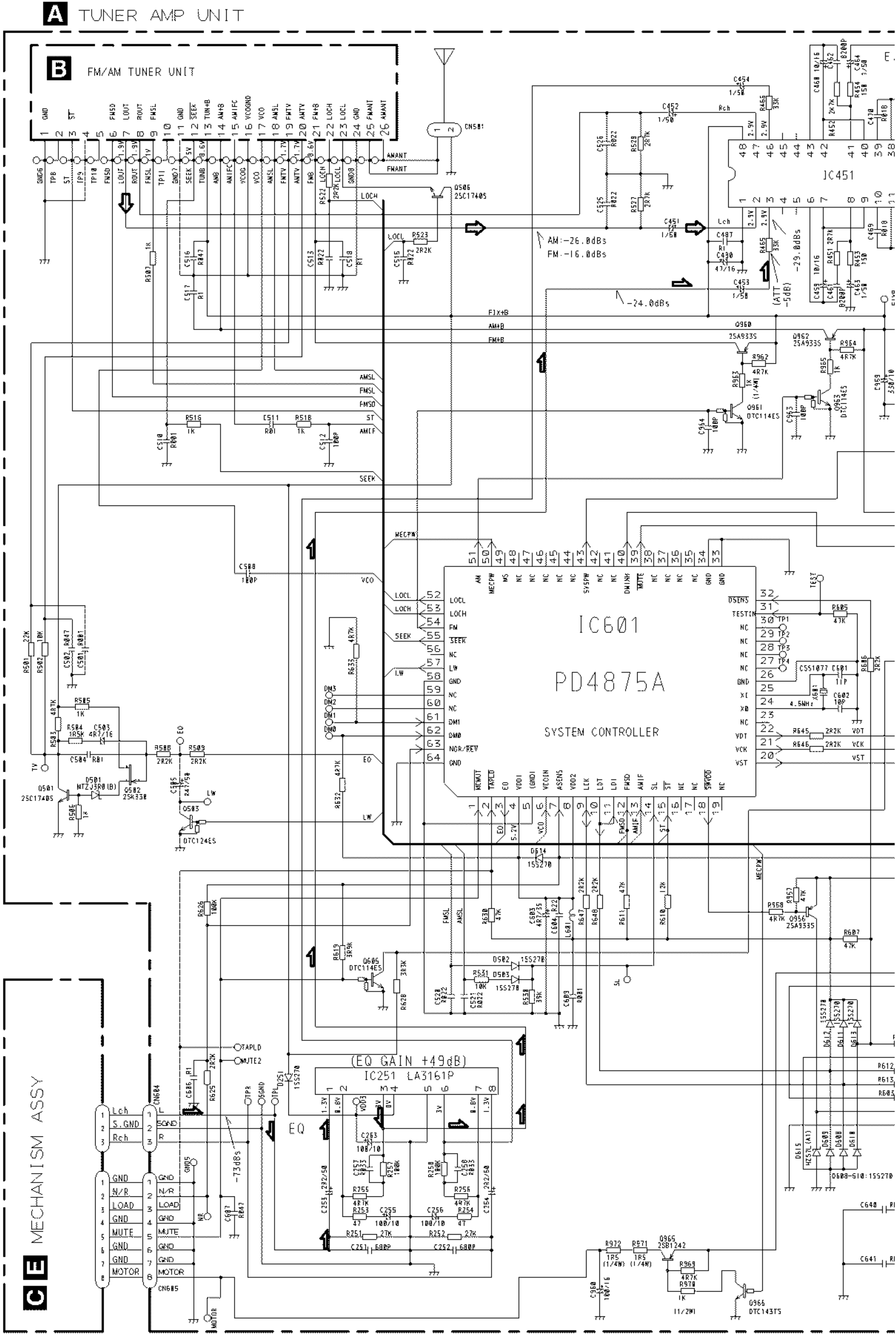
3. SCHEMATIC DIAGRAM

3.1 OVERALL CONNECTION DIAGRAM(GUIDE PAGE)

Note: When ordering service parts, be sure to refer to “EXPLODED VIEWS AND PARTS LIST” or “ELECTRICAL PARTS LIST”.



A-a



A-b

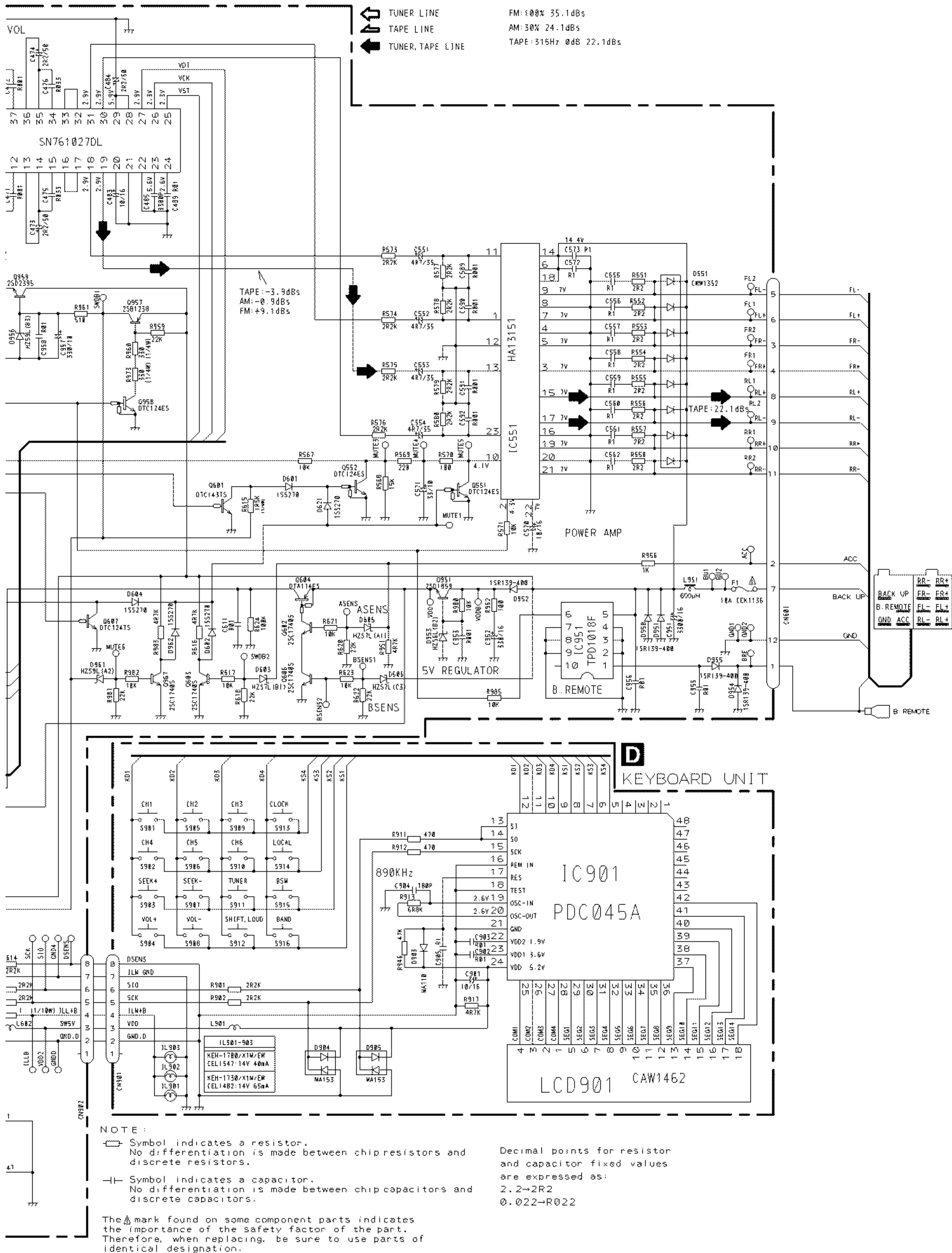
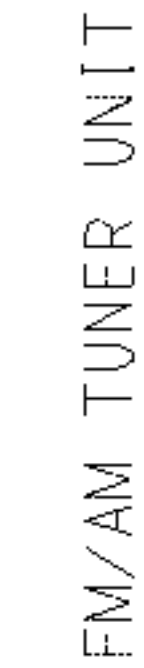
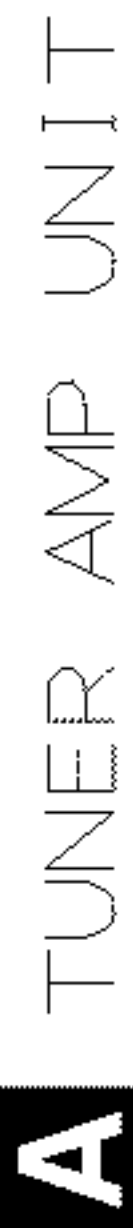


Fig. 4





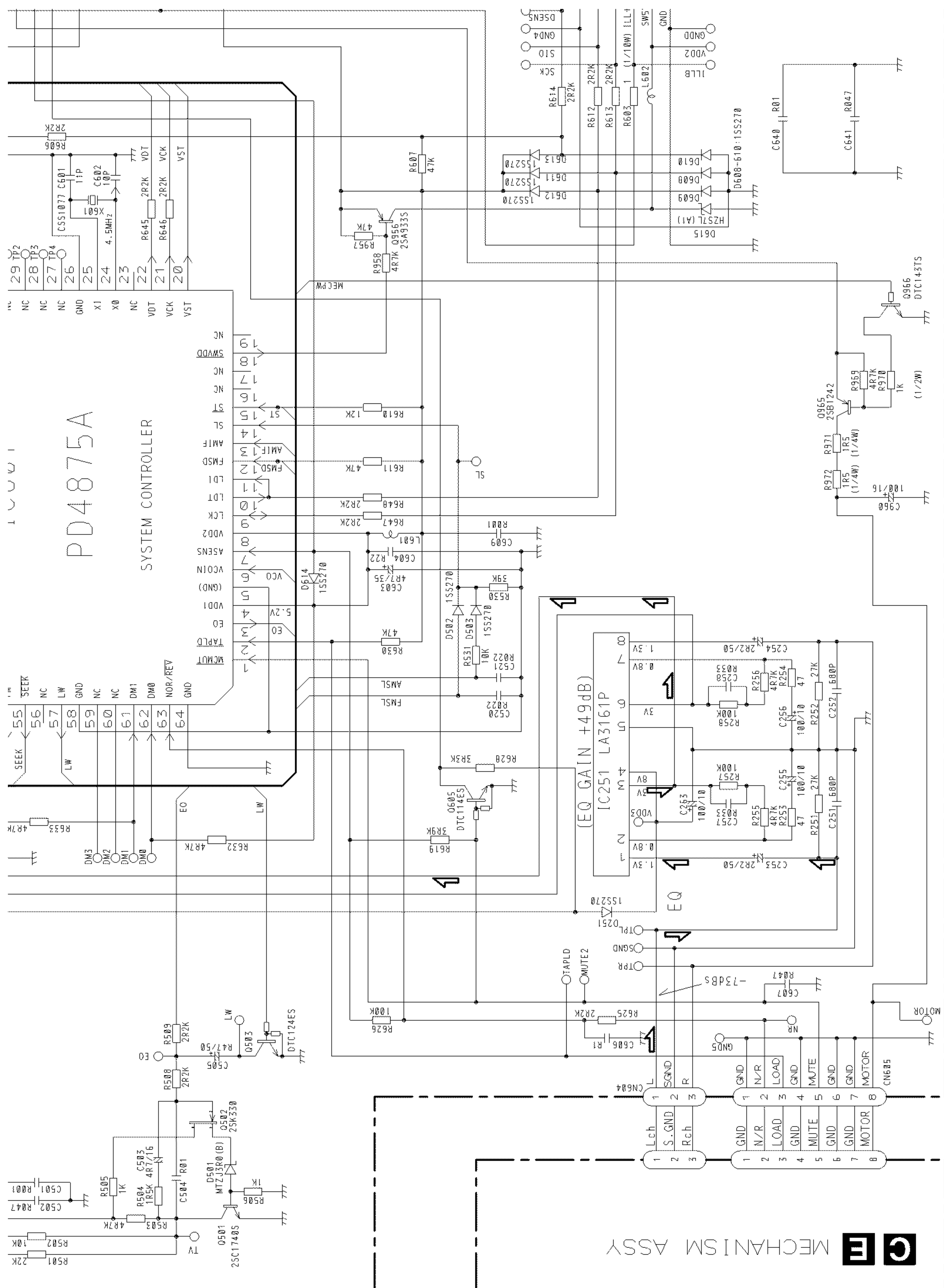
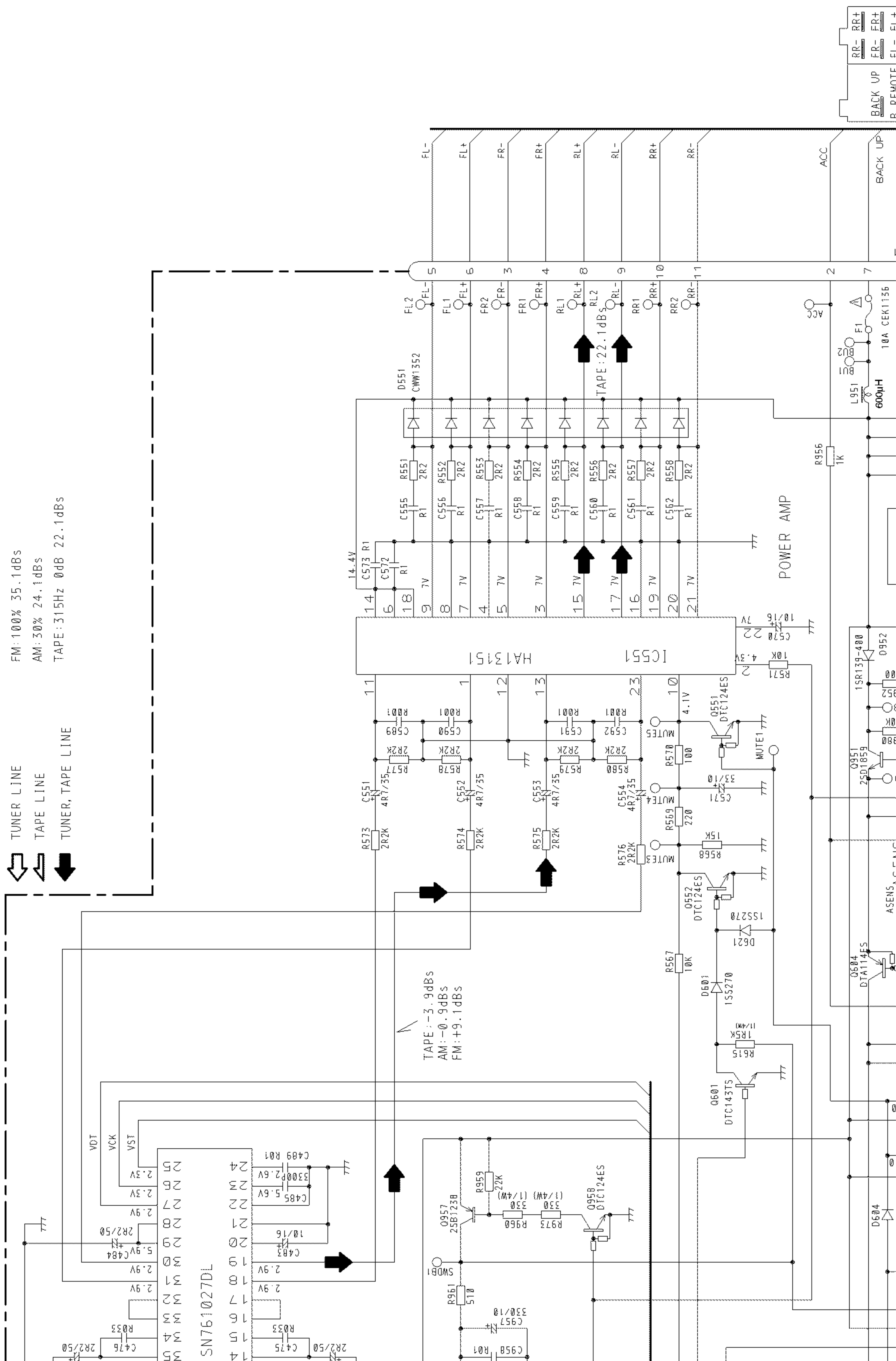


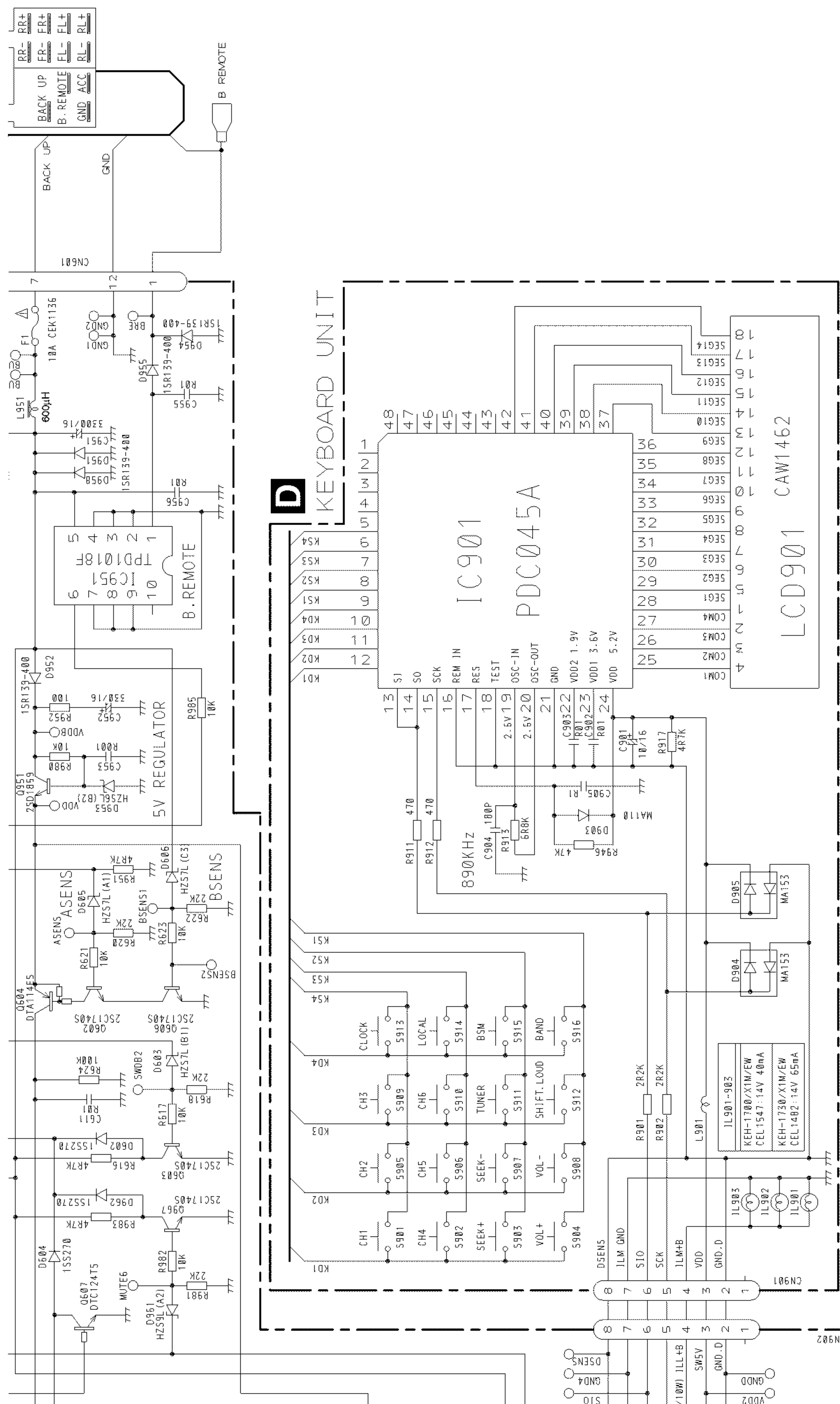
Fig. 5



A-a A-b

# A-b





Decimal points for resistor and capacitor fixed values are expressed as:

$2.2 \rightarrow 2R2$   
 $0.022 \rightarrow R022$

—||— Symbol indicates a capacitor.  
No differentiation is made between chip capacitors and discrete capacitors.

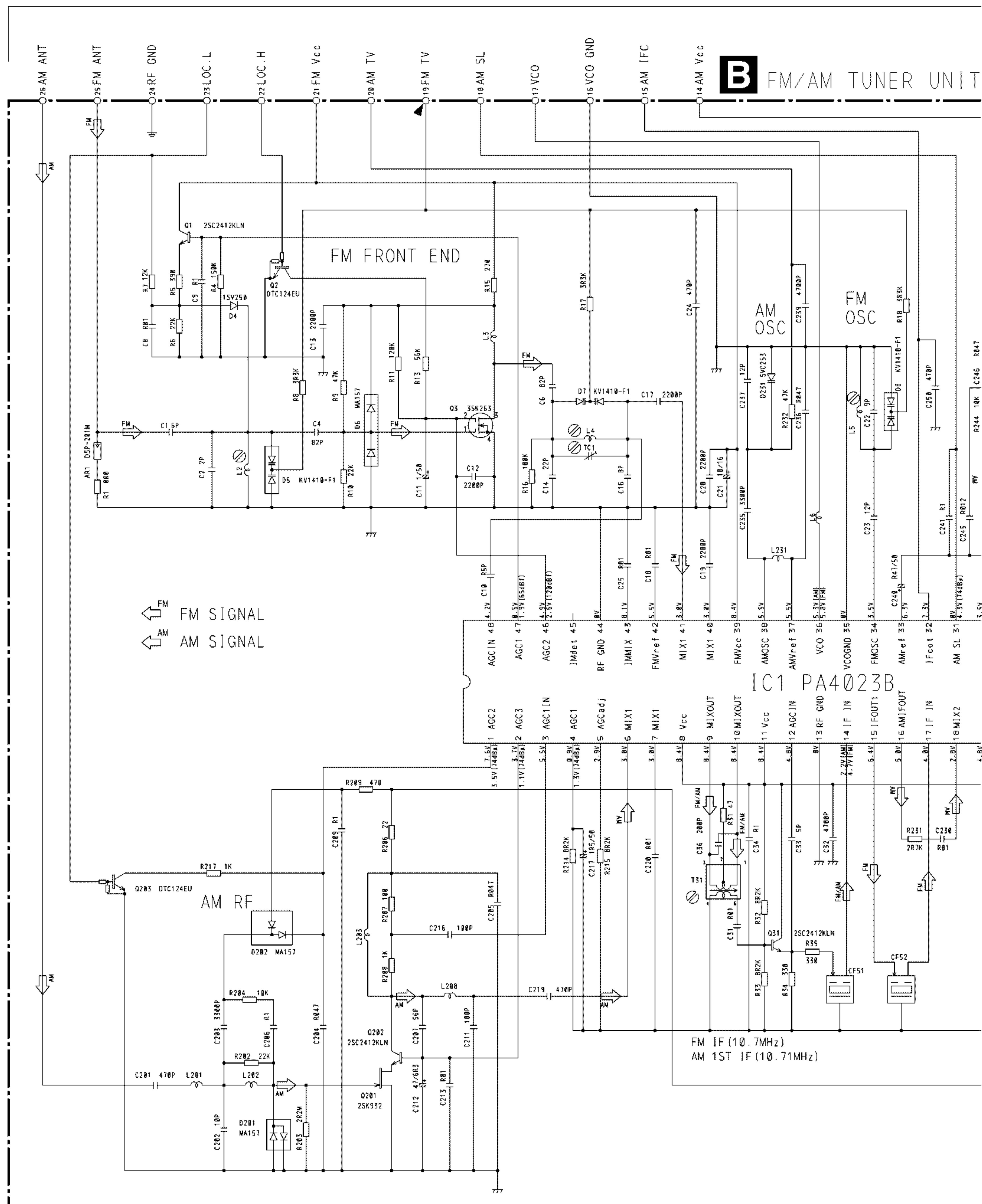
The  $\Delta$  mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.

Fig. 6



### 3.2 FM/AM TUNER UNIT

## B FM/AM TUNER UNIT



A

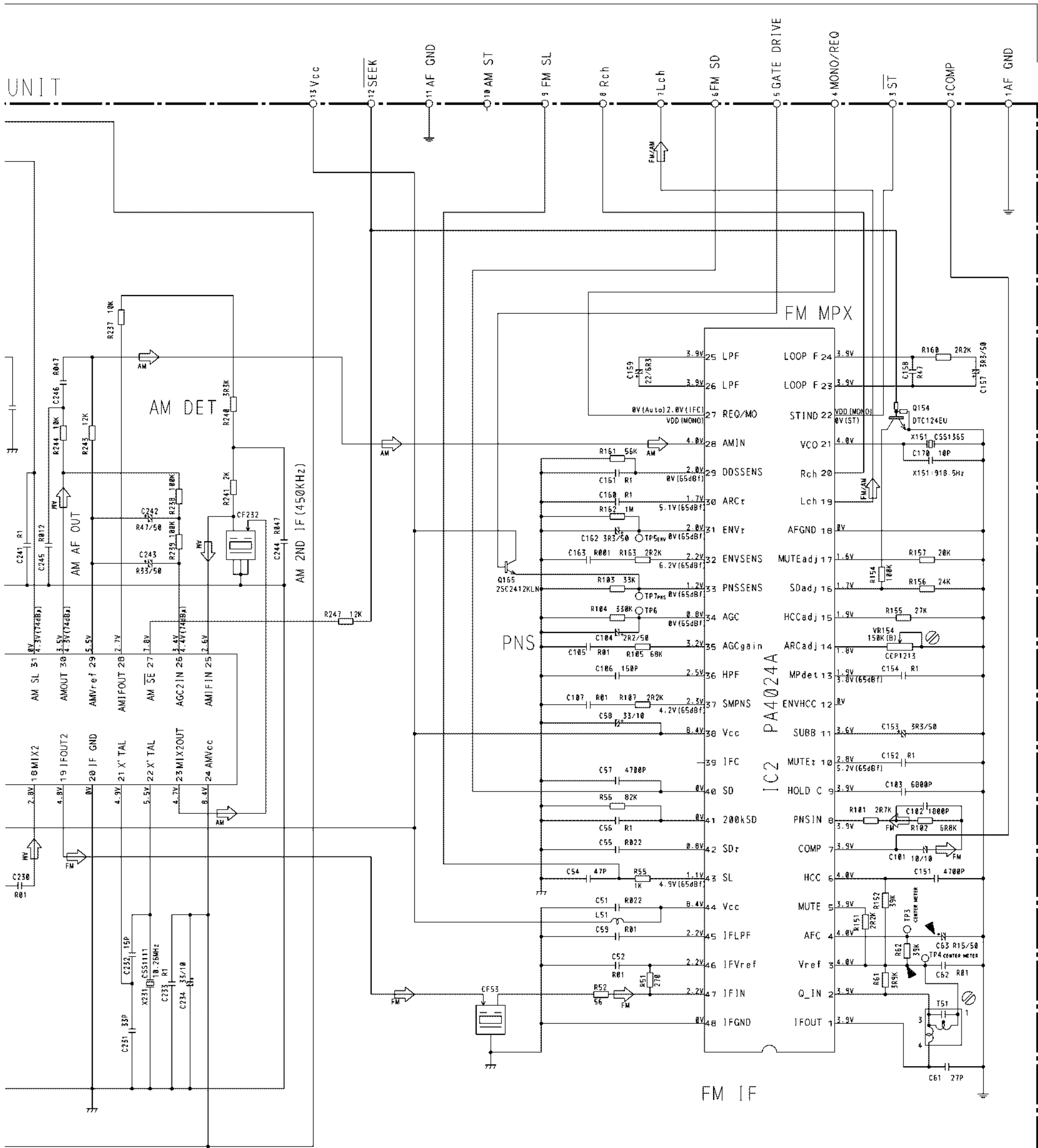


Fig. 7

B



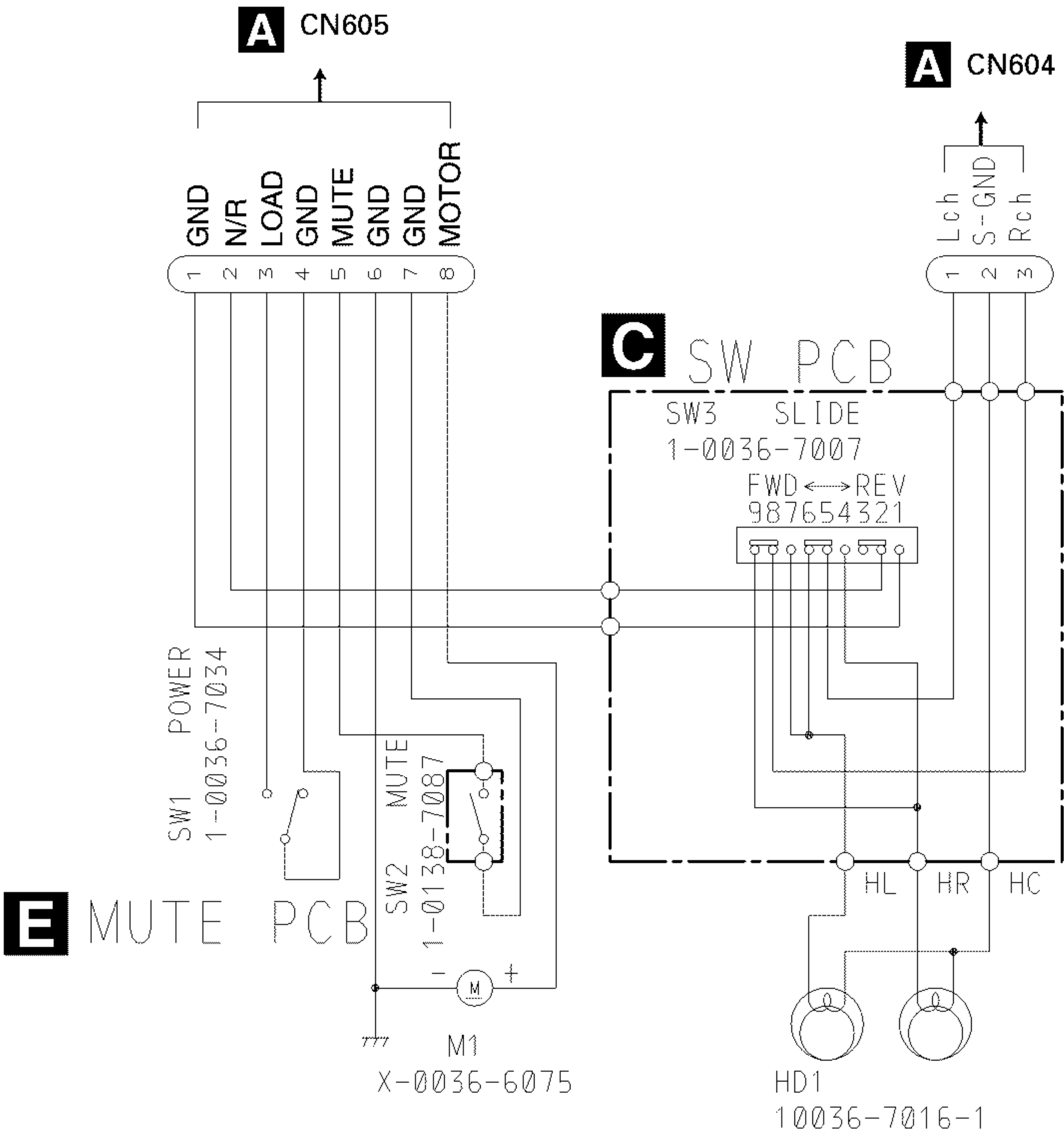
3.3 MECHANISM ASSY

A

B

C

D



SWITCHES :  
MUTE PCB  
SW2:MUTE SWITCH.....ON-OFF  
MISCELLANEOUS  
SW1:POWER SWITCH.....ON-OFF  
The underlined indicates  
the switch position.

Fig. 8



## 4. PCB CONNECTION DIAGRAM

### 4.1 MECHANISM ASSY

#### NOTE FOR PCB DIAGRAMS

1. The parts mounted on this PCB include all necessary parts for several destination.  
For further information for respective destinations, be sure to check with the schematic diagram.

2. Viewpoint of PCB diagrams

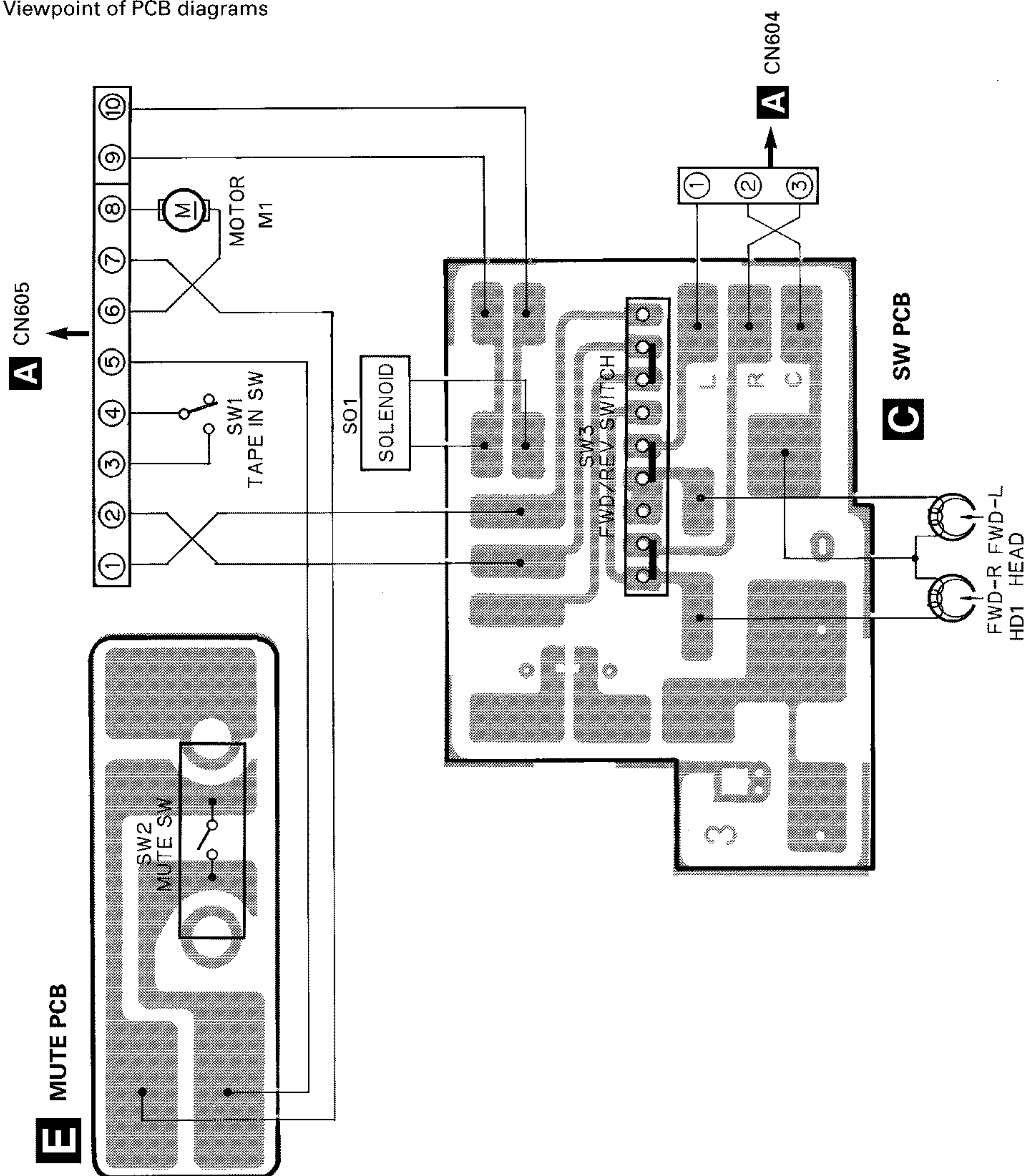
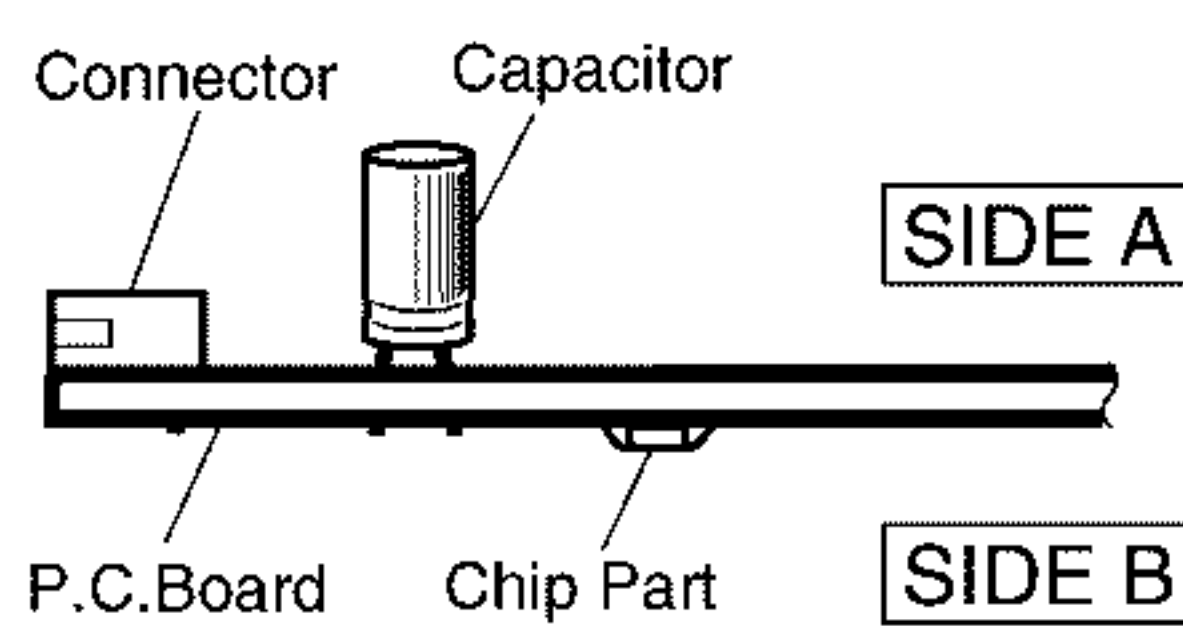
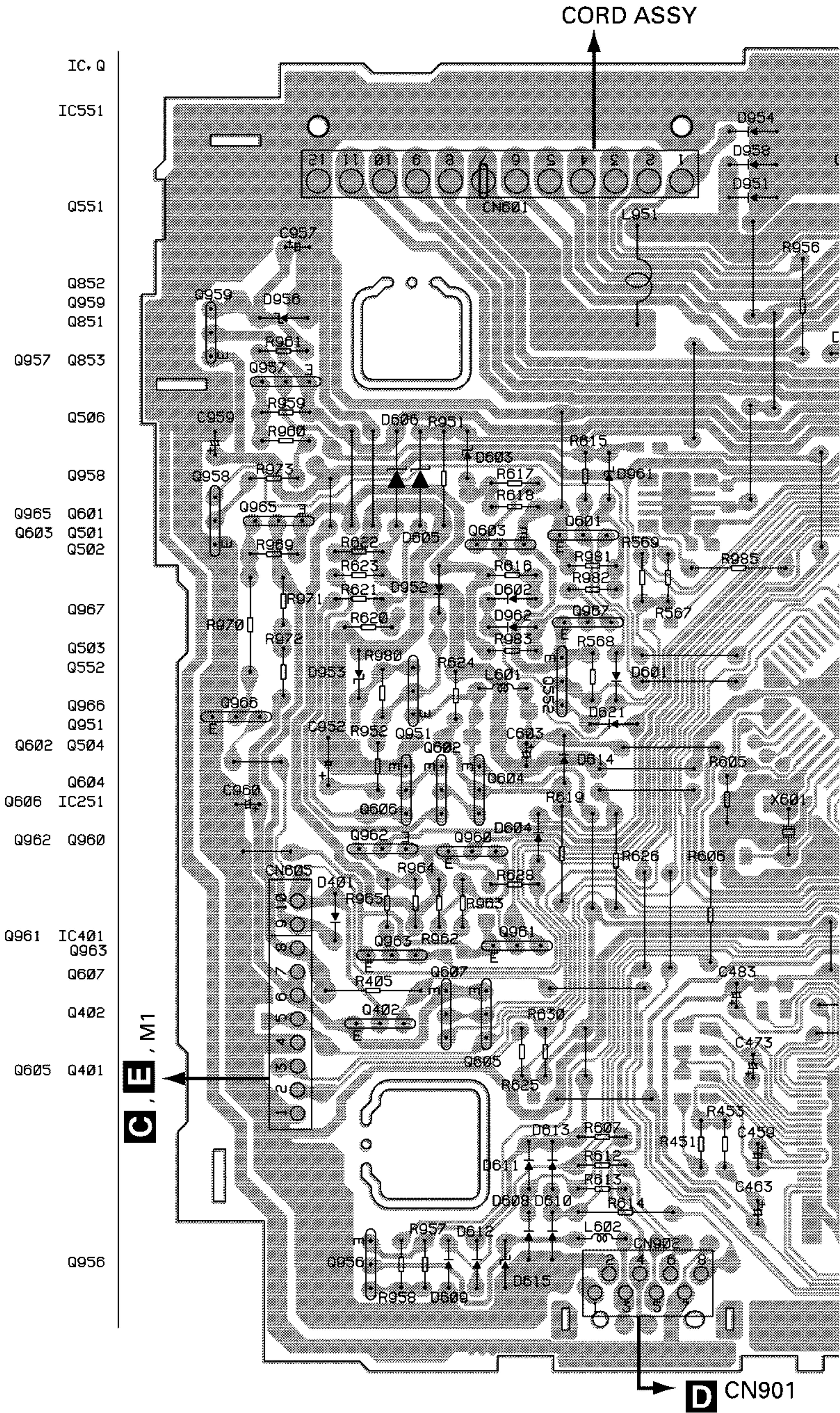


Fig. 9



4.2 TUNER AMP UNIT

A TUNER AMP UNIT





**SIDE A**

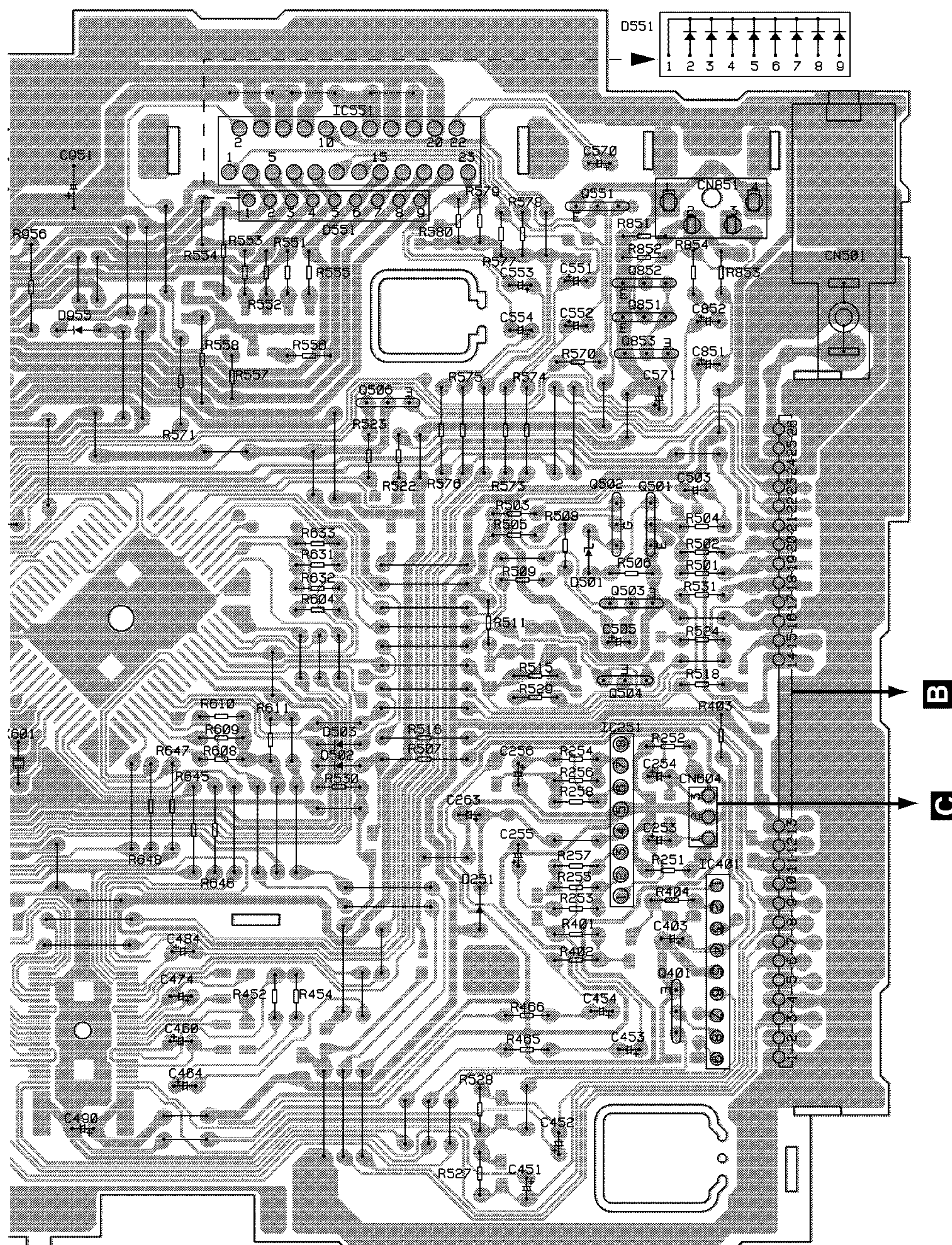


Fig. 10



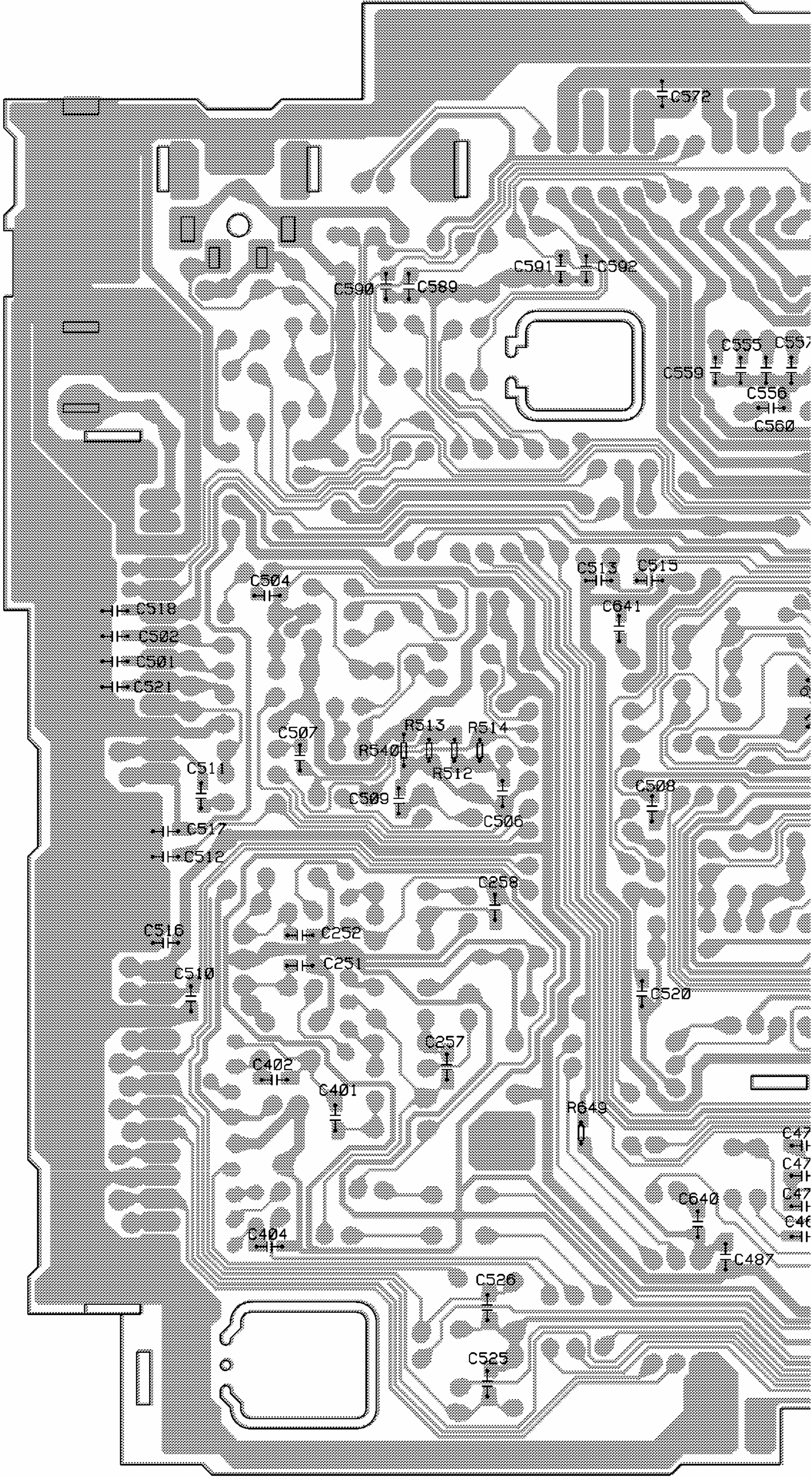
**A** TUNER AMP UNIT

A

B

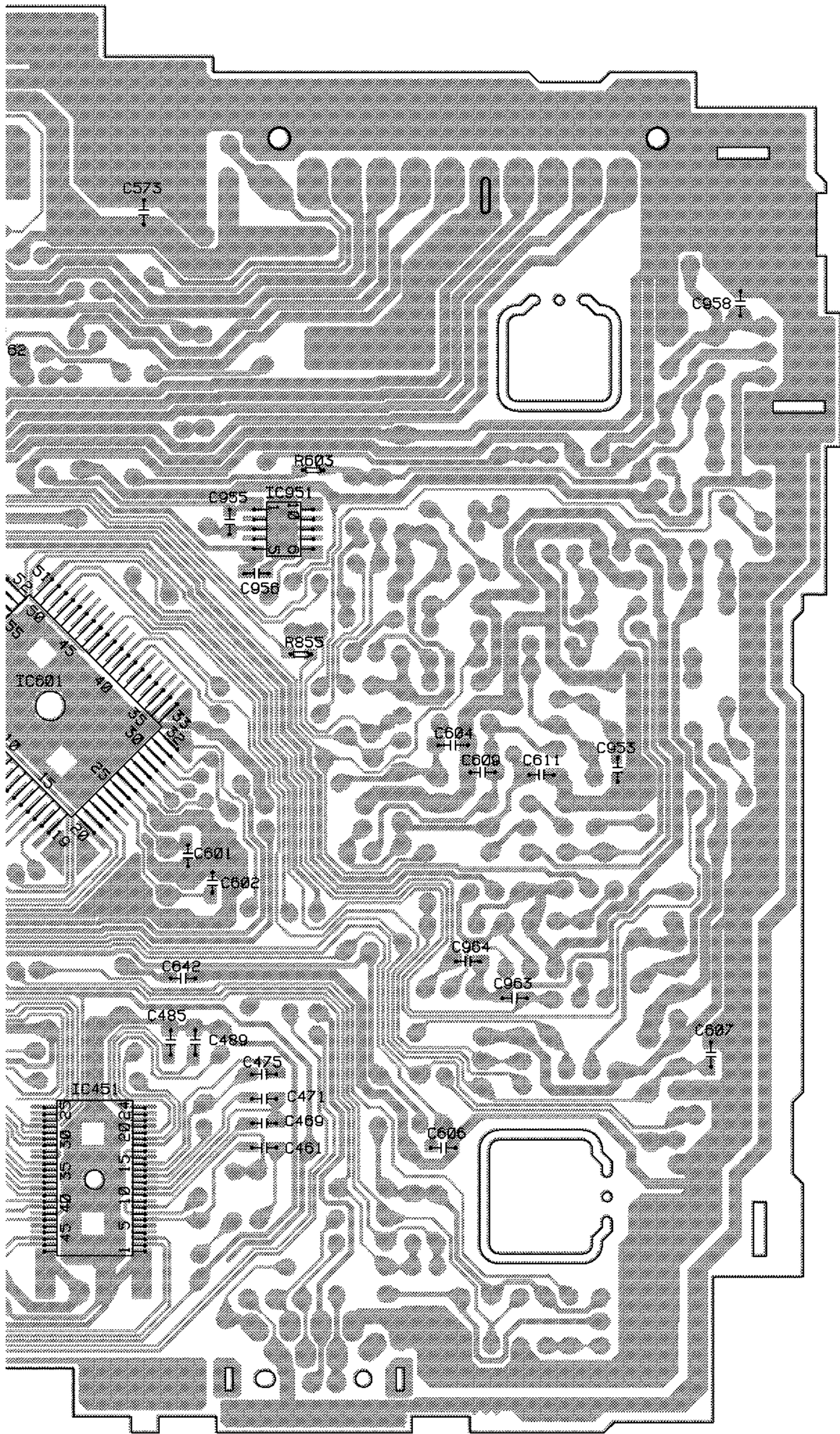
C

D





SIDE B





4.3 FM/AM TUNER UNIT

SIDE A

A

B

C

D

FM/AM TUNER UNIT

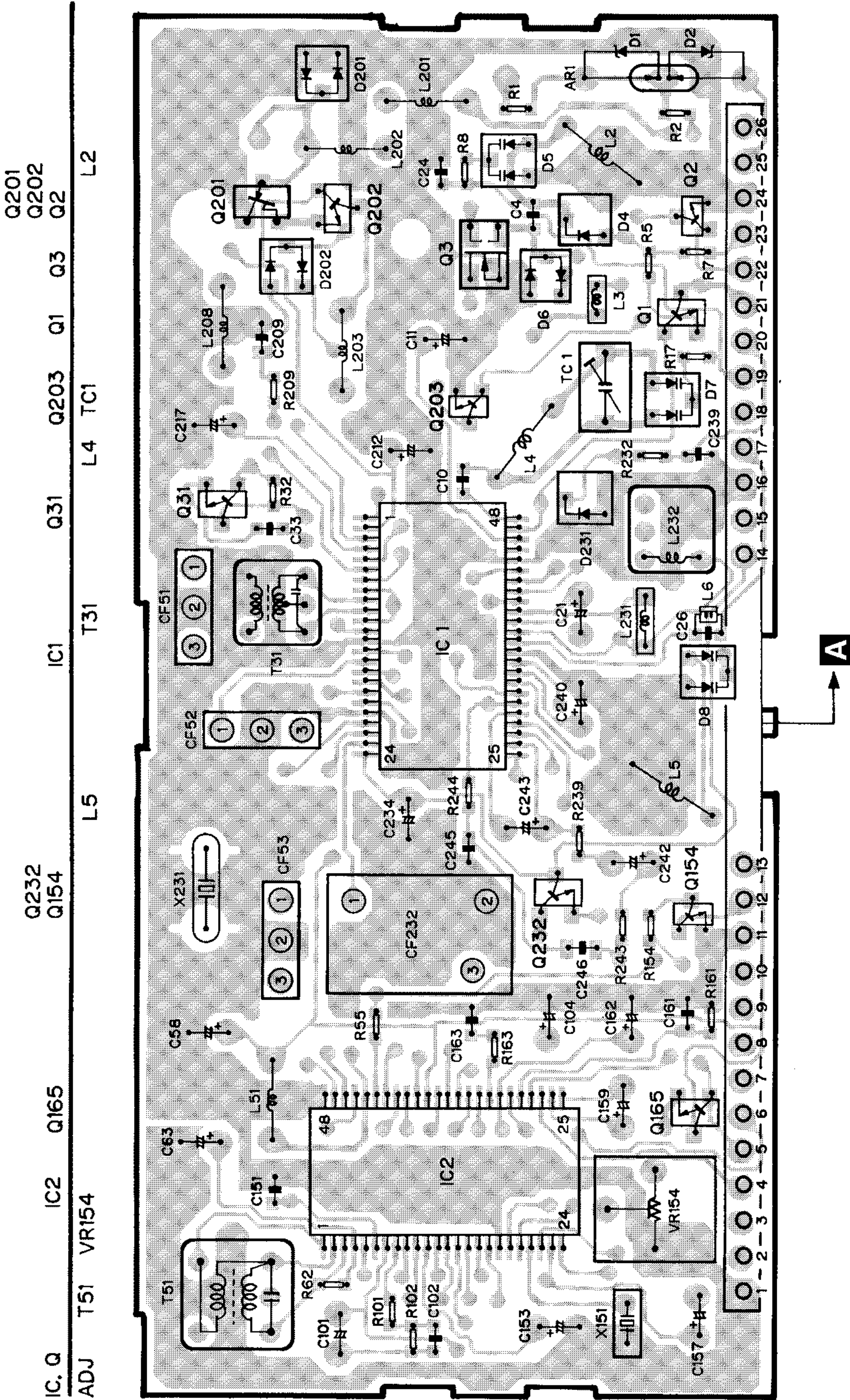


Fig. 12



SIDE B

B FM/AM TUNER UNIT

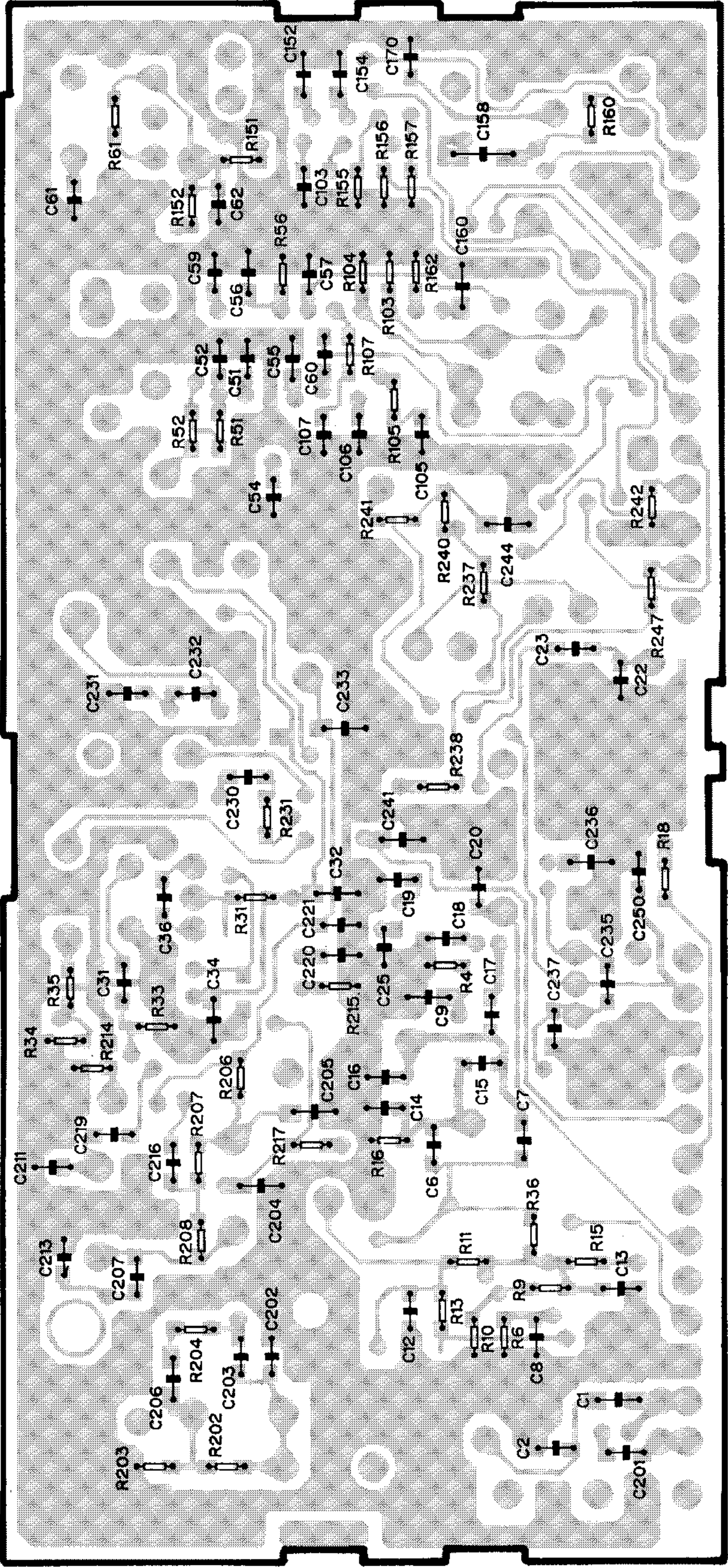


Fig. 13



## KEYBOARD UNIT

**SIDE A****SIDE B**



## ELECTRICAL PARTS LIST

### NOTE:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/○S○○○○J,RS1/○○S○○○○J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
<b>A</b> Unit Number : CWM5703 Unit Name : Tuner Amp Unit		D 951 Diode	1SR139-400
MISCELLANEOUS		D 952 Diode	1SR139-400
IC 251 IC	LA3161P	D 953 Diode	HZS6L(B2)
IC 451 IC	SN761027DL	D 954 Diode	1SR139-400
IC 551 IC	HA13151	D 955 Diode	1SR139-400
IC 601 IC	PD4875A	D 956 Diode	HZS9L(B3)
IC 951 IC	TPD1018F	D 958 Diode	1SR139-400
Q 501 Transistor	2SC1740S	D 961 Diode	HZS9L(A2)
Q 502 Transistor	2SK330	D 962 Diode	1SS270
Q 503 Transistor	DTC124ES	L 601 Ferri-Inductor	LAU2R2K
Q 506 Transistor	2SC1740S	L 602 Ferri-Inductor	LAU2R2K
Q 551 Transistor	DTC124ES	L 951 Choke Coil 600μH	CTH1168
Q 552 Transistor	DTC124ES	X 601 Crystal Resonator 4.500MHz	CSS1077
Q 601 Transistor	DTC143TS	FM/AM Tuner Unit	CWE1466
Q 602 Transistor	2SC1740S	RESISTORS	
Q 603 Transistor	2SC1740S	R 251	RD1/4PU273J
Q 604 Transistor	DTA114ES	R 252	RD1/4PU273J
Q 605 Transistor	DTC114ES	R 253	RD1/4PU470J
Q 606 Transistor	2SC1740S	R 254	RD1/4PU470J
Q 607 Transistor	DTC124TS	R 255	RD1/4PU472J
Q 951 Transistor	2SD1859	R 256	RD1/4PU472J
Q 956 Transistor	2SA933S	R 257	RD1/4PU104J
Q 957 Transistor	2SB1238	R 258	RD1/4PU104J
Q 958 Transistor	DTC124ES	R 451	RD1/4PU272J
Q 959 Transistor	2SD2395	R 452	RD1/4PU272J
Q 960 Transistor	2SA933S	R 453	RD1/4PU151J
Q 961 Transistor	DTC114ES	R 454	RD1/4PU151J
Q 962 Transistor	2SA933S	R 465	RD1/4PU333J
Q 963 Transistor	DTC114ES	R 466	RD1/4PU333J
Q 965 Transistor	2SB1242	R 501	RD1/4PU223J
Q 966 Transistor	DTC143TS	R 502	RD1/4PU103J
Q 967 Transistor	2SC1740S	R 503	RD1/4PU472J
D 251 Diode	1SS270	R 504	RD1/4PU152J
D 501 Diode	MTZJ3R0(B)	R 505	RD1/4PU102J
D 502 Diode	1SS270	R 506	RD1/4PU102J
D 503 Diode	1SS270	R 507	RD1/4PU102J
D 551 Diode	CWW1352	R 508	RD1/4PU222J
D 601 Diode	1SS270	R 509	RD1/4PU222J
D 602 Diode	1SS270	R 516	RD1/4PU102J
D 603 Diode	HZS7L(B1)	R 518	RD1/4PU102J
D 604 Diode	1SS270	R 522	RD1/4PU222J
D 605 Diode	HZS7L(A1)	R 523	RD1/4PU222J
D 606 Diode	HZS7L(C3)	R 527	RD1/4PU272J
D 608 Diode	1SS270	R 528	RD1/4PU272J
D 609 Diode	1SS270	R 530	RD1/4PU393J
D 610 Diode	1SS270	R 531	RD1/4PU103J
D 611 Diode	1SS270	R 551	RD1/4PU2R2J
D 612 Diode	1SS270	R 552	RD1/4PU2R2J
D 613 Diode	1SS270	R 553	RD1/4PU2R2J
D 614 Diode	1SS270	R 554	RD1/4PU2R2J
D 615 Diode	HZS7L(A1)	R 555	RD1/4PU2R2J
D 621 Diode	1SS270	R 556	RD1/4PU2R2J
		R 557	RD1/4PU2R2J
		R 558	RD1/4PU2R2J
		R 567	RD1/4PU103J



====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
R 568	RD1/4PU153J	CAPACITORS	
R 569	RD1/4PU221J	C 251	CKSQYB681K50
R 570	RD1/4PU101J	C 252	CKSQYB681K50
R 571	RD1/4PU103J	C 253	CEJA2R2M50
R 573	RD1/4PU222J	C 254	CEJA2R2M50
		C 255	CEAL101M10
R 574	RD1/4PU222J		
R 575	RD1/4PU222J	C 256	CEAL101M10
R 576	RD1/4PU222J	C 257	CKSQYB333K25
R 577	RD1/4PU222J	C 258	CKSQYB333K25
R 578	RD1/4PU222J	C 263	CEAL101M10
		C 451	CEAL1R0M50
R 579	RD1/4PU222J		
R 580	RD1/4PU222J	C 452	CEAL1R0M50
R 603	RS1/10S1R0J	C 453	CEAL1R0M50
R 605	RD1/4PU473J	C 454	CEAL1R0M50
R 606	RD1/4PU222J	C 459	CEAL100M16
		C 460	CEAL100M16
R 607	RD1/4PU473J		
R 610	RD1/4PU123J	C 461	CKSQYB822K50
R 611	RD1/4PU473J	C 462	CKSQYB822K50
R 612	RD1/4PU222J	C 463	CEAL1R0M50
R 613	RD1/4PU222J	C 464	CEAL1R0M50
		C 469	CKSQYB183K25
R 614	RD1/4PU222J		
R 615	RD1/4PU152J	C 470	CKSQYB183K25
R 616	RD1/4PU472J	C 471	CKSQYB102K50
R 617	RD1/4PU103J	C 472	CKSQYB102K50
R 618	RD1/4PU223J	C 473	CEAL2R2M50
		C 474	CEAL2R2M50
R 619	RD1/4PU392J		
R 620	RD1/4PU223J	C 475	CKSQYB333K25
R 621	RD1/4PU103J	C 476	CKSQYB333K25
R 622	RD1/4PU223J	C 483	CEAL100M16
R 623	RD1/4PU103J	C 484	CEAL2R2M50
		C 485	CKSQYB332K50
R 624	RD1/4PU104J		
R 625	RD1/4PU222J	C 487	CKSQYB104K16
R 626	RD1/4PU104J	C 489	CKSQYB103K25
R 628	RD1/4PU332J	C 490	CEAL470M16
R 630	RD1/4PU473J	C 501	CKSQYB102K50
		C 502	CKSQYB473K16
R 632	RD1/4PU472J		
R 633	RD1/4PU472J	C 503	CCH1250
R 645	RD1/4PU222J	C 504	CKSQYB103K25
R 646	RD1/4PU222J	C 505	CEJAR47M50
R 647	RD1/4PU222J	C 508	CCSQCH101J50
		C 510	CKSQYB102K50
R 648	RD1/4PU222J		
R 951	RD1/4PU472J	C 511	CKSQYB103K25
R 952	RD1/4PU101J	C 512	CCSQCH101J50
R 956	RD1/4PU102J	C 513	CKSQYB223K25
R 957	RD1/4PU473J	C 515	CKSQYB223K25
		C 516	CKSQYB473K16
R 958	RD1/4PU472J		
R 959	RD1/4PU223J	C 517	CKSQYB104K16
R 960	RD1/4PU331J	C 518	CKSQYB104K16
R 961	RD1/4PU511J	C 520	CKSQYB223K25
R 962	RD1/4PU472J	C 521	CKSQYB223K25
		C 525	CKSQYB223K25
R 963	RD1/4PU102J		
R 964	RD1/4PU472J	C 526	CKSQYB223K25
R 965	RD1/4PU102J	C 551	CEJA4R7M35
R 969	RD1/4PU472J	C 552	CEJA4R7M35
R 970	RD1/4PU102J	C 553	CEJA4R7M35
		C 554	CEJA4R7M35
R 971	RD1/4PU1R5J		
R 972	RD1/4PU1R5J	C 555	CKSQYB104K16
R 973	RD1/4PU331J	C 556	CKSQYB104K16
R 980	RD1/4PU103J	C 557	CKSQYB104K16
R 981	RD1/4PU223J	C 558	CKSQYB104K16
		C 559	CKSQYB104K16
R 982	RD1/4PU103J		
R 983	RD1/4PU472J	C 560	CKSQYB104K16
R 985	RD1/4PU103J	C 561	CKSQYB104K16
		C 562	CKSQYB104K16
		C 570	CEAS100M16
		C 571	CEAS330M10



====Circuit Symbol and No.====Part Name	Part No.
C 572	CKSQYB104K25
C 573	CKSQYB104K25
C 589	CKSQYB102K50
C 590	CKSQYB102K50
C 591	CKSQYB102K50
C 592	CKSQYB102K50
C 601	CCSQCH110J50
C 602	CCSQCH100D50
C 603	CEJA4R7M35
C 604	CKSYB224K16
C 606	CKSQYB104K16
C 607	CKSQYB473K16
C 609	CKSQYB102K50
C 611	CKSQYB103K25
C 640	CKSQYB103K25
C 641	CKSQYB473K16
C 951 3300μF/16V	CCH1018
C 952	CEAS331M16
C 953	CKSQYB102K50
C 955	CKSQYB103K50
C 956	CKSQYB103K50
C 957 330μF/10V	CCH1181
C 958	CKSQYB103K25
C 959 330μF/10V	CCH1181
C 960	CEAS101M16
C 963	CCSQCH101J50
C 964	CCSQCH101J50

**D** Unit Number : CWM5710(KEH-1700/X1M/EW)  
: CWM5711(KEH-1730/X1M/EW)  
Unit Name : Keyboard Unit

## MISCELLANEOUS

D 903 Diode	MA110
D 904 Diode	MA153
D 905 Diode	MA153
IC 901 IC	PDC045A
L 901 Inductor	LAU150K
IL 901 Lamp 14V 40mA(KEH-1700/X1M/EW)	CEL1547
IL 901 Lamp 14V 65mA(KEH-1730/X1M/EW)	CEL1482
IL 902 Lamp 14V 40mA(KEH-1700/X1M/EW)	CEL1547
IL 902 Lamp 14V 65mA(KEH-1730/X1M/EW)	CEL1482
IL 903 Lamp 14V 40mA(KEH-1700/X1M/EW)	CEL1547
IL 903 Lamp 14V 65mA(KEH-1730/X1M/EW)	CEL1482
LCD 901 LCD	CAW1462

## RESISTORS

R 901	RS1/10S222J
R 902	RS1/10S222J
R 911	RS1/10S471J
R 912	RS1/10S471J
R 913	RS1/10S682J
R 917	RS1/10S472J
R 946	RS1/10S473J

## CAPACITORS

C 901	CEAL100M16
C 902	CKSQYB103K25
C 903	CKSQYB103K25
C 904	CCSQCH181J50
C 905	CKSQYB104K16

====Circuit Symbol and No.====Part Name	Part No.
---	----------

**B** Unit Number : CWE1466  
Unit Name : FM/AM Tuner Unit

## MISCELLANEOUS

IC 1	IC	PA4023B
IC 2	IC	PA4024A
Q 1	Transistor	2SC2412KLN
Q 2	Transistor	DTC124EU
Q 3	FET	3SK263
Q 31	Transistor	2SC2412KLN
Q 154	Transistor	DTC124EU
Q 165	Transistor	2SC2412KLN
Q 201	FET	2SK932
Q 202	Transistor	2SC2412KLN
Q 203	Transistor	DTC124EU
D 4	Diode	1SV250
D 5	Diode	KV1410-F1
D 6	Diode	MA157
D 7	Diode	KV1410-F1
D 8	Diode	KV1410-F1
D 201	Diode	MA157
D 202	Diode	MA157
D 231	Diode	SVC253
L 2	Coil	CTC1133
L 3	Inductor	LCTB2R2K2125
L 4	Coil	CTC1133
L 5	Coil	CTC1132
L 6	Inductor	LCTBR15K1608
L 51	Ferri-Inductor	LAU150K
L 201	Ferri-Inductor	LAU4R7K
L 202	Ferri-Inductor	LAU330K
L 203	Inductor	CTF1287
L 208	Inductor	LAU121K
L 231	Inductor	LCTA3R3J3225
T 31	Coil	CTE1116
T 51	Coil	CTC1136
TC 1	Capacitor	CCL1038
CF 51	Ceramic Filter	CTF1292
CF 52	Ceramic Filter	CTF1292
CF 53	Ceramic Filter	CTF1292
CF 232	Ceramic Filter	CTF1348
X 151	Resonator 920.5kHz	CSS1365
X 231	Crystal Resonator 10.26MHz	CSS1111
VR 154	Semi-fixed 150kΩ(B)	CCP1213
AR 1	Capacitor with Discharge Gap	DSP-201M

## RESISTORS

R 1	RS1/16S0R0J
R 4	RS1/16S154J
R 5	RS1/16S391J
R 6	RS1/16S223J
R 7	RS1/16S123J
R 8	RS1/16S332J
R 9	RS1/16S473J
R 10	RS1/16S223J
R 11	RS1/16S124J
R 13	RS1/16S563J
R 15	RS1/16S271J
R 16	RS1/16S104J
R 17	RS1/16S332J
R 18	RS1/16S332J
R 31	RS1/16S470J
R 32	RS1/16S822J
R 33	RS1/16S822J
R 34	RS1/16S331J
R 35	RS1/16S331J
R 51	RS1/16S271J



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====Circuit Symbol and No.===Part Name	Part No.	====Circuit Symbol and No.===Part Name	Part No.
R 52	RS1/16S560J	C 36	CCSRRH201J50
R 55	RS1/16S102J	C 51	CKSRYB223K25
R 56	RS1/16S823J	C 52	CKSRYB103K25
R 61	RS1/16S392J	C 54	CCSRCH470J50
R 62	RS1/16S393J	C 55	CKSQYB223K25
R 101	RS1/16S272J	C 56	CKSQYB104K16
R 102	RS1/16S682J	C 57	CKSRYB472K50
R 103	RS1/16S333J	C 58	CEJA330M10
R 104	RS1/16S334J	C 59	CKSRYB103K25
R 105	RS1/16S683J	C 61	CCSRCH270J50
R 107	RS1/16S222J	C 62	CKSRYB103K25
R 151	RS1/16S222J	C 63	CEJAR15M50
R 152	RS1/16S393J	C 101	CEJANP100M10
R 154	RS1/16S104J	C 102	CKSRYB182K50
R 155	RS1/16S273J	C 103	CKSRYB682K25
R 156	RS1/16S243J	C 104	CEJA2R2M50
R 157	RS1/16S203J	C 105	CKSRYB103K25
R 160	RS1/16S222J	C 106	CCSRCH151J50
R 161	RS1/16S563J	C 107	CKSRYB103K25
R 162	RS1/16S105J	C 151	CKSRYB472K50
R 163	RS1/16S222J	C 152	CKSQYB104K16
R 202	RS1/16S223J	C 153	CEJA3R3M50
R 203	RS1/16S225J	C 154	CKSQYB104K16
R 204	RS1/16S103J	C 157	CEJA3R3M50
R 206	RS1/16S220J	C 158	CKSYB474K16
R 207	RS1/16S101J	C 159	CEJA220M6R3
R 208	RS1/16S102J	C 160	CKSQYB104K16
R 209	RS1/16S471J	C 161	CKSQYB104K16
R 214	RS1/16S822J	C 162	CEJA3R3M50
R 215	RS1/16S822J	C 163	CKSRYB102K50
R 217	RS1/16S102J	C 170	CCSRCH100D50
R 231	RS1/16S272J	C 201	CCSRCH471J50
R 232	RS1/16S473J	C 202	CCSRCH100D50
R 237	RS1/16S103J	C 203	CKSRYB332K50
R 238	RS1/16S104J	C 204	CKSQYB473K16
R 239	RS1/16S104J	C 205	CKSQYB473K16
R 240	RS1/16S332J	C 206	CKSQYB104K16
R 241	RS1/16S202J	C 207	CCSRCH560J50
R 243	RS1/16S123J	C 209	CKSQYB104K16
R 244	RS1/16S103J	C 211	CCSRCH101J50
R 247	RS1/16S123J	C 212	CEJA470M6R3
CAPACITORS		C 213	CKSRYB103K25
C 1	CCSQCH6R0D50	C 216	CCSRCH101J50
C 2	CCSRCK2R0C50	C 217	CEJA1R5M50
C 4	CCSRCH820J50	C 219	CCSRCH471J50
C 6	CCSRCH820J50	C 220	CKSRYB103K25
C 8	CKSRYB103K25	C 230	CKSRYB103K25
C 9	CKSQYB104K16	C 231	CCSRCH330J50
C 10	CCSRCKR50C50	C 232	CCSRCH150J50
C 11	CEJA1R0M50	C 233	CKSQYB104K16
C 12	CKSRYB222K50	C 234	CEJA330M10
C 13	CKSRYB222K50	C 235	CKSRYB332K50
C 14	CCSRCH220J50	C 236	CKSQYB473K16
C 16	CCSRCH8R0D50	C 237	CCSRCH120J50
C 17	CKSRYB222K50	C 239	CKSRYB472K50
C 18	CKSRYB103K25	C 240	CEJAR47M50
C 19	CKSRYB222K50	C 241	CKSQYB104K16
C 20	CKSRYB222K50	C 242	CEJAR47M50
C 21	CEJA100M16	C 243	CEJAR33M50
C 22	CCSRTH9R0D50	C 244	CKSQYB473K16
C 23	CCSRTH120J50	C 245	CKSRYB123K25
C 24	CCSRCH471J50	C 246	CKSQYB473K16
C 25	CKSRYB103K25	C 250	CCSRCH471J50
C 31	CKSRYB103K25		
C 32	CKSQYB472K50		
C 33	CCSRCH5R0C50		
C 34	CKSQYB104K16		



====Circuit Symbol and No.====		Part Name	Part No.
-----			
<div><div>E</div><div>Unit Number : Unit Name : Mute PCB</div></div>			
SW	2	Mute Switch	1-0138-7087
<div><div>C</div><div>Unit Number : Unit Name : SW PCB</div></div>			
SW	3	Slide Switch	1-0036-7007
Miscellaneous Parts List			
HD	1	Head	10036-7016-1
M	1	Motor Assy	X-0036-6075
SW	1	Power Switch	1-0036-7034



6. ADJUSTMENT

● Connection Diagram

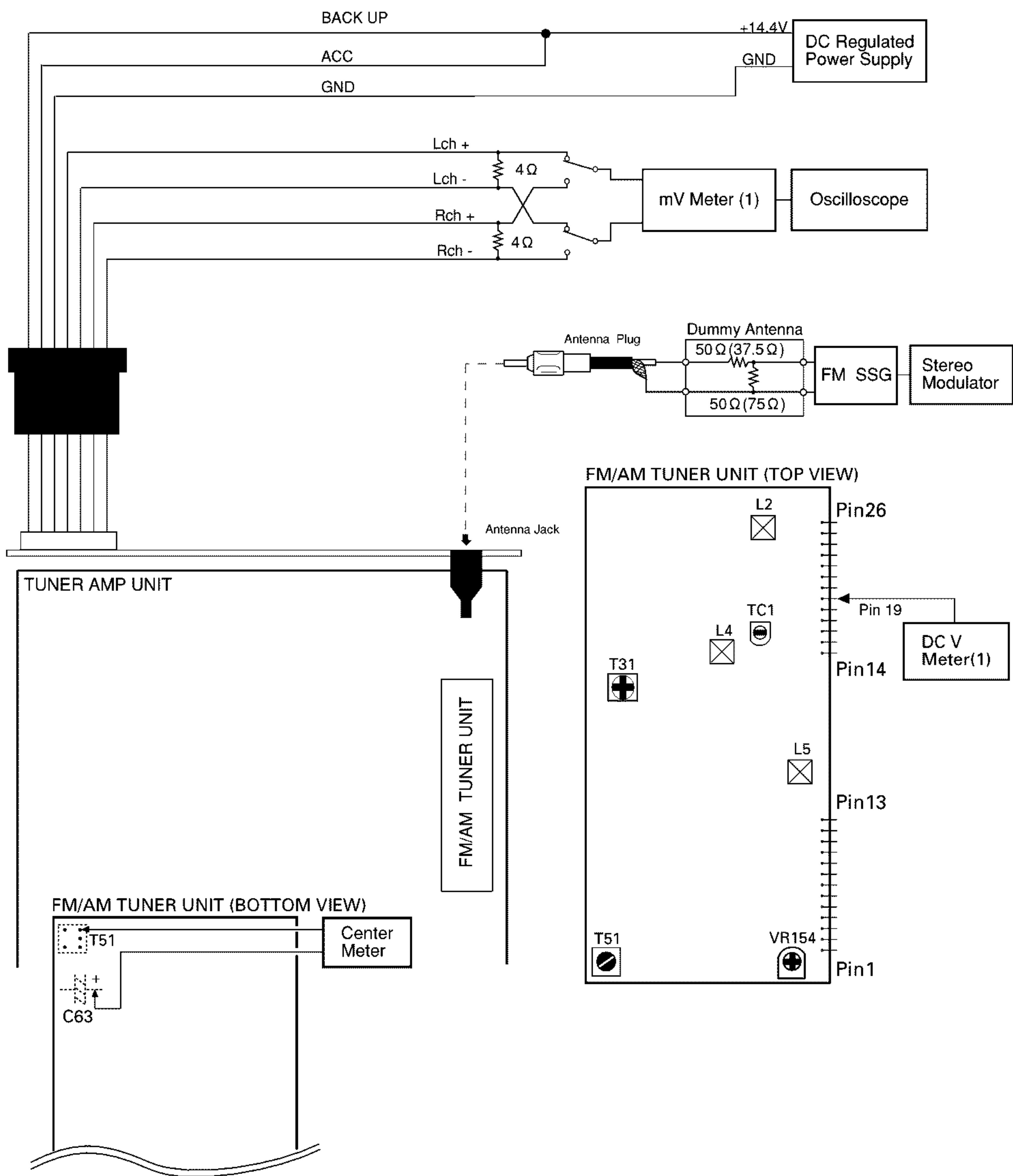


Fig. 16



FM ADJUSTMENT

Modulation    M:MONO MOD., 400Hz 30%(22.5kHz Dev.) or 400Hz 100%(75kHz Dev.)  
                  S:STEREO MOD., 1kHz, L or R=30%(20.25kHz+7.5kHz Dev.)

NOTE:Before proceeding to further adjustments after switching power ON, let the tuner run for ten minutes to allow the circuits to stabilize.

	No.	FM SSG		Displayed Frequency(MHz)	Adjustment Point	Adjustment Method (Switch Position)
		Frequency(MHz)	Level(dBf)			
TUN Volt	1	*****	*****	108.0	L5	DC V Meter(1) : 6V
IF	2	98.1 M	60	98.1	T51	Center Meter : 0
ANT Coil	3	98.1 M	5	98.1	L2	mV Meter(1) : Maximum
RF Coil	4	98.1 M	5	98.1	L4	mV Meter(1) : Maximum
Image	5	129.3 M	60—80	107.9	TC1	mV Meter(1) : Minimum
IFT	6	98.1 M	5	98.1	T31	mV Meter(1) : Maximum (STEREO MODE)
ARC	7	98.1 S	40	98.1	VR154	mV Meter(1) : Separation 5dB (STEREO MODE)

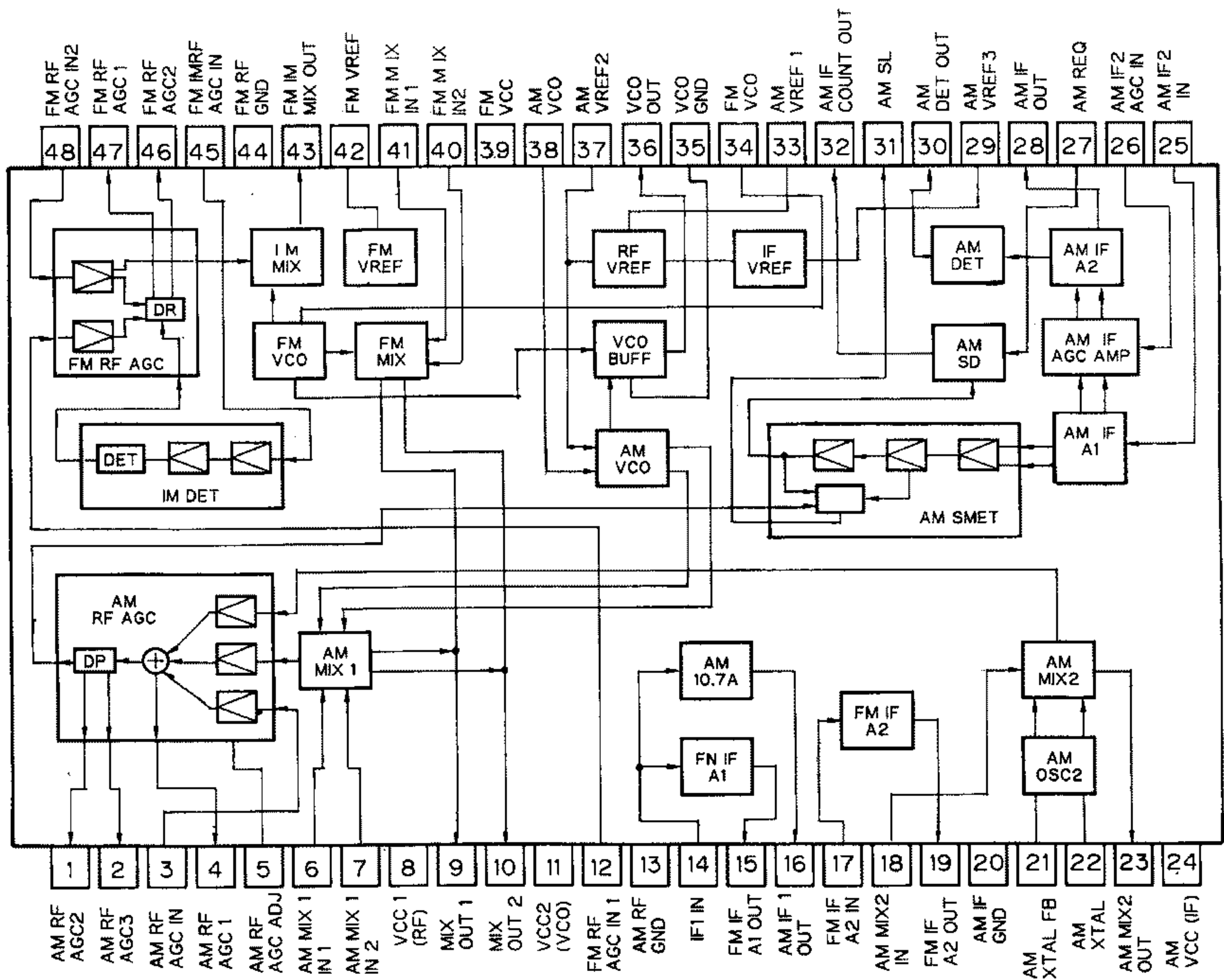


7. GENERAL INFORMATION

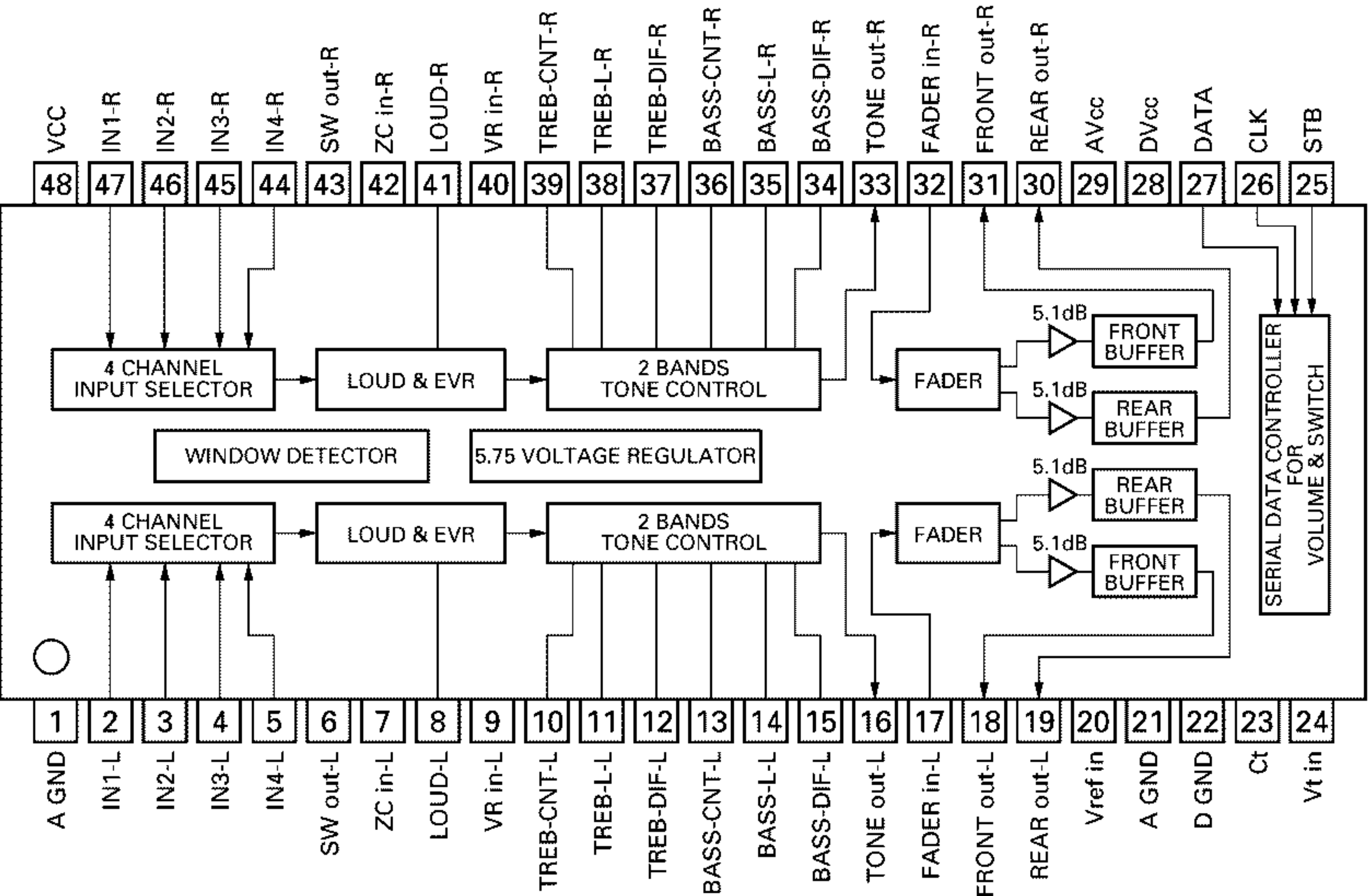
7.1 PARTS

7.1.1 IC

PA4023B



SN761027DL





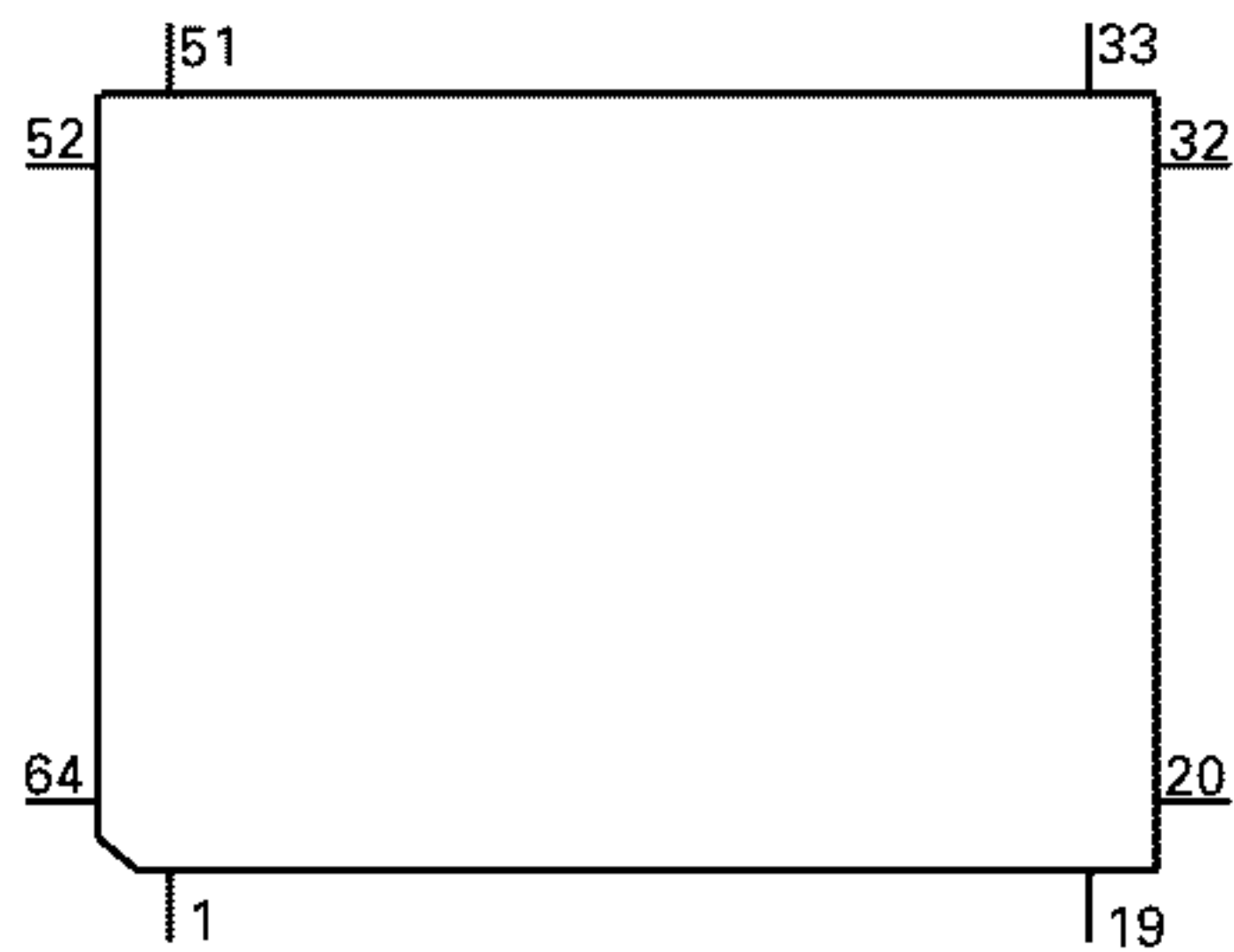
● Pin Functions (PD4875A)

Pin No.	Pin Name	I/O	Format	Function and Operation
1	MCMUTE	I		Cassette mechanism mute input
2	TAPLD	I		Tape loading input
3	EO	O	C	Error output
4	VDD1			Power supply
5	GND			GND
6	VCOIN	I		AM/FM VCO input
7	ASENS	I		ACC power sense input
8	VDD2			Power supply
9	LCK	I/O	C	Serial clock output for LCD driver
10	LDT	O	C	Data output for LCD driver
11	LDI	I		Key/LCD driver data input
12	FMSD	I		FM SD input
13	AMIF	I		AM IF signal input
14	SL	I		Signal level input
15	ST	I		FM stereo input
16,17	NC			Not used
18	SWVDD	O	C	Grille power supply control output
19	NC			Not used
20	VST	O	C	Strobe pulse output for electronic volume
21	VCK	O	C	Clock output for electronic volume
22	VDT	O	C	Data output for electronic volume
23	NC			Not used
24	XO	O		Crystal oscillator connection pin
25	XI	I		Crystal oscillator connection pin
26	GND			GND
27-30	NC			Not used
31	TESTIN	I		Test program mode input
32	DSSENS	I		Grille detach sense input
33,34	GND			GND
35-38	NC			Not used
39	MUTE	O	C	System mute output
40	DMINH	O		Mechanism mute cancel output
41,42	NC			Not used
43	SYSPW	O	C	System power supply control output
44-48	NC			Not used
49	MS			Not used
50	MECPW	O	C	Cassette mechanism power output
51	AM	O	C	AM power control output
52	LOCL	O	C	LOC "L" output
53	LOCH	O	C	LOC "H" output
54	FM	O	C	FM power control output
55	SEEK	O	C	Seek output
56	NC			Not used
57	LW	O	C	LW output
58	GND			GND
59,60	NC			Not used
61	DM1	I		Model,function input
62	DM0	I		Model,function input
63	NOR/REV	I		Tape running input
64	GND			GND



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\*PD4875A



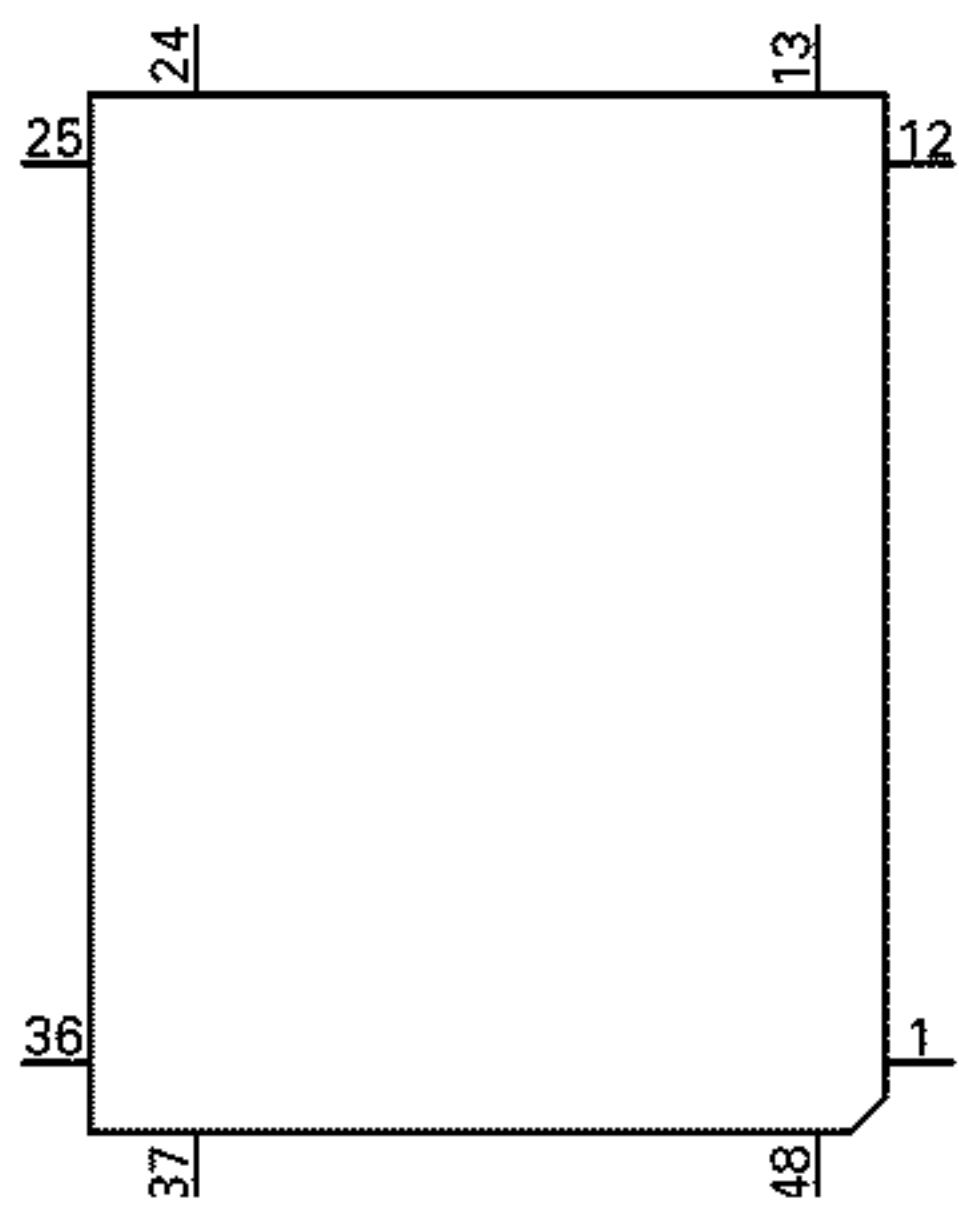
IC's marked by\* are MOS type.  
Be careful in handling them because they are very liable to be damaged by electrostatic induction.

Format	Meaning
C	C MOS

● Pin Functions(PDC045A)

Pin No.	Pin Name	I/O	Function and Operation
1-4	NC		Not used
5-8	KS4-1	O	Key strobe output
9-12	KD4-1	I	Key data input
13	SI	I	Display data input
14	SO	O	Key data output
15	SCK	I/O	Clock input terminal for serial data input and output
16	REMIN	I	Remote control reception
17	RES	I	Reset input
18	TEST	I	Test input
19	OSC-IN	I	System clock input
20	OSC-OUT	O	System clock output
21	GND		GND
22,23	VDD2,1		LCD power supply
24	VDD		Power supply
25-28	COM1-4	O	LCD common signal
29-42	SEG1-14	O	LCD segment signal
43-48	NC		Not used

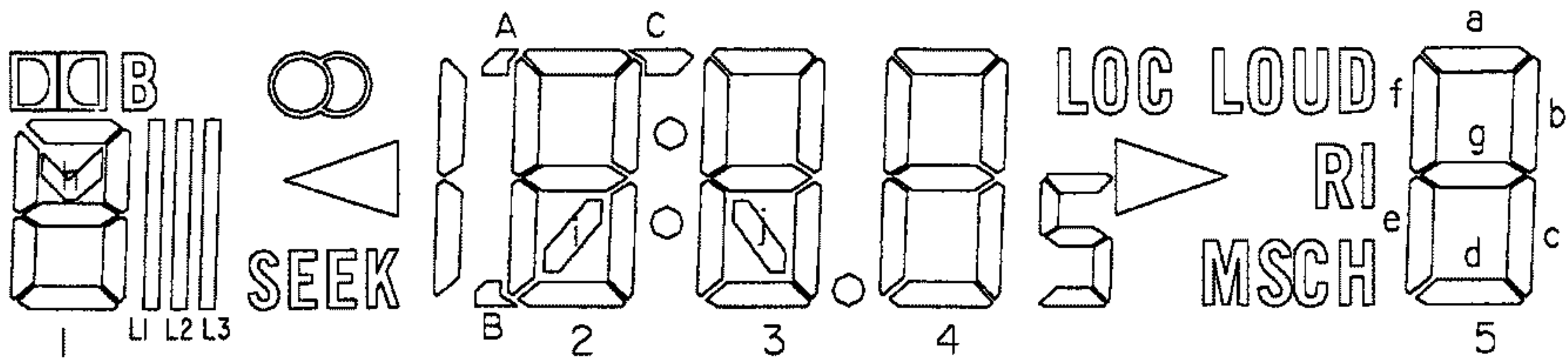
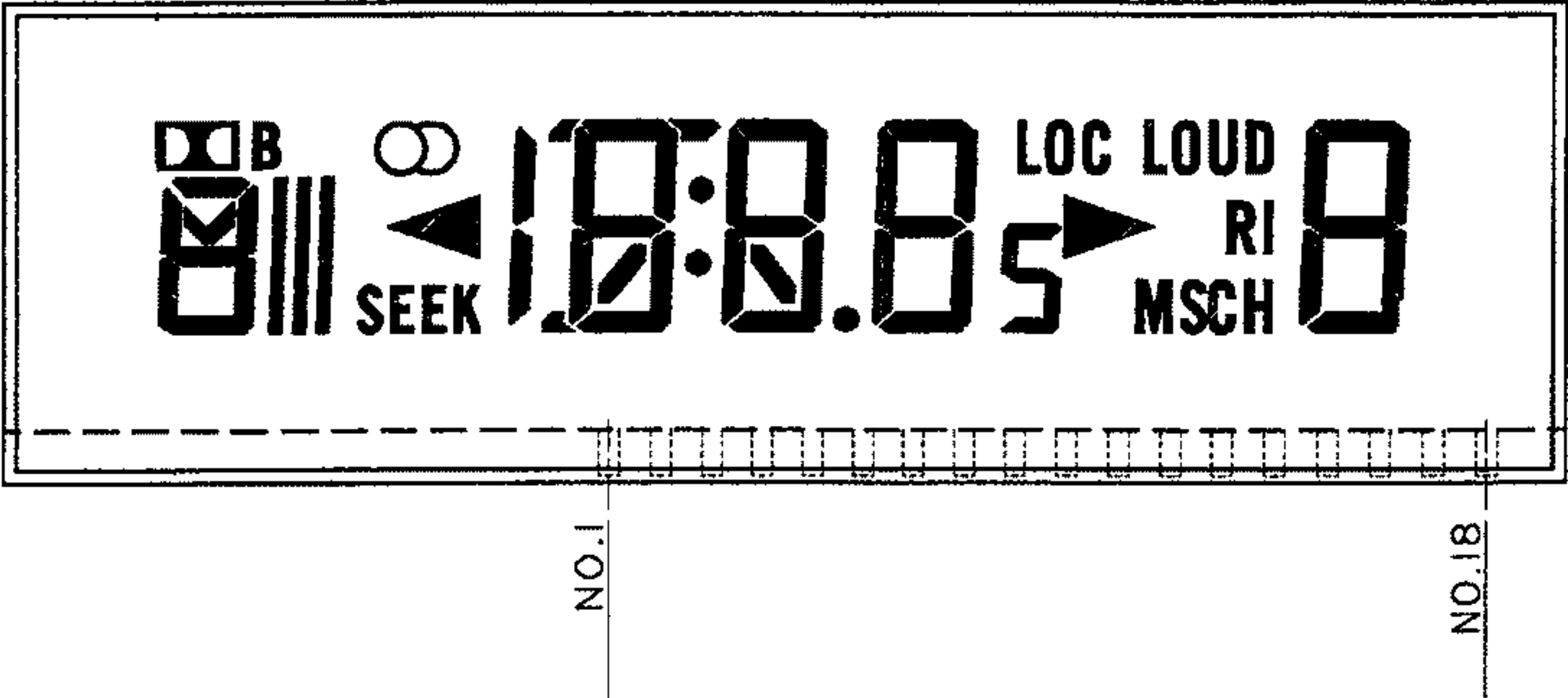
\*PDC045A





7.1.2 DISPLAY

● CAW1462



NO.	COM.1	COM.2	COM.3	COM.4
1				COM.4
2			COM.3	
3		COM.2		
4	COM.1			
5	1f	1h	1a	DDB
6	1e	1g	1b	∞
7	1d	1c	L1	L2,L3
8	SEEK	◁	ℓ	A,B
9	2i	2e	2f	2a
10	2d	2c	2g	2b
11	3j	3e	3f	3a
12	3d	3c	3g	3b
13	。	4e	4f	4a
14	4d	4c	4g	4b
15	▷	5	∴	C
16	MS	RI	LOUD	LOC
17	CH	5e	5f	5a
18	5d	5c	5g	5b

Fig. 17



## 7.2 DISASSEMBLY

### ● Removing the Case(not shown)

- 1.Insert and turn a screwdriver to remove the case.

### ● Removing the Mechanism Assy (not shown)

- 1.Remove the four screws.
- 2.Disconnect the connector, and then removing the Mechanism Assy.

### ● Removing the Detach Grille Assy(Fig.18)

- 1.Disengage the stopper at two locations indicated by arrows.
- 2.Remove the Detach Grille Assy.

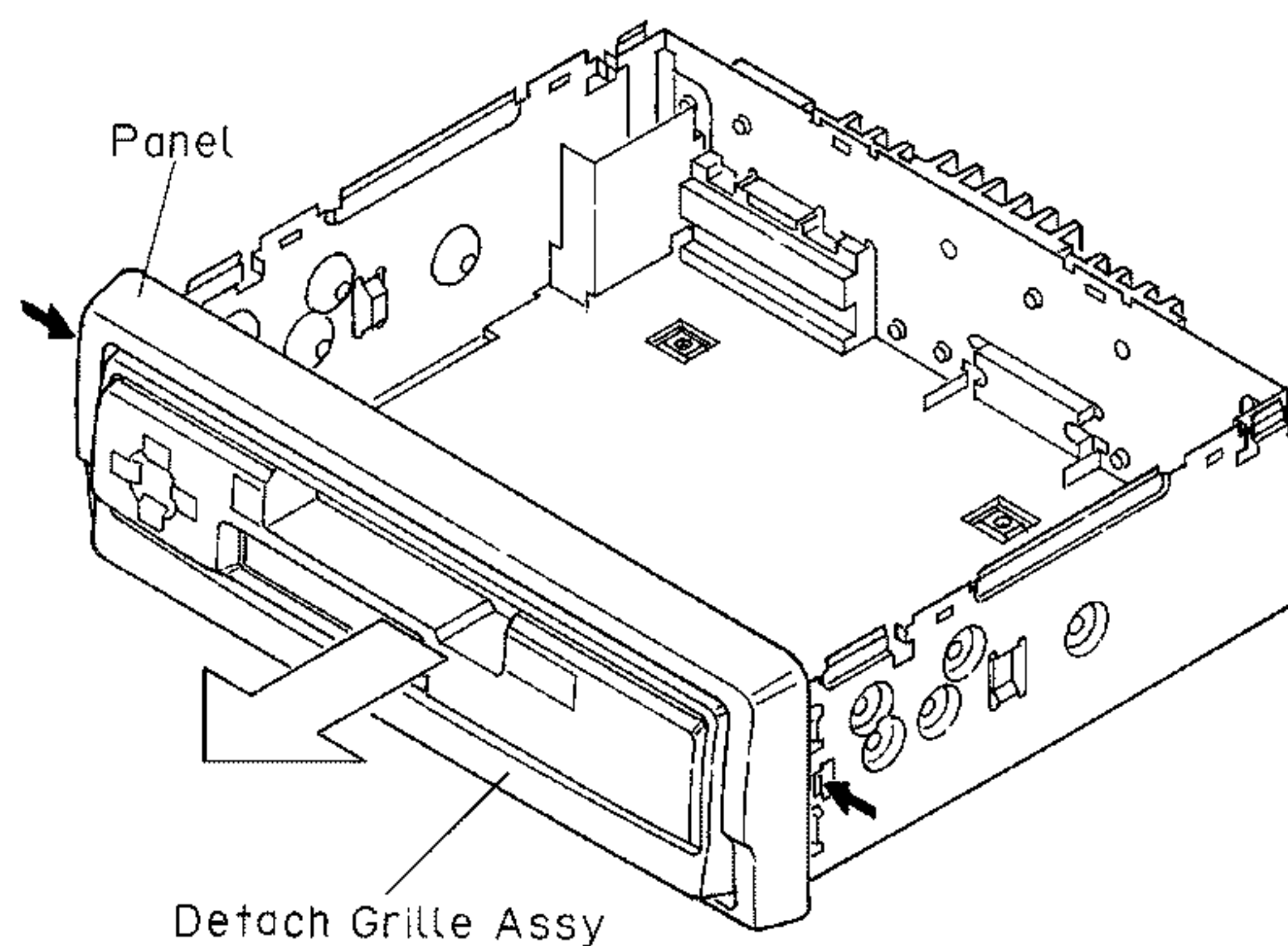


Fig. 18

### ● Removing the Tuner Amp Unit(Fig.19)

- 1.Removing the three screws A.
- 2.Unbend the tabs at four locations indicated by arrows until straight.
- 3.Remove the Tuner Amp Unit.

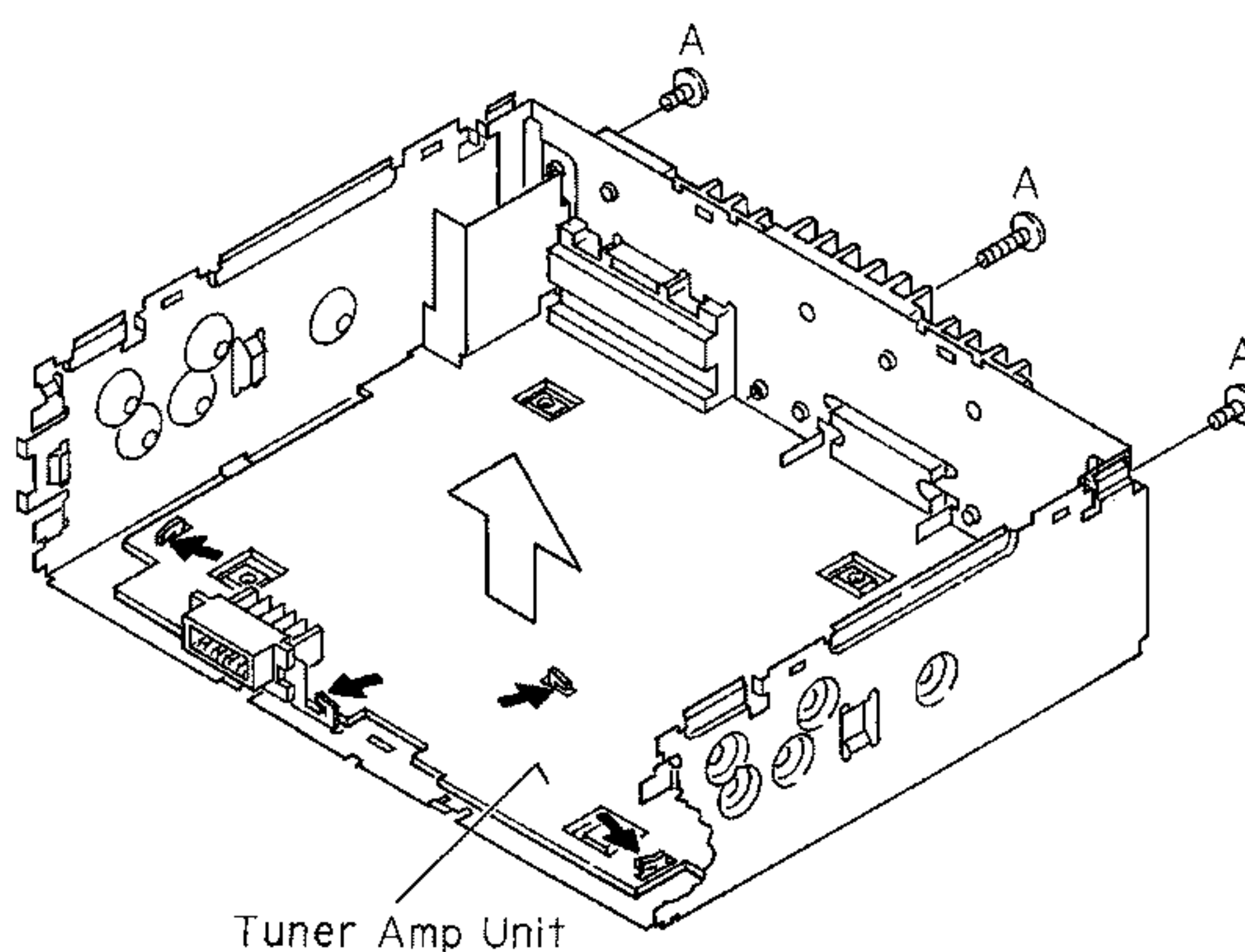
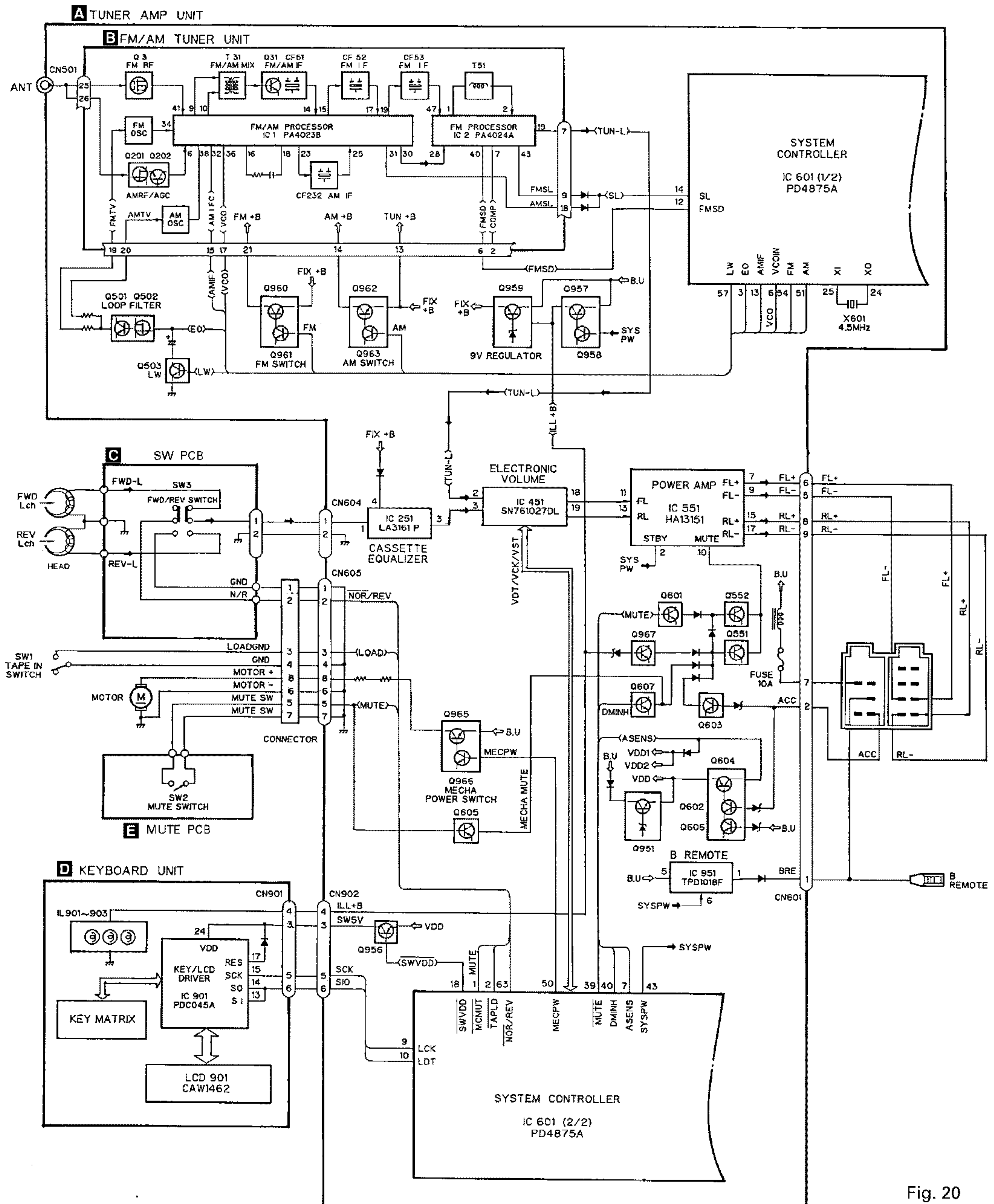


Fig. 19



## 7.3 BLOCK DIAGRAM

## ● KEH-1700/X1M/EW





8. OPERATIONS AND SPECIFICATIONS

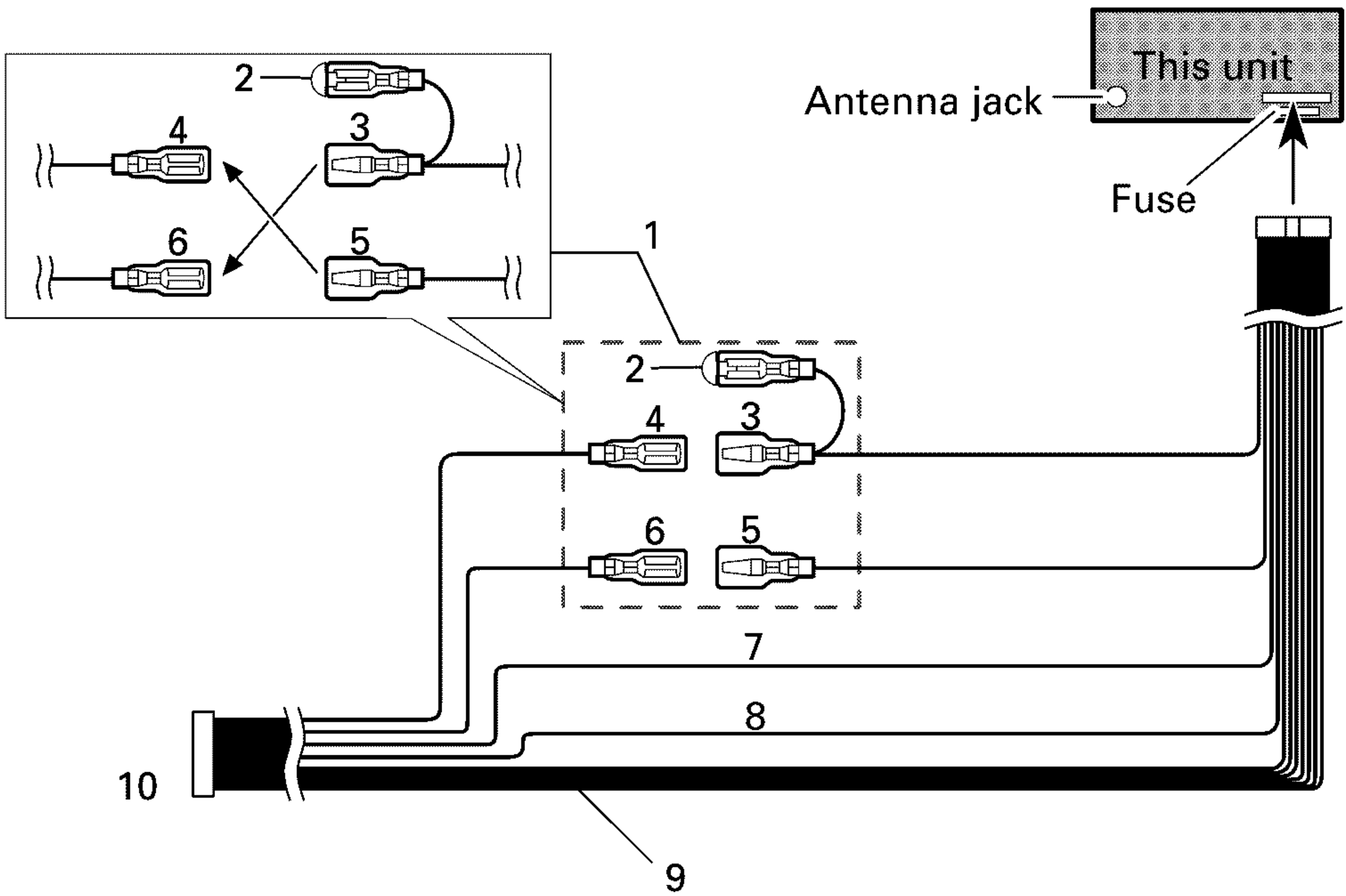


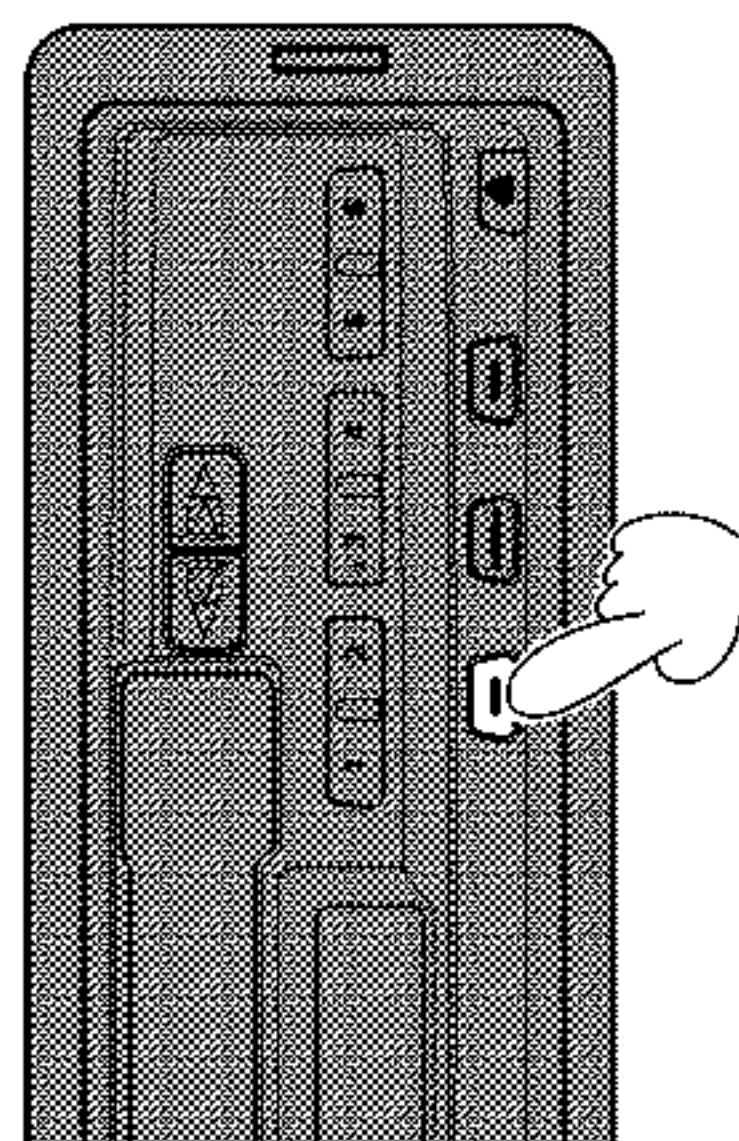
Fig. 21



## 8.1 OPERATIONS

### Using the Clock

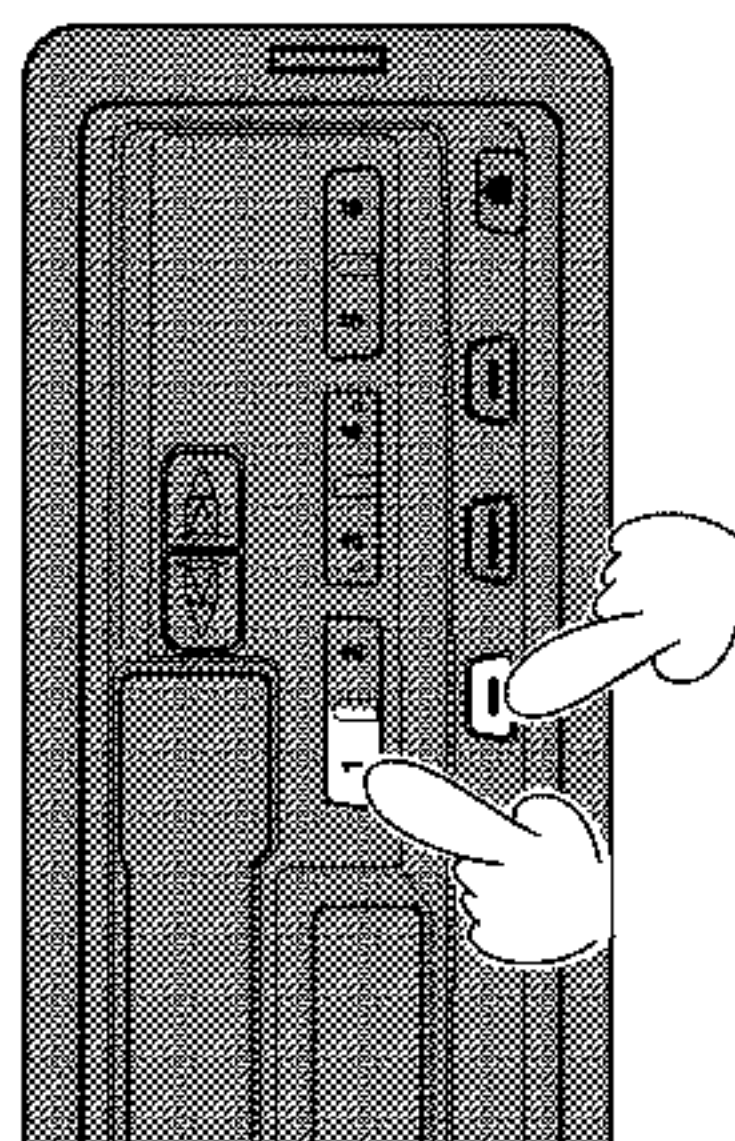
#### Displaying the Time



Press the [CLOCK] button to turn the clock ON/OFF.

- The clock cannot be displayed when the POWER is OFF.
- When you perform another operation, the clock temporarily disappears from the display. The clock display is restored approximately 25 seconds after the operation.

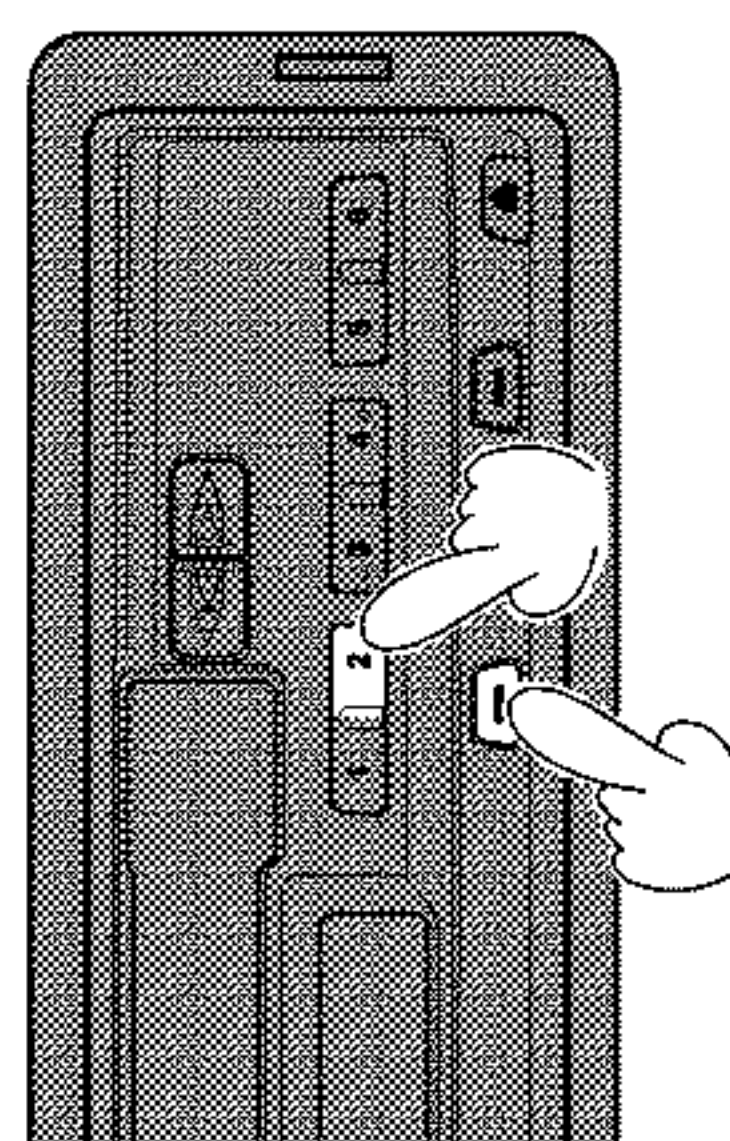
#### To adjust the hour



Hold down the [CLOCK] button and press the [1] button while the clock is displayed.

- You can adjust the hour successively by pressing the [1] buttons while holding down the [CLOCK] button.

#### To adjust the minute

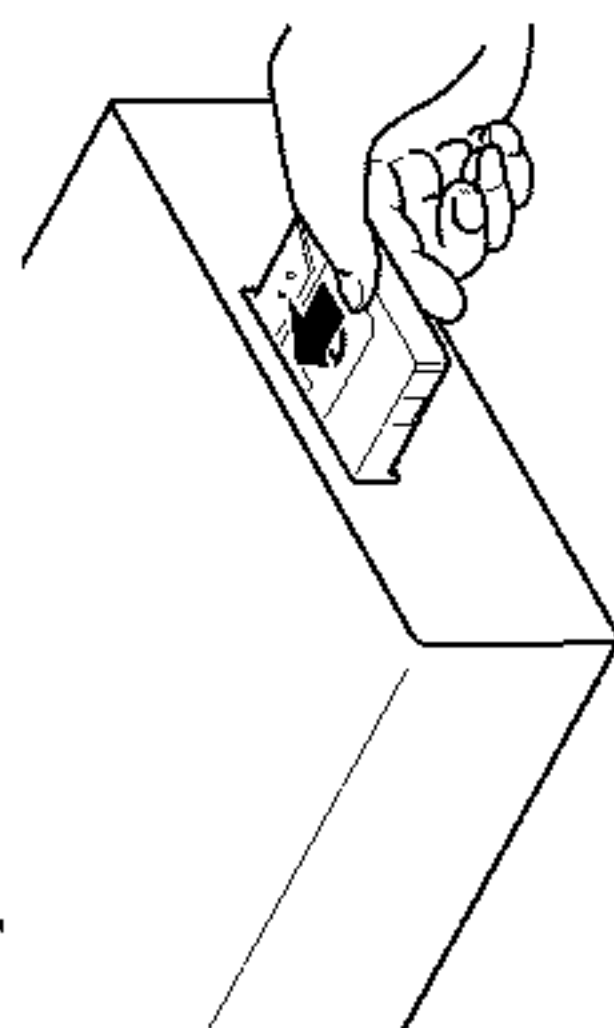


Hold down the [CLOCK] button and press the [2] button while the clock is displayed.

- You can adjust the minute successively by pressing the [2] buttons while holding down the [CLOCK] button.
- The seconds start at "0" When you release the [CLOCK] button.

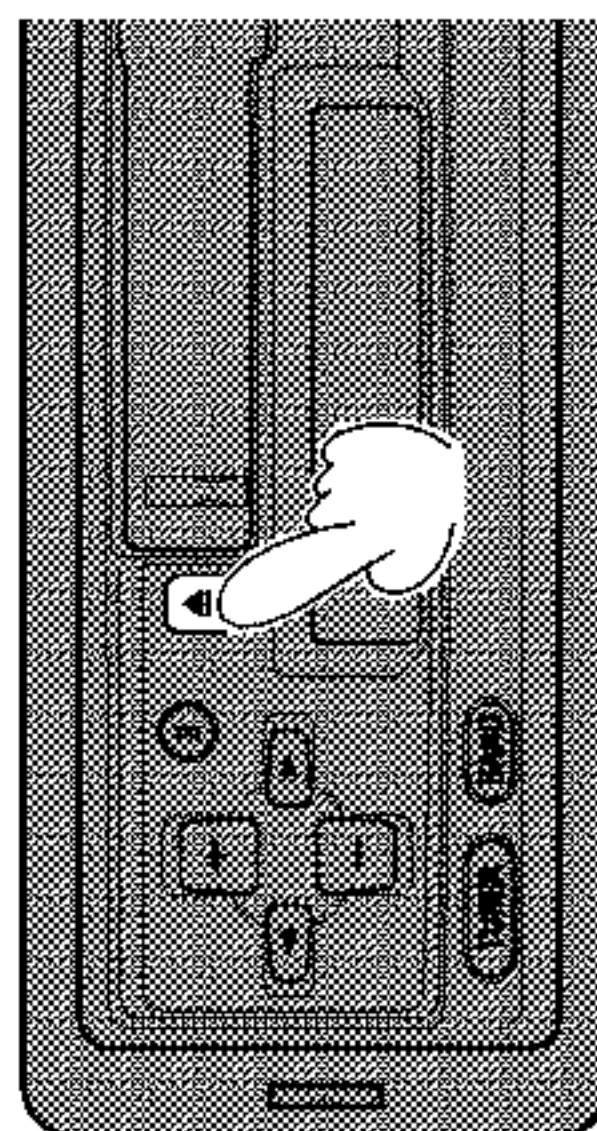
### Power ON/OFF

#### Tape To play



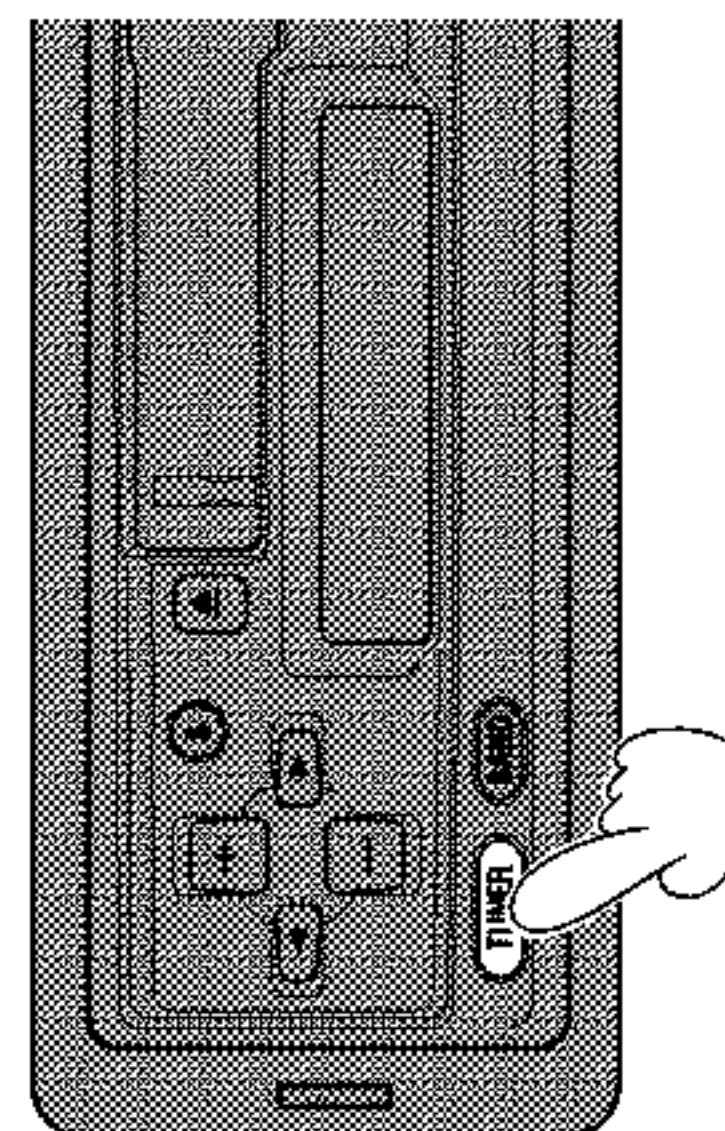
Insert a cassette tape through the cassette door, the power comes on and the tape starts to play automatically.

#### Eject



Press the [EJECT] button.

#### Radio



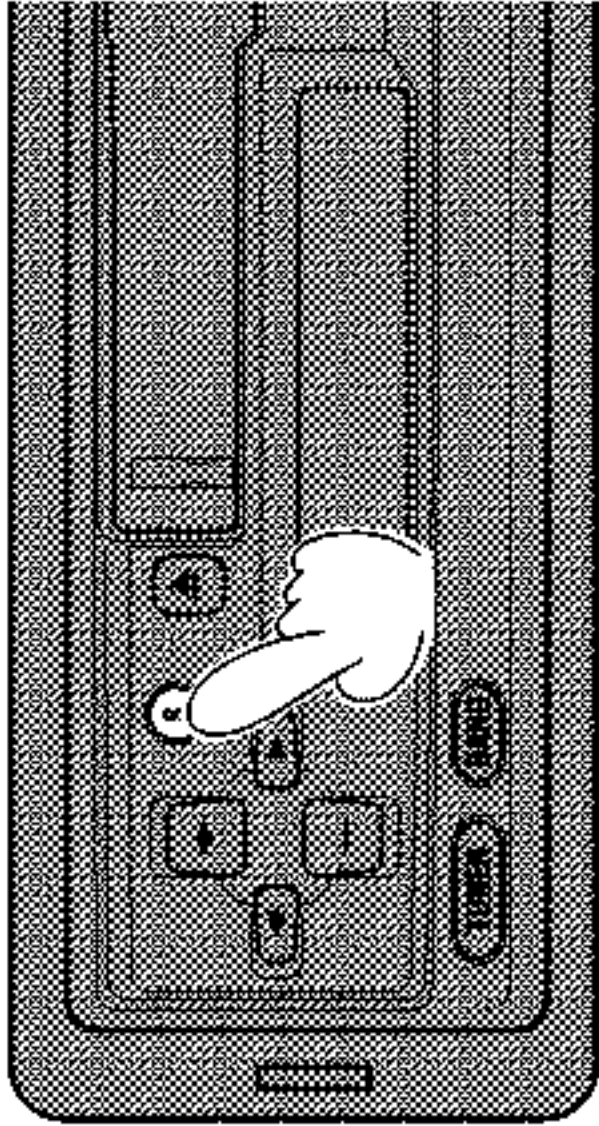
Press the [TUNER] button to switch the tuner ON/OFF.

- You cannot switch to "TUNER" when a tape is loaded.



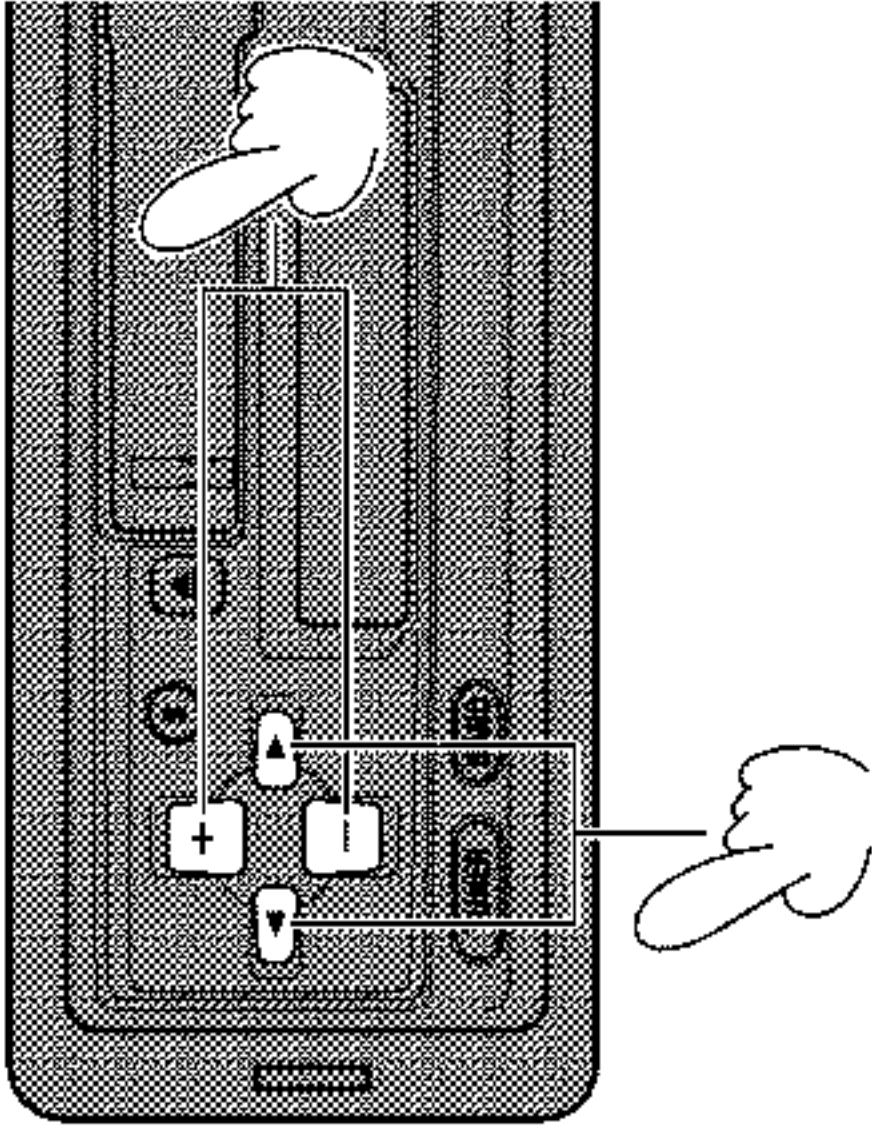
# Adjusting Volume and Tone

## Mode Selection



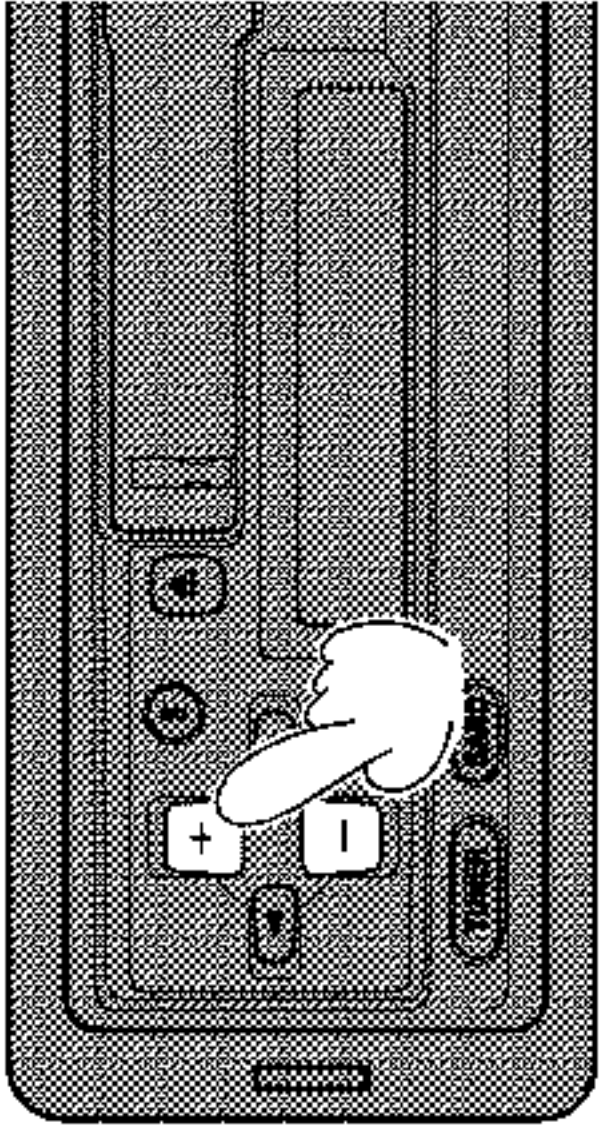
Each press of the [S] button changes the mode as follows:  
**Fader adjustment (F:)** — **Tone adjustment (T:)** — **Volume adjustment (V:)**  
• Fader, Balance, Treble and Bass settings stop temporarily at the center position.  
• If no operations are performed within 8 seconds, adjustment modes are cancelled. Make adjustments within 8 seconds.

## Fader/Balance



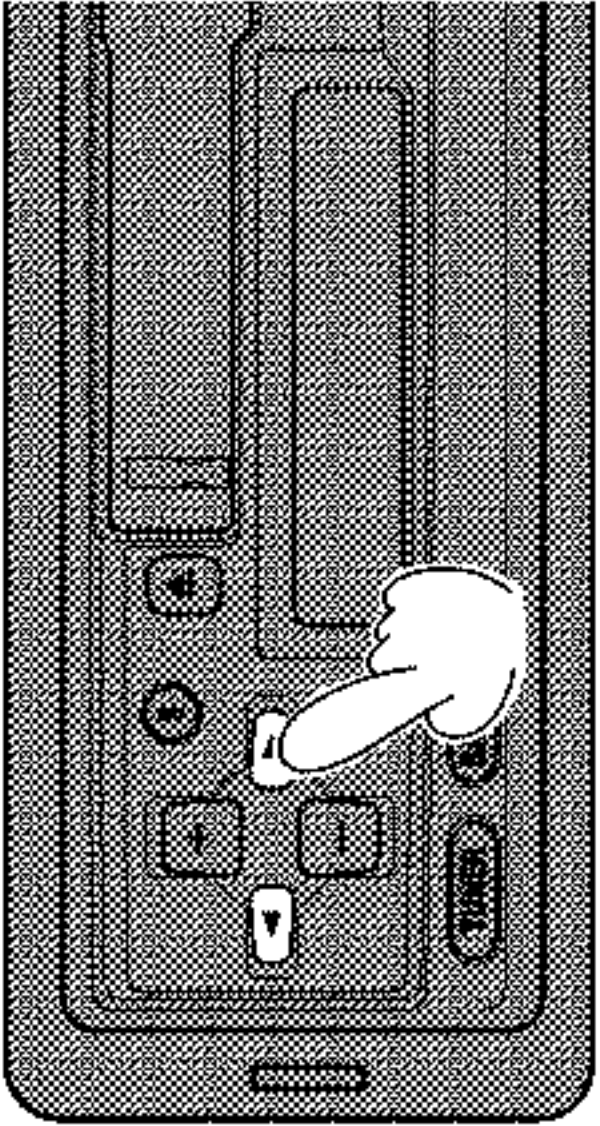
Press the [◀] or [▶] button when in the Fader mode, and the Balance mode "B:" is indicated in the display. Press the [+] or [-] button when in the Balance mode, and the display changes to "F:", indicating that you have switched to the Fader mode.

## Fader



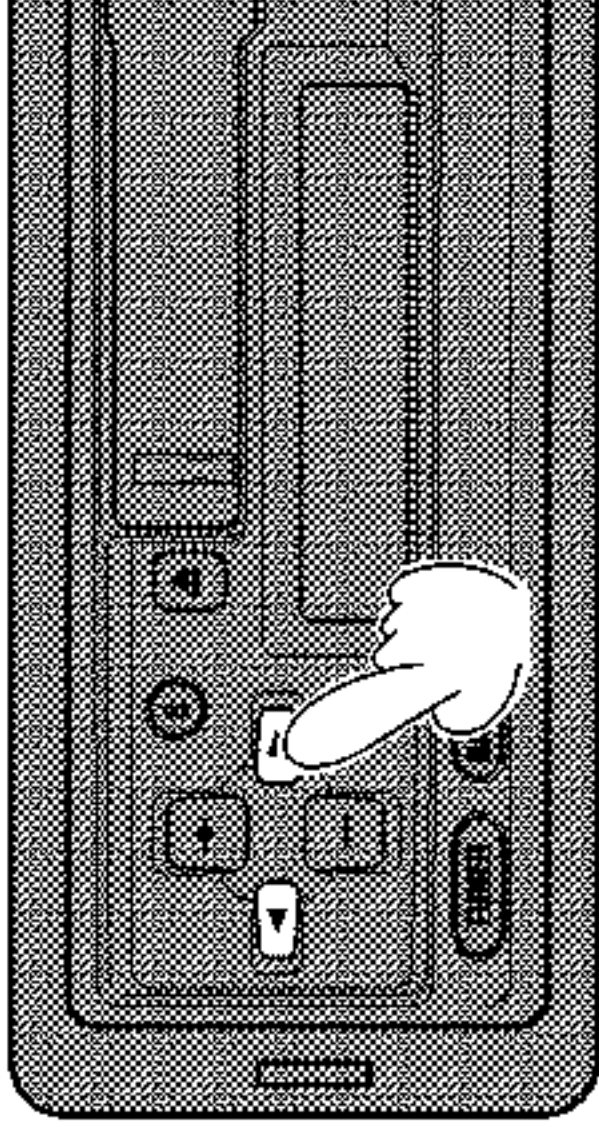
[+]: Shifts the sound toward the front speakers.  
[-]: Shifts the sound toward the rear speakers.  
(Display shows "F:F9" ~ "F:R9".)  
• Please set to "F: 0" when using a 2 speaker system.

## Balance



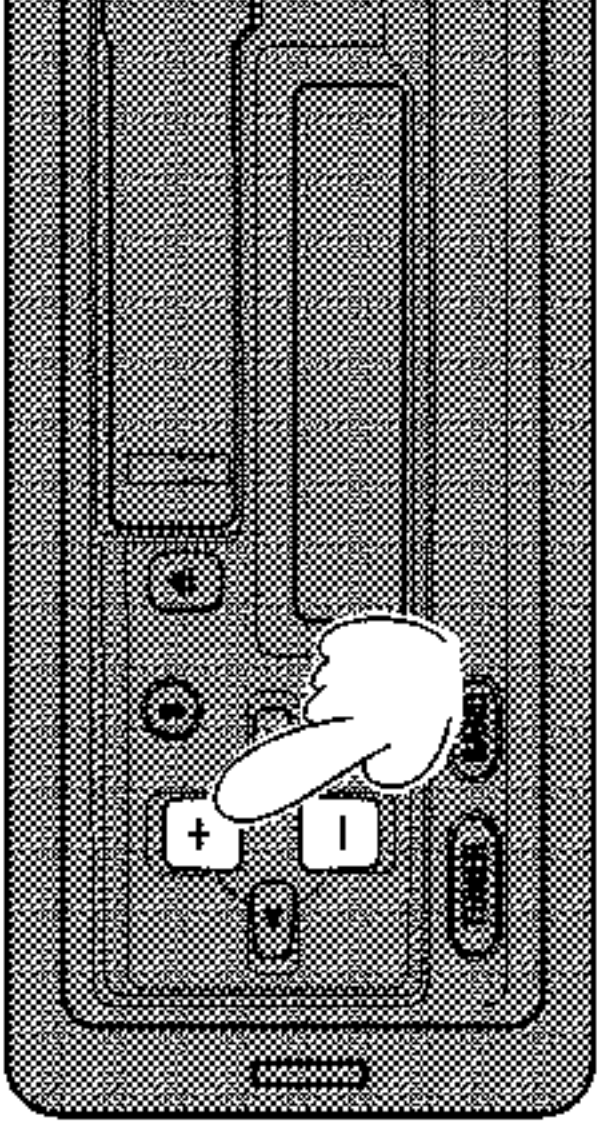
[▶]: Shifts the sound toward the right speakers.  
[◀]: Shifts the sound toward the left speakers.  
(Display shows "B:L9" ~ "B:R9".)

## Bass/Treble



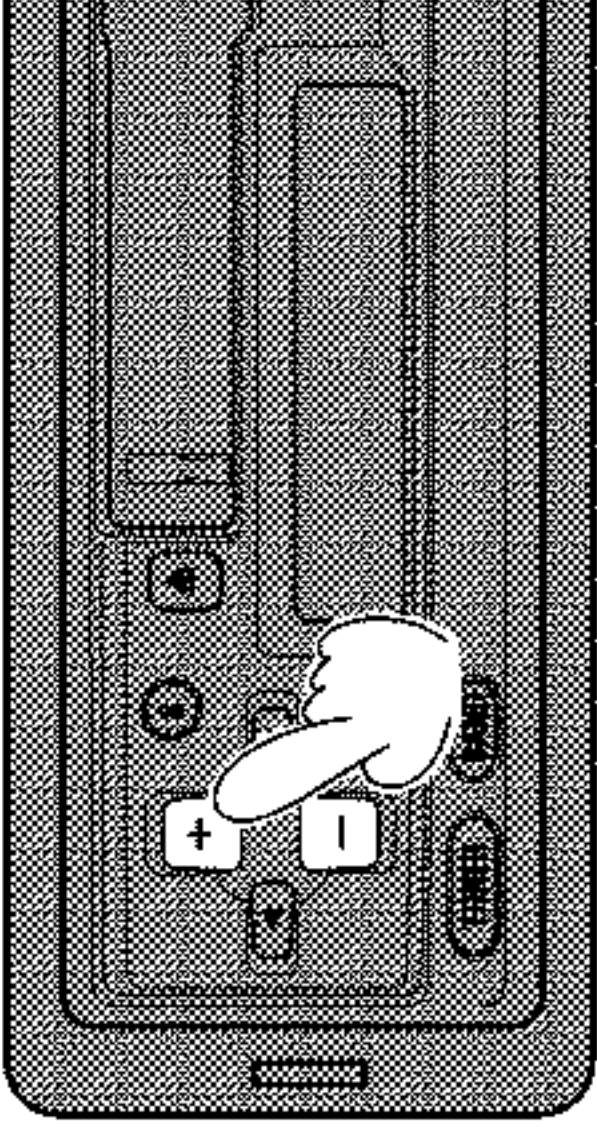
Press the [◀] button when in the Treble mode, and the Bass mode "B:" is indicated in the display. Press the [▶] button when in the Bass mode, and the display changes to "T:", indicating that you have switched to the Treble mode.

## Adjusting Bass/Treble



[+]: **Boosts**  
[-]: **Attenuates**  
(When in the Treble mode, the display shows "T:-6" ~ "T: 6". When in the Bass mode, it shows "B:-6" ~ "B: 6".)

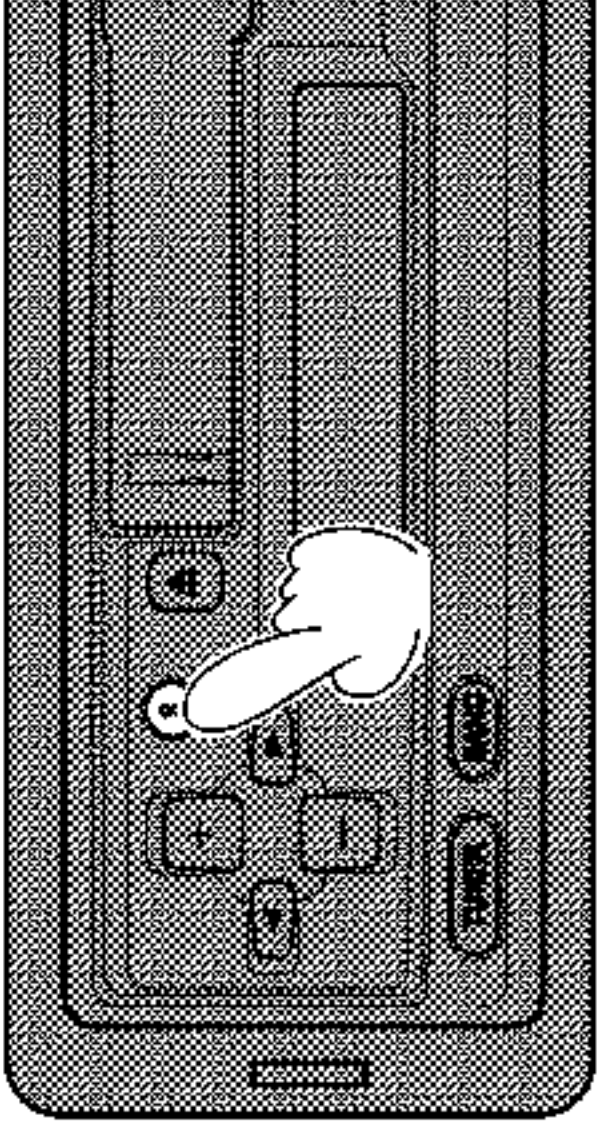
## Volume



Pressing the [+] button increases the volume, while the [-] button decreases it.  
(Display shows "V: 0" ~ "V: 31".)  
• When driving your vehicle, be sure to keep the volume of the unit set low enough to allow you to hear sounds coming from outside.

## Loudness

This function enhances both the high and low ranges of sound to give even more power to output at low volume.

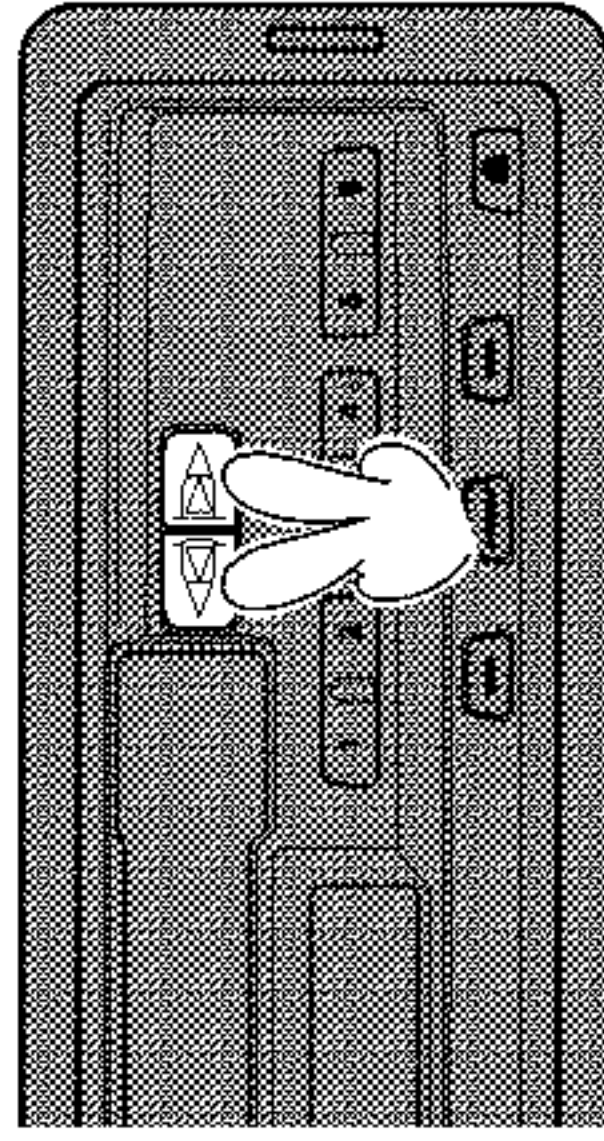


Press the [S] button for 2 seconds to turn Loudness ON/OFF.  
"LOUD" appears in the display when the Loudness function is turned ON.  
"LOUD" goes out when the Loudness function is turned OFF.



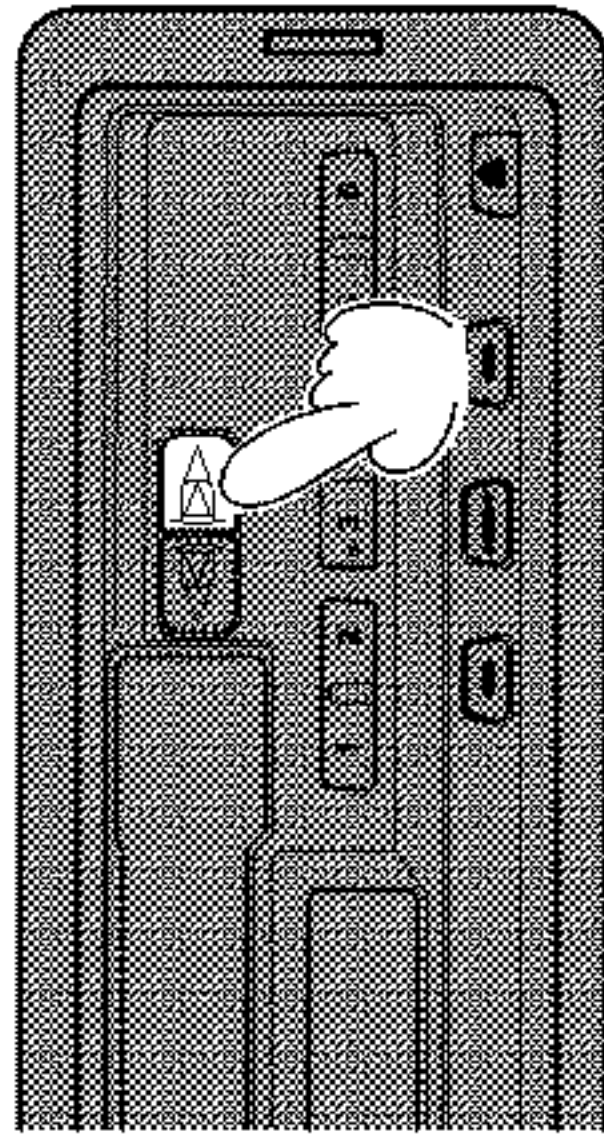
# Using the Tape Deck

## To Change Sides

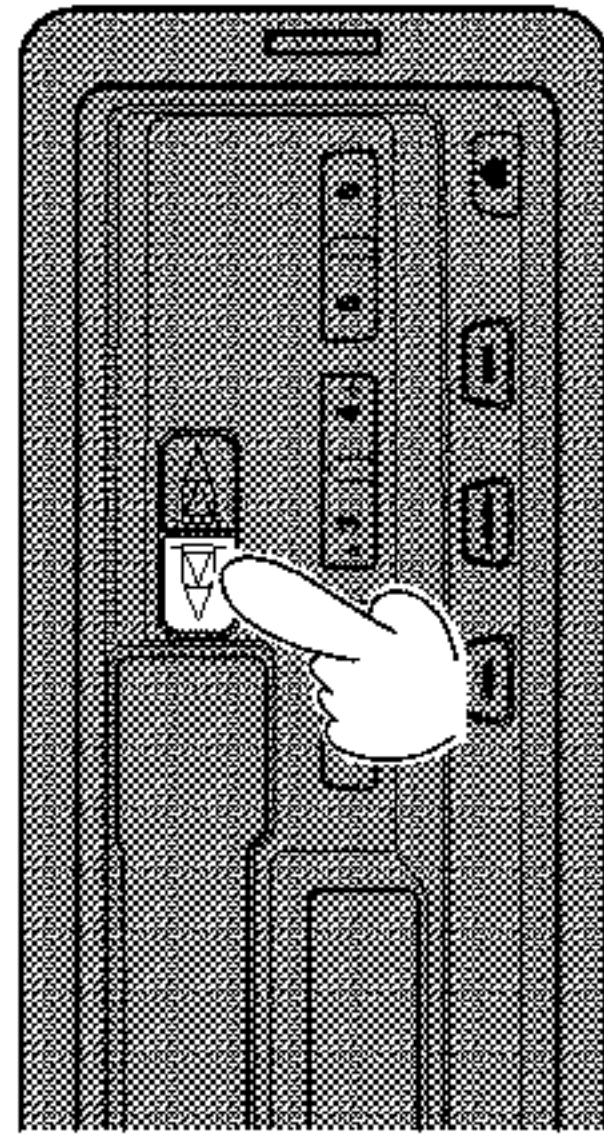


## Fast Forward/Rewind

### Fast forward

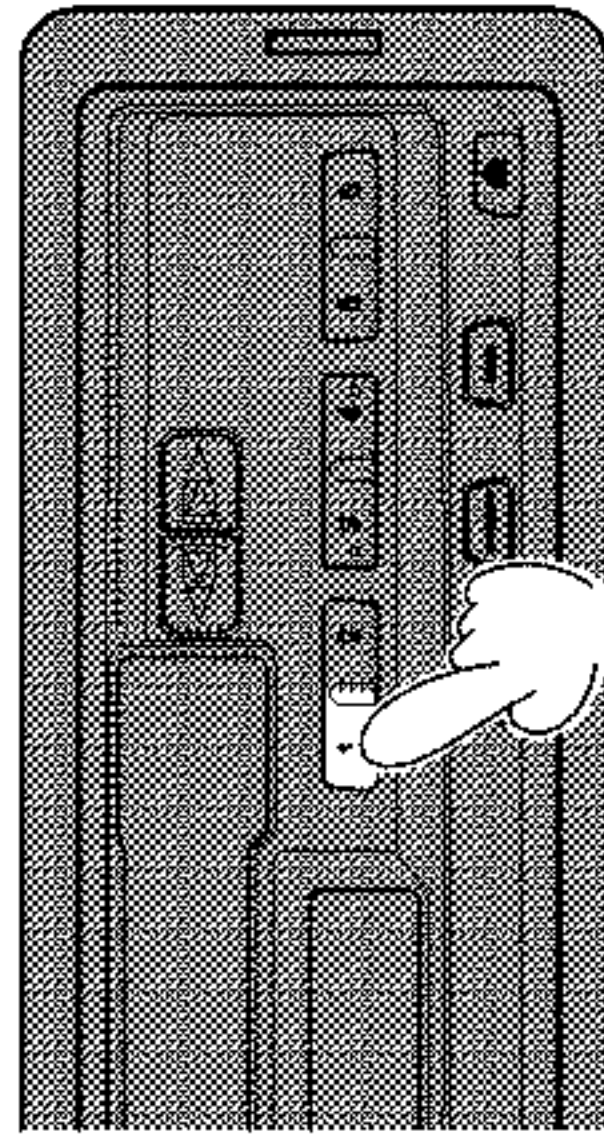


### Rewind



## Radio Intercept

This function lets you listen to the radio while playing, fast forwarding, or rewinding a tape.



Press the [◀◀] and [▶▶] buttons at the same time.

Press the button for the same direction as the tape play indicator.



Press the button for the opposite direction as the tape play indicator.

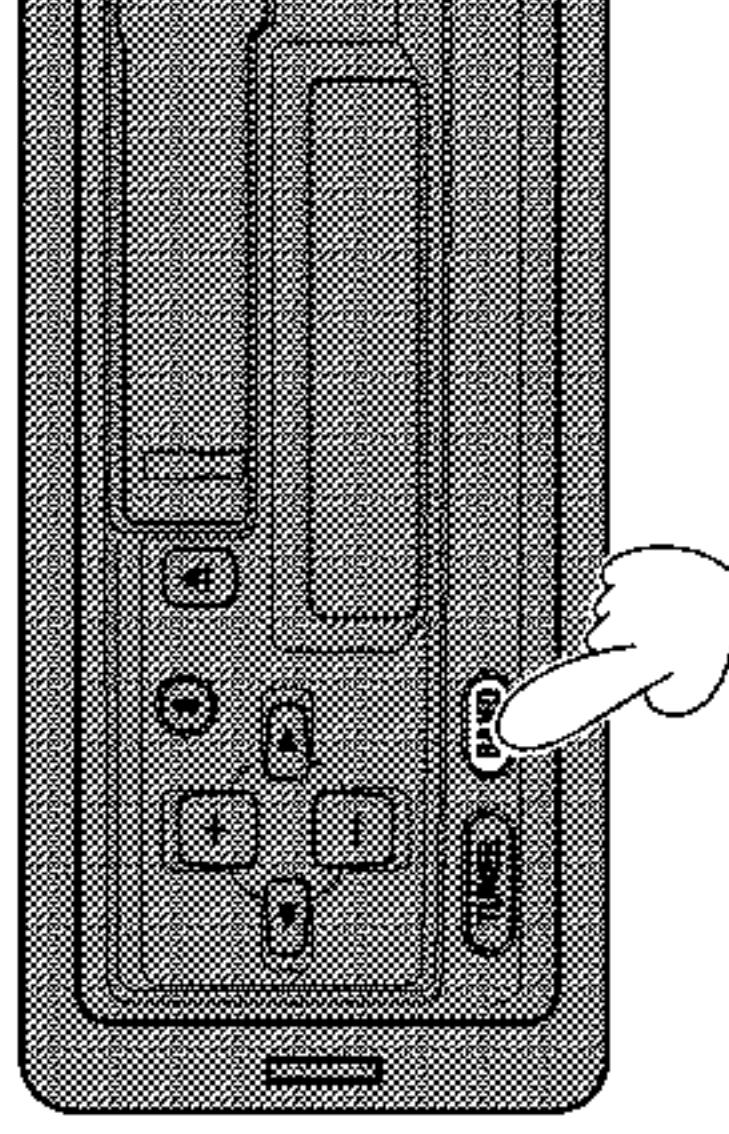


- To release fast forward/rewind, lightly press the [◀◀] or [▶▶] button located on the opposite side of the one you pressed to fast forward or rewind.
- "◀◀" or "▶▶" flashes when the tape is fast forwarding or rewinding.

**Press the [1] button to turn radio intercept ON/OFF.**  
"RI" appears in the display when the radio intercept function is turned ON.  
"RI" goes out when the radio intercept function is turned OFF.

# Using the Radio

## Selecting a Band

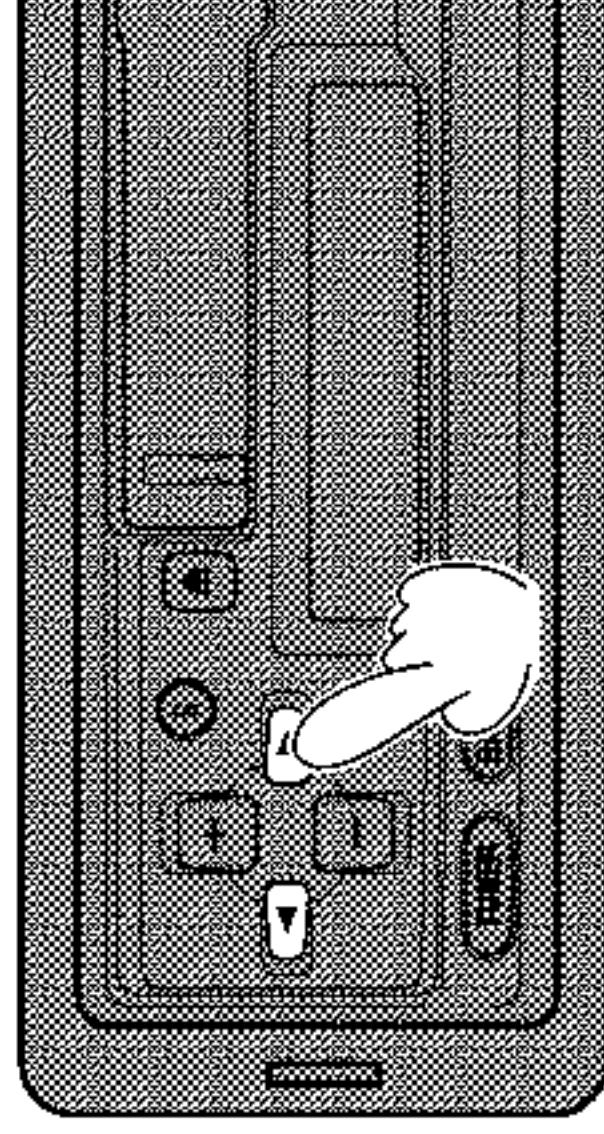


Press the [BAND] button to select a band.

→ **F** (FM1) → **F** (FM2) → **M/L** (MW/LW)

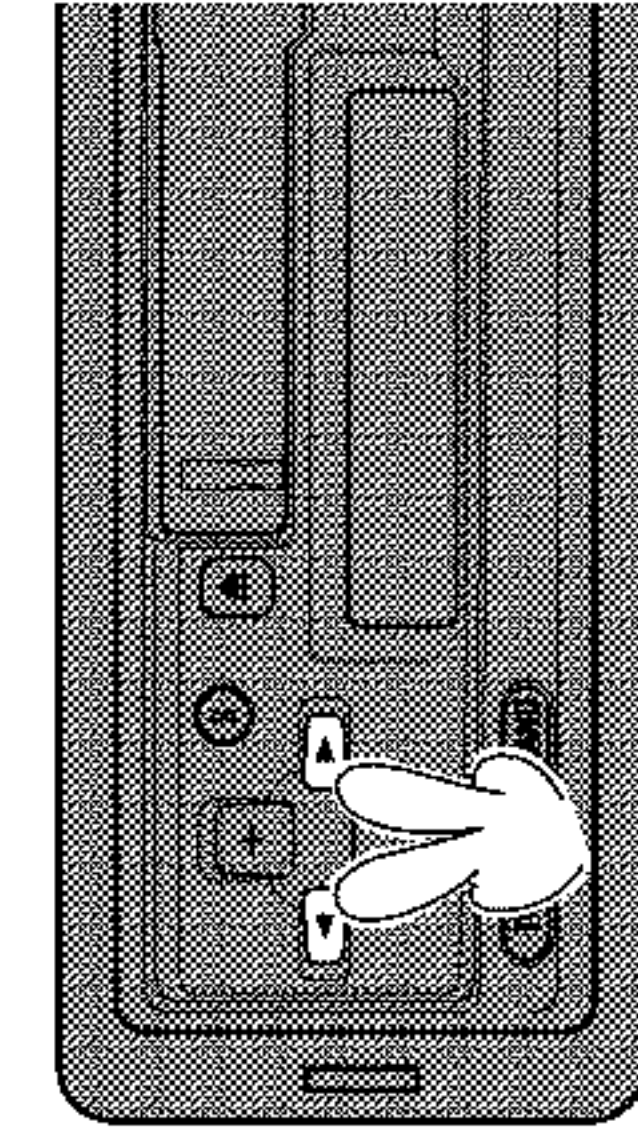
Use the [◀] and [▶] buttons to switch between MW and LW.  
MW : 531 — 1,602 kHz  
LW : 153 — 281 kHz

## Seek Tuning

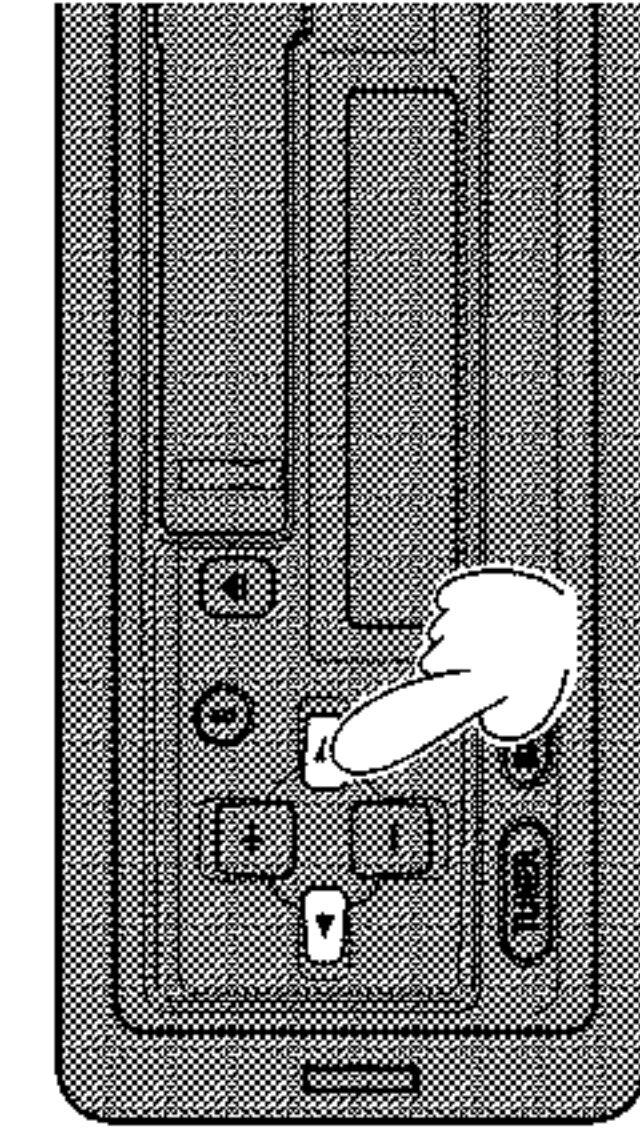


[◀]: Automatically selects a lower frequency station.  
[▶]: Automatically selects a higher frequency station.  
(“SEEK” lights in the display.)

## Manual Tuning



Press both [◀] and [▶] buttons at same time.  
(“SEEK” goes out from the display.)  
• Each time you repeat this operation, “SEEK” either lights or goes out.



[◀]: Use to select lower frequencies.  
[▶]: Use to select higher frequencies.  
Continue pressing the button to move up or down continuously through frequencies.  
• Tuning moves up or down in 50 kHz steps for FM, 9 kHz steps for MW and 1 kHz steps for LW.

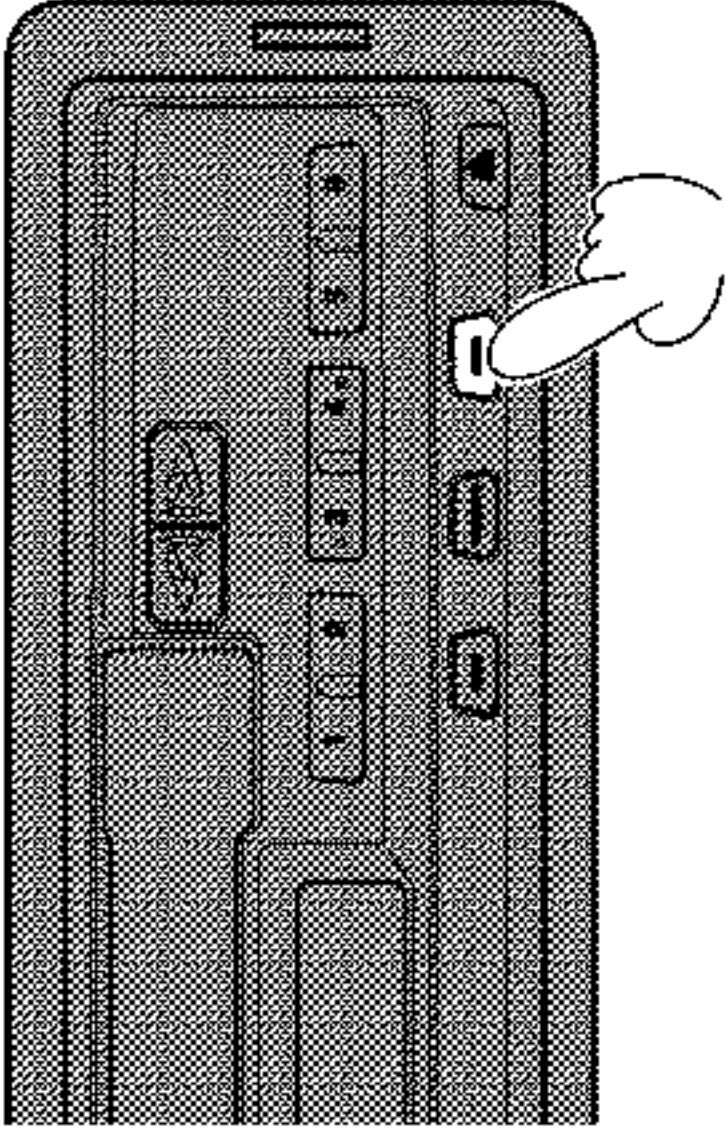


Adjusting Seek Sensitivity

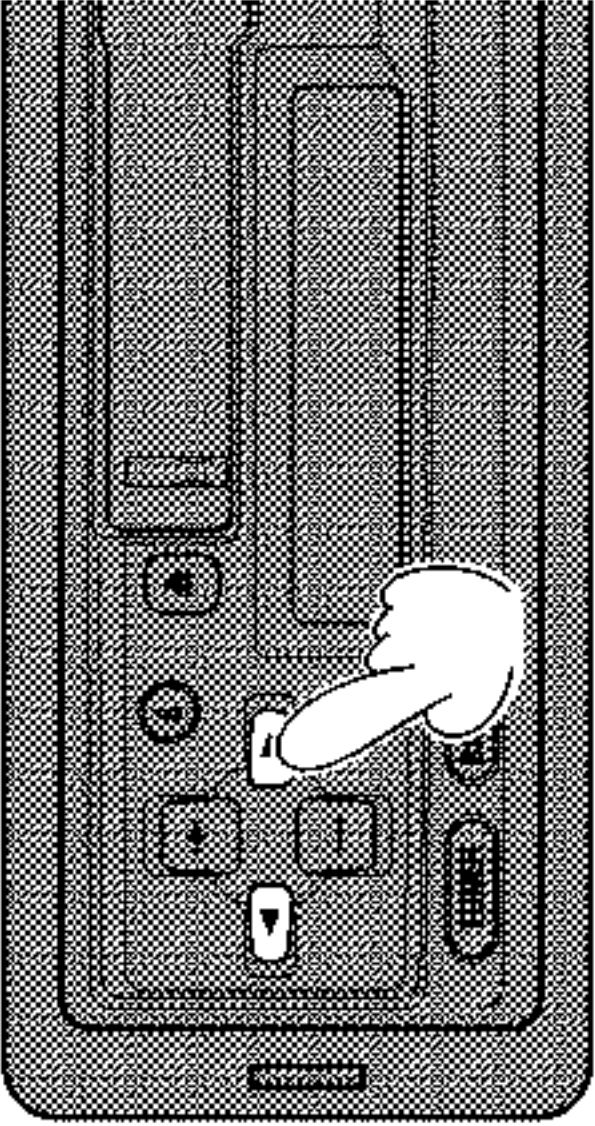
The seek tuning function of this tuner lets you select between a local setting for reception of strong stations only, and a DX (distant) setting for reception of weaker stations.

Changing the local seek sensitivity

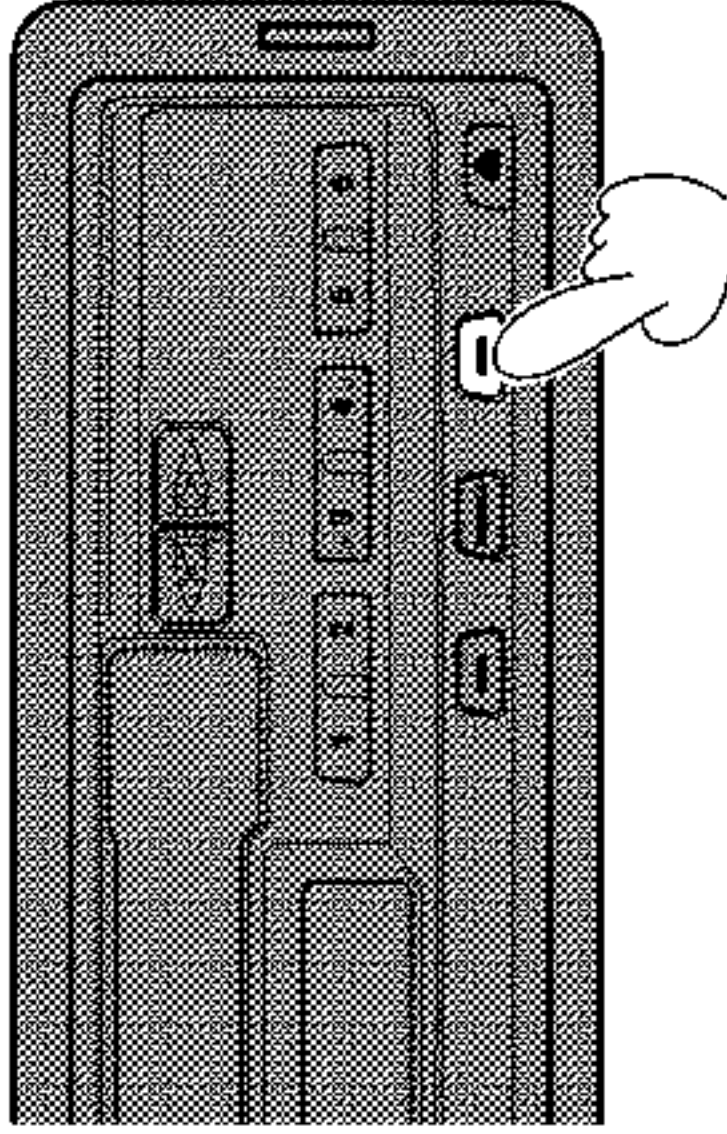
1.



2.



Switching between local and DX



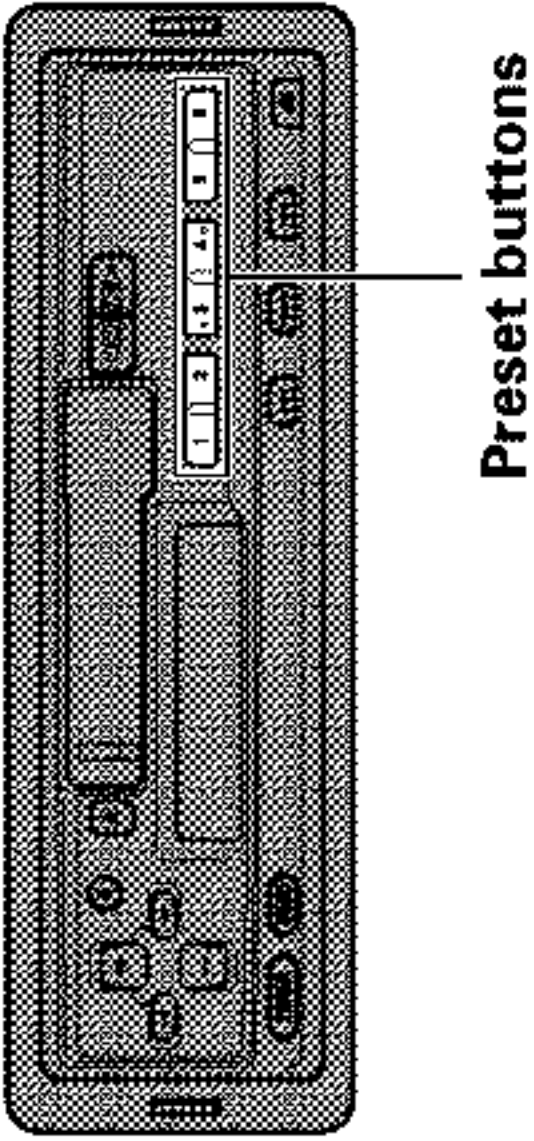
The local setting also has 4 seek tuning sensitivity levels for FM and 2 levels for MW/LW to match local conditions

Select the desired band, and press the [LOC] button for more than 2 seconds.  
(The local seek level is indicated in the display for about 5 seconds.)

[▶]: Raises the sensitivity level.  
[◀]: Lowers the sensitivity level.  
FM :L-1 ≡ L-2 ≡ L-3 ≡ L-4  
MW/LW:L-1 ≡ L-2  
The L-4 setting allows reception of only the strongest stations, while lower settings let you receive progressively weaker stations. Adjust the sensitivity while the local seek indication is displayed (5 seconds).

Press the [LOC] button.  
Each time you press the button, you switch between local and DX.  
Local position: "LOC" is displayed.  
DX position : "LOC" is not displayed.

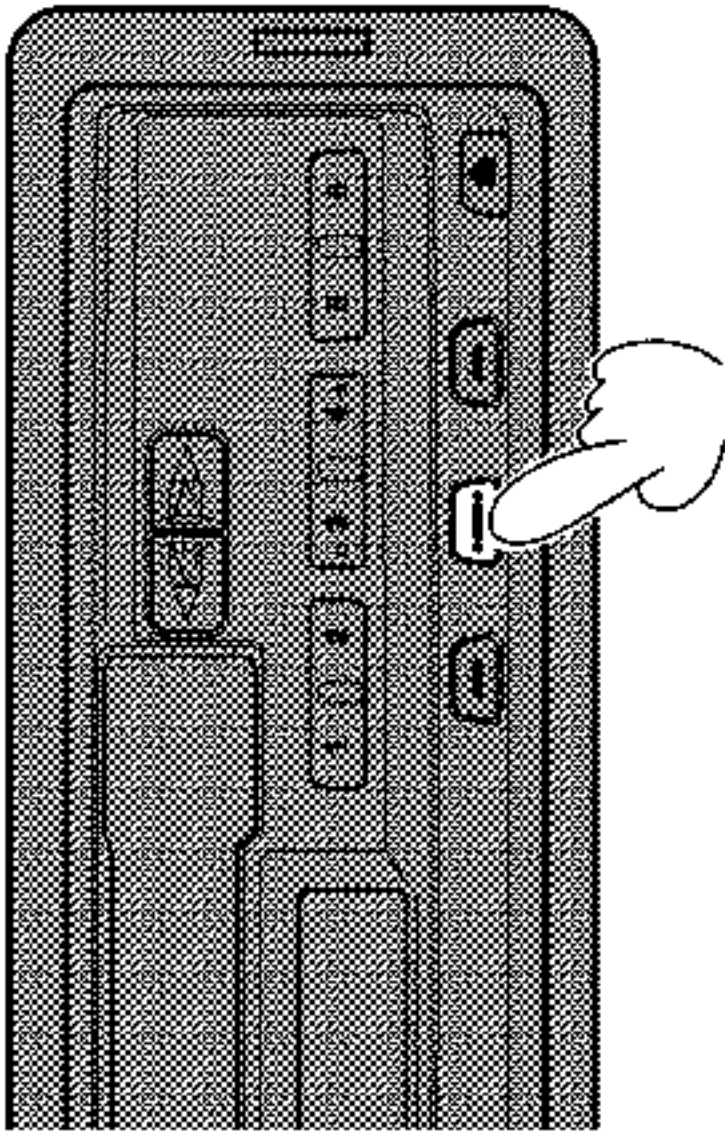
Preset Memory



Preset buttons

BSM (Best Stations Memory)

This function automatically locates stronger stations and automatically assigns their frequencies to preset buttons [1 - 6], in order of strength.



Tune into the station you want to memorize, and press the desired preset button for 2 seconds or more.  
FM :18 stations can be memorized  
(6 stations each for FM1/FM2/FM3.)  
MW/LW :6 stations can be memorized.

To recall a memorized station, briefly press the preset button for the station you desire. (The selected preset number lights in the display.)

It comes in handy when trying to find local stations while driving.

Select the desired band, and press the [BSM] button for 2 seconds or more.  
(" - - - " flashes in the display until BSM operation is completed.)  
• If there are fewer than 6 strong stations in the area, some of the preset buttons will not be assigned frequencies, so they will retain any frequencies assigned to them previously.



# Specifications

<b>General</b>	
Power source .....	14.4 V DC (10.8 — 15.1 V allowable)
Grounding system .....	Negative type
Max. current consumption .....	6.0 A
Dimensions (chassis) .....	178 (W) × 50 (H) × 150 (D) mm
(front face) .....	188 (W) × 58 (H) × 19 (D) mm
Weight .....	1.4 kg
<b>Amplifier</b>	
Maximum power output .....	22 W × 4
Continuous power output .....	14 W × 4 (DIN45324, +B = 14.4 V)
Load impedance .....	4 Ω (4 — 8 Ω allowable)
Tone controls (bass) .....	±12 dB (100 Hz)
(treble) .....	±12 dB (10 kHz)
Loudness contour .....	+10 dB (100 Hz), +7 dB (10 kHz) (Volume: -30 dB)
<b>Tape player</b>	
Tape .....	Compact cassette tape (C-30 — C-90)
Tape speed .....	4.76 cm/sec.(+0.14 cm/sec.,-0.05 cm/sec.)
Fast forward/rewind time .....	Approx. 160 sec. for C-60
Wow & flutter .....	0.13 % (WRMS)
Frequency response .....	40 — 14,000 Hz (±3 dB)
Stereo separation .....	45 dB
Signal-to-noise ratio .....	52 dB (IEC-A network)
<b>FM tuner</b>	
Frequency range .....	87.5 — 108 MHz
Usable sensitivity .....	11 dBf (1.0 μV/75 Ω, mono, S/N: 30 dB)
50 dB quieting sensitivity .....	16 dBf (1.7 μV/75 Ω, mono)
Signal-to-noise ratio .....	70 dB (IEC-A network)
Distortion .....	0.3 % (at 65 dBf, 1 kHz, stereo)
Frequency response .....	30 — 15,000 Hz (±3 dB)
Stereo separation .....	40 dB (at 65 dBf, 1 kHz)
<b>MW tuner</b>	
Frequency range .....	531 — 1,602 kHz
Usable sensitivity .....	18 μV (S/N: 20 dB)
Selectivity .....	50 dB (±9 kHz)
<b>LW tuner</b>	
Frequency range .....	153 — 281 kHz
Usable sensitivity .....	30 μV (S/N: 20 dB)
Selectivity .....	50 dB (±9 kHz)

**Note:**  
Specifications and design are subject to possible modification without notice due to improvements.



